



~~Designation: B30-11~~ Designation: B30 – 12

Standard Specification for Copper Alloys in Ingot Form¹

This standard is issued under the fixed designation B30; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification establishes the requirements for copper alloys in ingot form for remelting for the manufacturing of castings having the Copper Alloy UNS No. designation, commercial designations and nominal composition shown in Table 1 and Table 2.

1.2 A cross reference of Copper Alloy UNS Nos. and copper alloy casting specifications is given in Table 3.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:

2.2 *ASTM Standards:*²

B22 Specification for Bronze Castings for Bridges and Turntables

B61 Specification for Steam or Valve Bronze Castings

B62 Specification for Composition Bronze or Ounce Metal Castings

B66 Specification for Bronze Castings for Steam Locomotive Wearing Parts

B67 Specification for Car and Tender Journal Bearings, Lined

B148 Specification for Aluminum-Bronze Sand Castings

B176 Specification for Copper-Alloy Die Castings

B194 Specification for Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar

B208 Practice for Preparing Tension Test Specimens for Copper Alloy Sand, Permanent Mold, Centrifugal, and Continuous Castings

B271 Specification for Copper-Base Alloy Centrifugal Castings

B369 Specification for Copper-Nickel Alloy Castings

B427 Specification for Gear Bronze Alloy Castings

B505/B505M Specification for Copper Alloy Continuous Castings

B584 Specification for Copper Alloy Sand Castings for General Applications

B763 Specification for Copper Alloy Sand Castings for Valve Applications

B770 Specification for Copper-Beryllium Alloy Sand Castings for General Applications

B806 Specification for Copper Alloy Permanent Mold Castings for General Applications

E8/E8M Test Methods for Tension Testing of Metallic Materials

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

E54 Test Methods for Chemical Analysis of Special Brasses and Bronzes

E62 Test Methods for Chemical Analysis of Copper and Copper Alloys (Photometric Methods)

E76 Test Methods for Chemical Analysis of Nickel-Copper Alloys

E255 Practice for Sampling Copper and Copper Alloys for the Determination of Chemical Composition

E478 Test Methods for Chemical Analysis of Copper Alloys

E581 Test Methods for Chemical Analysis of Manganese-Copper Alloys

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.05 on Castings and Ingots for Remelting.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

