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Standard Specification for Air-Entraining Additions for Use in the Manufacture of Air- Entraining Hydraulic Cement¹

This standard is issued under the fixed designation C226; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers the requirements and methods for establishing the suitability of a material for use as an air-entraining addition to be interground with the clinker in the manufacture of air-entraining hydraulic cement conforming to Specifications C150, C595, and C1157.

1.2 The values stated in SI units are to be regarded as the standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. (Warning—Fresh hydraulic cementitious mixtures are caustic and may cause chemical burns to skin and tissue upon prolonged exposure.²)*

2. Referenced Documents

2.1 ASTM Standards:³

- C33 Specification for Concrete Aggregates
- C39/C39M Test Method for Compressive Strength of Cylindrical Concrete Specimens
- C109/C109M Test Method for Compressive Strength of Hydraulic Cement Mortars (Using 2-in. or [50-mm] Cube Specimens)
- C114 Test Methods for Chemical Analysis of Hydraulic Cement
- C115 Test Method for Fineness of Portland Cement by the Turbidimeter
- C138/C138M Test Method for Density (Unit Weight), Yield, and Air Content (Gravimetric) of Concrete
- C143/C143M Test Method for Slump of Hydraulic-Cement Concrete
- C150 Specification for Portland Cement
- C151 Test Method for Autoclave Expansion of Hydraulic Cement
- C175 Specification for Air-Entraining Portland Cement⁴
- C185 Test Method for Air Content of Hydraulic Cement Mortar
- C187 Test Method for Amount of Water Required for Normal Consistency of Hydraulic Cement Paste
- C191 Test Methods for Time of Setting of Hydraulic Cement by Vicat Needle
- C192/C192M Practice for Making and Curing Concrete Test Specimens in the Laboratory
- C204 Test Methods for Fineness of Hydraulic Cement by Air-Permeability Apparatus
- C231 Test Method for Air Content of Freshly Mixed Concrete by the Pressure Method
- C293 Test Method for Flexural Strength of Concrete (Using Simple Beam With Center-Point Loading)
- C595 Specification for Blended Hydraulic Cements
- C596 Test Method for Drying Shrinkage of Mortar Containing Hydraulic Cement
- C666/C666M Test Method for Resistance of Concrete to Rapid Freezing and Thawing
- C1157 Performance Specification for Hydraulic Cement

2.2 ACI Standards:⁵

ACI 211.1-77 Recommended Practice for Selecting Proportions for Normal and Heavyweight Concrete

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² See the section on Safety, Manual of Cement Testing, *Annual Book of ASTM Standards*, Vol 04.01.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

⁴ Withdrawn. The last approved version of this historical standard is referenced on www.astm.org.

⁵ Available from the American Concrete Institute, P.O. Box 19150, Detroit, MI 48219.

*A Summary of Changes section appears at the end of this standard.

3. Materials

3.1 Cements:

3.1.1 In cases where it is desired that the proposed air-entraining addition be accepted for general use in portland cement, tests shall be made on six lots of cement ground at cement plants, using commercial grinding equipment. From each of three different samples of clinkers, two lots of cement shall be ground, representing respectively: a Type I portland cement containing not less than 9 % tricalcium aluminate (C_3A), calculated as specified in Table 1 of Specification C150 and a Type II and a Type III portland cement all conforming to Specification C150. One lot, the “control” shall be ground without the proposed air-entraining addition; the proposed addition shall be interground with the other lot, using the addition in such amounts as to produce the air/entrainment required in Specification C150. Not more than two of the three clinkers shall be produced by or ground at the same mill.

3.1.2 In cases where it is desired that the proposed air-entraining addition be limited in use to specific types of cement in specific cement manufacturing plants, either or both less in number than required in 3.1.1, the tests and test procedure shall be as specified in 3.1.1, except that the number of cements to be tested shall be limited to those under specific consideration.

~~3.1.3~~ 3.1.3 The two companion cements made from any one clinker shall be ground to the same fineness (within 5 m^2/kg when tested in accordance with Test Method C115) as measured by the turbidimeter test (7.1.3) or (within 10 m^2/kg when tested in accordance with Test Method C204) as measured by the air permeability apparatus, and the sulfur trioxide (SO_3) content expressed as a percentage of the cement weight and reported to the nearest 0.01 %, shall differ by no more than 0.3 for all types of cement. Each “control” cement shall comply with all of the requirements in the specification applicable to that type of cement, and shall not contain the proposed addition when tested by the method furnished by the producer or seller of the addition.

~~3.1.4~~ 3.1.4 Determine percentage of each of the following constituents shall be determined for each lot of cement tested: silicon dioxide (SiO_2), aluminum oxide (Al_2O_3), iron oxide (Fe_2O_3), calcium oxide (CaO), magnesium oxide (MgO), sulfur trioxide (SO_3), ignition loss, insoluble residue, sodium oxide (Na_2O), and potassium oxide (K_2O). ~~There shall also be calculated the potential percentages of the following compounds: tricalcium silicate, dicalcium silicate, tricalcium aluminate, and tetracalcium aluminoferrite. Determinations for the percentage of addition shall be made on the cements containing the addition, using the method proposed therefore by the maker or seller of the addition.~~ Calculate the potential percentages of the following phases: tricalcium silicate (C_3S), dicalcium silicate (C_2S), tricalcium aluminate (C_3A), and tetracalcium aluminoferrite (C_4AF). Determine the percentage of addition on the cements containing the addition using the method proposed by the maker or seller of the addition.

3.2 Aggregates:

3.2.1 The fine and coarse aggregates used in the tests shall conform to the requirements of Specification C33, except that the grading of the aggregates shall conform to the requirements given in Table 1.

3.2.2 The coarse aggregate shall be carefully separated on the 25.0-mm (1-in.), 19.0-mm (¾-in.), 12.5-mm (½-in.), 9.5-mm (⅜-in.), and 4.75-mm (No. 4) sieves, and then recombined, using equal quantities by weight of each of the resulting four sizes.

3.2.3 The fine and coarse aggregates used in the tests of any two companion cements (that is, a cement containing the addition and the corresponding “control” cement) shall each come from a single lot of such aggregate.

3.3 Reference Addition:

3.3.1 The reference addition used in the concrete mixture specified in Section 8, from which specimens will be made for tests for resistance to freezing and thawing as specified in 10.2.3, shall be any one of the four materials (Vinsol resin, Darex, N-TAIR, or Airalon) that have been declared acceptable by ASTM under the former Specifications C175 – 48 T.

3.3.2 The reference addition to be used will be designated by the person or agency for whom the testing will be performed. If no reference addition is designated, the material known commercially as “Vinsol resin” shall be used. The Vinsol resin used shall be neutralized with 15 percent by mass of sodium hydroxide ($NaOH$). The air contents of the concrete containing the reference addition and the concrete containing the proposed addition shall agree within 0.5 percentage points.

3.3.3 The reference addition, used as an admixture, is intended for use with control cements only in concrete for freezing-and-thawing tests to establish the durability factor by means of which the concretes containing the addition under test may be evaluated.

3.3.4 Preparation of Standard Reference Solutions:

TABLE 1 Grading Requirements of Aggregates

Sieve	Percentage Passing
Fine Aggregate	
4.75-mm (No. 4)	100
1.18-mm (No.16)	65 to 75
300- μm (No. 50)	15 to 20
150- μm (No. 100)	2 to 5
Coarse Aggregate	
25.0-mm (1-in.)	100
19.0-mm (¾-in.)	75
12.5-mm (½-in.)	50
9.5-mm (⅜-in.)	25
4.75-mm (No.4)	0