INTERNATIONAL STANDARD

ISO 15874-1

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AMENDMENT 1 2022-06

Plastics piping systems for hot and cold water installations — Polypropylene (PP) —

Part 1: **General**

Teh STAAMENDMENT 1: Impact test

Systèmes de canalisations en plastique pour les installations d'eau chaude et froide — Polypropylène (PP) —

Partie 1: Généralités

https://standards.iteh.ai/AMENDEMENT 1: Essai de choc)-e4b3-4695-80a6-

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ISO 15874-1:2013/Amd 1:2022 https://standards.iteh.ai/catalog/standards/sist/3e4f0c10-e4b3-4695-80a6-489ba9a06eb0/iso-15874-1-2013-amd-1-2022



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This document was prepared by Technical Committee ISO/TC 138, Plastics pipes, fittings and valves for the transport of fluids, Subcommittee SC 2, Plastics pipes and fittings for water supplies, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 155, Plastics piping systems and ducting systems, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

A list of all parts in the ISO 15874 series can be found on the ISO website.

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Plastics piping systems for hot and cold water installations — Polypropylene (PP) —

Part 1: **General**

AMENDMENT 1: Impact test

Normative references

Add the following reference:

ISO 179-1, Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test

Clause 5 Teh STANDARD PRRVIEW

Add the following text as a new subclause 5.2 and renumber the subsequent subclauses in Clause 5:

5.2 Material characteristics

The material from which components are manufactured shall conform to the requirements given in Table 2. s://standards.iteh.ai/catalog/standards/sist/3e4f0c10-e4b3-4695-80a6-

Table 2 — Material characteristics of PP

Characteristics	Requirements ^b	Test parameters		Test method
Charpy impact re-	≥ 4 kJ/m ²	Test temperature	0 °C	ISO 179-1
sistance ^a		Test pieces	Notched	ISO 179-1/1eA
a After 7 days of injection/machining.				
This requirement does not apply to PP-H materials.				