TABLE 1 Nominal Compositions

Alloy Name	Copper Alloy UNS No.	Previously Used Designation	Commercial Designation	Nominal Composition, %													
				Copper	Tin	Lead	Zinc	Nickel	Iron	Aluminum	Manganese	Silicon	Niobium	Bismuth			
Leaded red brass	C83450	...		88	2.5	2	6.5	1	
	C83600	4A	85-5-5-5 or No. 1 composition	85	5	5	5	
	C83800	4B	commercial red brass, 83-4-6-7	83	4	6	7	
Leaded semi-red brass	C84200	...	semi-red brass, 80-5-2-13	80	5	2	13	
	C84400	5A	valve composition 81-3-7-9	81	3	7	9	
	C84800	5B	semi-red brass, 76-2½-6½-15	76	2.5	6.5	15	
Leaded yellow brass	C85200	6A	high-copper yellow brass	72	1	3	24	
	C85400	6B	commercial No. 1 yellow brass	67	1	3	29	
	C85700	6C	60-40 leaded yellow (naval) brass	61	1	1	37	
	C85800	...	die-cast yellow brass	62	1	1	36	
	C86100	...	high-strength manganese bronze	67	21	...	3	5	4	
	C86200	8B	high-strength manganese bronze	63	27	...	3	4	3	
Leaded high-strength yellow brass and high-strength yellow brass	C86300	8C	high-strength manganese bronze	61	27	...	3	6	3	
	C86400	7A	leaded manganese bronze	58	1	1	38	...	1	0.5	0.5	
	C86500	8A	No. 1 manganese bronze	58	39	...	1	1	1	
	C86700	...	leaded manganese bronze	58	1	1	34	...	2	2	2	
	C87300	...	silicon bronze	95	1	4	
	C87400	13A	silicon brass	82	...	0.5	14	3.5	
Silicon bronze	C87500	13B	silicon brass	82	14	4	
	C87600	...	silicon bronze	91	5	4	
	C87610	...	silicon bronze	92	4	4	
Silicon brass	C87700	...	silicon bronze	88.5	8	3	
	C87710	...	silicon bronze	86	10	4	
	C87800	...	die-cast silicon brass	82	14	4	
	C87850 ^A	76	21-26	2-7	
	C87845 ^A	76	21-26	2-7	
	C87850 ^B	...	Silicon brass	76	20.9	3	
Bismuth tin-bronze	C89320 ^B	...	lead-free bronze	89	6	
Bismuth tin bronze	C89320 ^C	...	lead-free bronze	89	6	
Bismuth selenium brass	C89510 ^C	...	lead-free bronze	87	5.0	...	5.0	1.0	
Bismuth selenium brass	C89510 ^D	...	lead-free bronze	87	5.0	...	5.0	1.0	
	C89520 ^D	...	lead-free brass	86	5.5	...	5	1.9	
	C89520 ^E	...	lead-free brass	86	5.5	...	5	1.9	
	C89530 ^E	86.5	4.7	...	8.0	1.5	
	C89530 ^F	86.5	4.7	...	8.0	1.5	
	C89535 ^E	86.5	3.0	...	7.0	1.4	
	C89535 ^F	86.5	3.0	...	7.0	1.4	
Bismuth selenium yellow brass	C89540 ^E	...	lead-free yellow brass	61	0.8	...	36	0.5	0.3	0.4	0.9	
Bismuth selenium yellow brass	C89540 ^G	...	lead-free yellow brass	61	0.8	...	36	0.5	0.3	0.4	0.9	
Bismuth Brass	C89720 ^H	67.5	1	...	29.8	0.5	...	0.5	0.7	
Bismuth red brass	C89833	...	Lead-free brass	89	5	...	3	2.2	
Bismuth Bronze	C89836	...	lead-free bronze	89.5	5.5	...	3.0	2.0	
Bismuth semi-red brass	C89844	...	cast bismuth brass	84.5	4	...	8	3	
Tin bronze and leaded tin bronze	C90300	1B	88-8-0-4 or modified "G" bronze	88	8	...	4	
	C90500	1A	88-10-0-2 or "G" bronze	88	10	...	2	
	C90700	...	89-11 gear bronze	89	11	
	C90800	...	88-12 gear bronze	88	12	
	C91000	...	85-15 tin bronze	85	15	
	C91100	...	84-16 tin bronze	84	16	
	C91300	...	81-19 tin bronze or bell metal	81	19	
	C91600	...	nickel gear bronze	88	10.5	1.5	
	C91700	...	nickel gear bronze	86.5	12	1.5	
	C92200	2A	steam or valve bronze-Navy "M"	88	6	1.5	4.5	
	C92210	88	5	2	4	1	
	C92300	2B	87-8-1-4 Navy P-C	87	8	1	4	
	C92500	...	87-11-1-0-1 leaded gear bronze	87	11	1	...	1	
	C92600	...	87-10-1-2 leaded tin bronze	87	10	1	2	
	C92700	...	88-10-2-0 leaded tin bronze	88	10	2	
	C92800	...	79-16-5 leaded tin bronze	79	16	5	
	C92900	...	leaded gear bronze	84	10	2.5	...	3.5	
	High-leaded tin bronze	C93200	3B	83-7-7-3	83	7	7	3
		C93400	...	84-8-8	84	8	8

