
**Plastics piping systems for renovation
of underground non-pressure
drainage and sewerage networks —**

Part 4:

Lining with cured-in-place pipes

**AMENDMENT 1: Updated definitions,
marking requirements and procedure
for alternative expression of flexural
test results**

*Systèmes de canalisations en plastique pour la rénovation des réseaux
de branchements et de collecteurs d'assainissement enterrés sans
pression —*

Partie 4: Tubage continu par tubes polymérisés sur place

*AMENDEMENT 1: Actualisation des définitions, des exigences
de marquage, et de la procédure pour une autre expression des
propriétés de flexion*



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This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 8, *Rehabilitation of pipeline systems*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, *Plastics piping systems and ducting systems*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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Part 4: Lining with cured-in-place pipes

AMENDMENT 1: Updated definitions, marking requirements and procedure for alternative expression of flexural test results

Normative references

Replace the references to ISO 178:2010+A1:2013, ISO 7685:1998, ISO 10467:–¹), ISO 10468 and ISO 14125:1998+A1:2011 with the following:

ISO 178:2019, *Plastics — Determination of flexural properties*

ISO 7685:2019, *Glass-reinforced thermosetting plastics (GRP) pipes — Determination of initial ring stiffness*

ISO 10467:2018, *Plastics piping systems for pressure and non-pressure drainage and sewerage — Glass-reinforced thermosetting plastics (GRP) systems based on unsaturated polyester (UP) resin*

ISO 10468, *Glass-reinforced thermosetting plastics (GRP) pipes — Determination of the ring creep properties under wet or dry conditions*

ISO 14125:1998, *Fibre-reinforced plastic composites — Determination of flexural properties*

Delete ISO 7684 from the list.

Delete footnote 1).

Terms and definitions

Replace 3.1.2, 3.1.3, 3.1.4, 3.1.12 and 3.1.15 with the following:

3.1.2

carrier material

porous component of the *lining tube* (3.1.11), which carries the liquid *resin system* (3.1.16) during insertion into the pipe being renovated and forms part of the installed lining system once the resin has been cured

3.1.3

CIPP product

cured-in-place pipe of a particular design, produced from a *lining tube* (3.1.11) of specified materials, with a wall structure which is uniquely defined for each diameter/wall thickness combination, and which is impregnated with a specific *resin system* (3.1.16) and installed by a specific process

3.1.4

CIPP unit

specific cured-in-place pipe produced from a continuous *lining tube* (3.1.11), which has been impregnated in one process and installed as a single length

3.1.12

nominal CIPP “M” stage wall thickness

one of a range of discrete *lining tube* (3.1.11) wall thicknesses dictated by the sum of the thicknesses of the individual layers of materials used for tube construction at the “M” stage, excluding any internal or external membranes

Note 1 to entry: This term is expressed using the symbol $e_{n,M}$ (see 4.1).

3.1.15

reinforcement

fibres incorporated in the *lining tube* (3.1.11) which enhance the dimensional stability of the lining tube and/or the structural properties of the cured *composite* (3.1.6)

Note 1 to entry: The reinforcement can be incorporated in the carrier material (3.1.1), constitute the carrier material, or can be a separate layer.

Add the following new term and definition after 3.1.21:

3.1.22

nominal CIPP “I” stage wall thickness

one of a range of discrete *CIPP product* (3.1.3) wall thicknesses at the “I” stage, dictated by the sum of the thicknesses of the individual layers of materials used for *lining tube* (3.1.11) construction, excluding any internal or external membranes

Note 1 to entry: This term is expressed using the symbol $e_{n,I}$ (see 4.1).