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Specification and qualification of welding procedures for metallic materials — Qualification based on previous welding experience

Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques — Qualification sur la base de l'expérience en soudage

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 15611:2003), which has been technically revised.

The main changes are as follows:

- normative references have been updated;
- <u>Clause 5 and Clause 7</u>— <u>Clause 6 has have</u> been revised;
- Clause 8— Clause 8, validity has been deleted and Clause 7 revised;
- —the bibliography has been deleted.

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