TABLE 1 Continued

Alloy Name	Copper Alloy UNS No.	Previously Used Designation	Commercial Designation	Nominal Composition, %												
				Copper	Tin	Lead	Zinc	Nickel	Iron	Aluminum	Manganese	Silicon	Niobium	Bismuth		
Nickel-tin bronze and leaded nickel tin bronze	C93500	3C	85-5-9-1	85	5	9	1
	C93600		81-7-12	81	7	12
	C93700	3A	80-10-10	80	10	10
	C93800	3D	78-7-15	78	7	15
	C93900		77-6-16-1 high-lead-tin bronze	77	6	16	1
	C94000		72-13-15	72	13	15
	C94100		journal bronze	75	5	18	2
	C94300		71-5-24	71	5	24
	C94400		81-8-11	81	8	11
	C94500		73-7-20	73	7	20
	C94700		nickel-tin bronze Grade "A"	88	5	...	2	5
	C94800		leaded nickel-tin bronze Grade "B"	87	5	1	2	5
	C94900		leaded nickel-tin bronze Grade "C"	80	5	5	5	5
	Aluminum bronze	C95200	9A	Grade A	88	3	9
		C95300	9B	Grade B	89	1	10
C95400		9C	Grade C	86	4	10	
C95410				84	2	4	10	
C95500		9D	Grade D	81	4	4	11	
C95520			nickel-aluminum bronze	78.5	5.5	5.0	11	
Silicon aluminum bronze	C95600	9E	silicon-aluminum bronze	91	7	...	2	
Manganese aluminum bronze	C95700	9F	manganese-aluminum bronze	75	2	3	8	12	
Nickel aluminum bronze	C95800		nickel-aluminum bronze	81	4.5	4	9	1.5	
Aluminum bronze	C95900		aluminum bronze	82.5	4.5	13	
Cupro-nickel	C96200		90-10 cupro-nickel	87	10	1.5	...	1	...	1	
	C96400		70-30 cupro-nickel	66	30.5	0.5	...	1	...	1	
	C96800		spinodal alloy	82	8	10	0.2	
Leaded nickel bronze	C97300	10A	12 % leaded nickel silver	57	2	9	20	12	
	C97600	11A	20 % leaded nickel silver	64	4	4	8	20	
	C97800	11B	25 % leaded nickel silver	66	5	2	2	25	
Special alloys	C99400			87	4.4	3.0	3.0	1.6	...	1.0	
	C99500			87	1.5	4.5	4.0	1.7	...	1.3	
White brass	C99700			58	...	1.5	22.5	5.0	...	1.0	12	
	C99750			58	...	1.0	20.0	1.0	20	

^A Phosphorus 0.4204.

^B Bismuth 5.0000.

^C Selenium 0.0050.

^D Selenium 0.95.

^E Selenium 0.2009.

^F Selenium 0.20.

^G Selenium 0.03.

^H Antimony 0.07, Boron 0.001.

2.3 Japanese Industrial Standards³

JIS H 1068 Methods for Determination of Bismuth in Copper and Copper Alloys

3. Ordering Information

3.1 Orders for ingot should include the following information:

3.1.1 ASTM designation and year of issue (for example, B30 – 05),

3.1.2 Copper Alloy UNS No. (for example, C83450 and Table 1, Table 2, Table 4, and Table 5),

3.1.3 Quantity; total weight, and

3.1.4 When purchase is for agencies of U.S. government.

3.2 The following options are available under this specification and shall be specified in the contract or purchase order when required:

3.2.1 Mechanical requirements, when specified in the purchase order (Section 7).

3.2.2 Nickel content in Copper Alloys UNS Nos. C90300, C90500, C92200, and C92300 (Table 4).

3.2.3 Weldability test for Copper Alloys UNS Nos. C96200 and C96400 (Section 78).

³ Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098, <http://www.dodssp.daps.mil>.

³ Available from Japanese Standards Organization (JSA), 4-1-24 Akasaka Minato-Ku, Tokyo 107-8440, Japan, <http://www.jsa.or.jp>.

