



**International  
Standard**

**ISO 2773**

**Test conditions for pillar type  
vertical drilling machines — Testing  
of accuracy**

*Conditions d'essais des machines à percer verticales à colonne —  
Contrôle de l'exactitude*

**First edition  
2024-02**

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This document was prepared by Technical Committee ISO/TC 39, *Machine tools*, Subcommittee SC 2, *Test conditions for metal cutting machine tools*.

This first edition of ISO 2773 cancels and replaces ISO 2773-1:1973 and ISO 2773-2:1973.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

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## Introduction

The purpose of this document is to standardize methods of testing the accuracy of pillar type vertical drilling machines including geometrical tests.

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