TABLE 3 Alloy/Specification Cross Reference

Copper Alloy UNS No.	ASTM Copper Alloy Casting Specification															
	B22	B30	B61	B62	B66	B67	B148	B176	B271	B369	B427	B505/B505M	B584	B763	B770	B806
C81400	...	X	X	...
C82000	...	X	X	...
C82200	...	X	X	...
C82400	...	X	X	...
C82500	...	X	X	...
C82510	...	X	X	...
C82600	...	X	X	...
C82800	...	X	X	...
C83450	...	X	X	X
C83600	...	X	...	X	X	X	X
C83800	...	X	X	X	X	X
C84200	...	X	X
C84400	...	X	X	X	X	X
C84800	...	X	X	X	X	X
C85200	...	X	X	X	X
C85400	...	X	X	X	X
C85700	...	X	X	X	X	X	X
C85800	...	X	X
C86100	...	X
C86200	...	X	X	X	X	X
C86300	X	X	X	X	X	X
C86400	...	X	X	X	X
C86500	...	X	X	X	X	X	X
C86700	...	X	X	X	X
C87300	...	X	X	X	X
C87400	...	X	X	X	X
C87500	...	X	X	X	X	...	X
C87600	...	X	X	X	X
C87610	...	X	X	X
C87700	...	X	X	X
C87710	...	X	X	X
C87800	...	X	X	X
C87845	...	X	X
C87850	...	X	X	X
C89320	...	X	X
C89510	...	X	X
C89520	...	X	X
C89530	...	X	X	X
C89535	...	X	X	X
C89540	...	X	X	X	...	X
C89720	...	X	X	X	X
C89833	...	X	X
C89836	...	X	X
C89844	...	X	X	X
C90300	...	X	X	X	X	X
C90500	X	X	X	X	X	X
C90700	...	X	X
C90800	...	X	X
C91000	...	X	X
C91100	X	X
C91300	X	X
C91600	...	X	X
C91700	...	X	X
C92200	...	X	X	X	X	X
C92210	X
C92300	...	X	X	X	X	X
C92500	...	X	X
C92600	...	X	X	X
C92700	...	X	X
C92800	...	X	X
C92900	...	X	X	...	X
C93200	...	X	X	X	X	X	X
C93400	...	X	X	X
C93500	...	X	X	X	X	X
C93600	...	X	X	X	X
C93700	X	X	X	X	X	X	X
C93800	...	X	X	X	X	X	X
C93900	...	X	X
C94000	...	X	X
C94100	...	X	X	X

TABLE 3 *Continued*

Copper Alloy UNS No.	ASTM Copper Alloy Casting Specification															
	B22	B30	B61	B62	B66	B67	B148	B176	B271	B369	B427	B505/B505M	B584	B763	B770	B806
C94300	...	X	X	X	X	X	X
C94400	...	X	X
C94500	...	X	X
C94700	...	X	X	X	X
C94800	...	X	X	X	X
C94900	...	X	X	X
C95200	...	X	X	...	X	X	...	X
C95300	...	X	X	...	X	X	...	X	...	X
C95400	...	X	X	...	X	...	X	X	...	X	...	X
C95410	...	X	X	...	X	X	...	X	...	X
C95500	...	X	X	...	X	X	...	X	...	X
C95520	...	X	X	...	X	X
C95600	...	X	X	X
C95700	...	X	X	X
C95800	...	X	X	...	X	X	...	X	...	X
C95900	...	X	X	...	X	X
C96200	...	X	X
C96400	...	X	X	...	X
C96700	...	X	X	...
C96800	...	X	X
C97300	...	X	X	X	X	X
C97600	...	X	X	X	X	X
C97800	...	X	X	X	X	X
C99400	...	X	X
C99500	...	X	X
C99700	...	X	X
C99750	...	X	X

iTeh Standards

3.2.4 Lot consisting of ingots from more than a single heat or melt (Section 10.1.1).

3.2.5 Place of inspection (Section 14).

3.2.6 Type of ingot surface (5.1).

Document Preview

4. Material and Manufacture

4.1 *Material*—Any material may be used which when melted will produce an alloy of the required chemical composition and mechanical requirements.

TABLE 4 Ingot Chemical Requirements

Classification	Copper Alloy UNS No.	Composition, % max except as indicated														Corresponding ASTM Casting Specifications ^A
		Copper	Tin	Lead	Zinc	Iron	Anti-mony	Nickel (incl Cobalt)	Sulfur	Phosphorus	Aluminum	Manganese	Silicon	Bismuth	Other	
Leaded red brass	C83450	87.0–89.0 ^{B,C}	2.2–3.0	1.5–2.5	5.8–7.5	0.25	0.25	0.8–1.5	0.08	0.03	0.005	...	0.005		...	B584 (C83450) B763 (C83450)
	C83600	84.0–86.0 ^{B,C}	4.3–6.0	4.0–5.7	4.3–6.0	0.25	0.25	0.8	0.08	0.03	0.005		0.005			B62 (C83600) B271 (C83600) B505/B505M (C83600) B584 (C83600)
	C83800	82.0–83.5 ^{B,C}	3.5–4.2	5.8–6.8	5.5–8.0	0.25	0.25	0.8	0.08	0.02	0.005		0.005			B584 (C83800) B271 (C83800) B505/B505M (C83800) B763 (C83800)
Leaded semi-red brass	C84200	78.0–82.0 ^{B,C}	4.3–6.0	2.0–2.8	10.0–16.0	0.35	0.25	0.8	0.08	0.02	0.005		0.005			B505/B505M (C84200)
	C84400	79.0–82.0 ^{B,C}	2.5–3.5	6.3–7.7	7.0–10.0	0.35	0.25	0.8	0.08	0.02	0.005		0.005			B584 (C84400) B271 (C84400) B505/B505M (C84400) B763 (C84400)
	C84800	75.0–76.7 ^{B,C}	2.3–3.0	5.5–6.7	13.0–16.0	0.35	0.25	0.8	0.08	0.02	0.005		0.005			B584 (C84800) B271 (C84800) B505/B505M (C84800) B763 (C84800)
Leaded yellow brass	C85200	70.0–73.0 ^{B,D}	0.8–1.7	1.5–3.5	21.0–27.0	0.50	0.20	0.8	0.05	0.01	0.005		0.05			B271 (C85200) B584 (C85200) B763 (C85200)
	C85400	66.0–69.0 ^{B,E}	0.50–1.5	1.5–3.5	25.0–31.0	0.50	...	0.8	0.005		0.05			B271 (C85400) B584 (C85400) B763 (C85400)
	C85700	58.0–63.0 ^{B,F}	0.50–1.5	0.8–1.5	33.0–40.0	0.50	...	0.8	0.80		0.05			B271 (C85700) B176 (C85700) B584 (C85700) B763 (C85700) B763 (C85710)
	C85800	57.0 min ^{B,F}	1.5	1.5	31.0–41.0	0.50	0.05	0.50	0.05	0.01	0.50	0.25	0.25		0.05 As	B176
	C86100	66.0–68.0 ^{B,G}	0.10	0.10	remainder	2.0–4.0	4.5–5.5	2.5–5.0	
High-strength yellow brass	C86200	60.0–66.0 ^{B,G}	0.10	0.10	22.0–28.0	2.0–4.0	...	0.8	3.0–4.9	2.5–5.0				B271 (C86200) B505/B505M (C86200) B584 (C86200) B763 (C86200)
	C86300	60.0–66.0 ^{B,G}	0.10	0.10	22.0–28.0	2.0–4.0	...	0.8	5.0–7.5	2.5–5.0				B22 (C86300) B271 (C86300) B505/B505M (C86300) B584 (C86300) B763 (C86300)
	C86400	56.0–62.0 ^{B,G}	0.50–1.0	0.50–1.3	34.0–42.0	0.40–2.0	...	0.8	0.50–1.5	0.10–1.0				B271 (C86400) B584 (C86400) B763 (C86400)
	C86500	55.0–60.0 ^{B,G}	1.0	0.30	36.0–42.0	0.40–2.0	...	0.8	0.50–1.5	0.10–1.5				B271 (C86500) B176 (C86500) B505/B505M (C86500) B584 (C86500)
	C86700	55.0–60.0 ^{B,G}	1.5	0.50–1.5	30.0–38.0	1.0–3.0	...	0.8	1.0–3.0	1.0–3.5				B584 (C86700) B271 (C86700) B763 (C86700)
Silicon bronze and silicon brass	C87300	94.0 min ^H		0.09	0.25	0.20	0.8–1.5	3.5–4.5			B271 (C87300) B584 (C87300) B763 (C87300)
	C87400	79.0 min ^I		1.0	12.0–16.0	0.5	2.5–4.0				B271 (C87400) B584 (C87400) B763 (C87400)
	C87500	79.0 min ^H		0.09	12.0–16.0	0.50	3.0–5.0				B271 (C87500) B806 (C87500) B763 (C87500) B584 (C87500)