## INTERNATIONAL STANDARD

# ISO 25424

Second edition 2018-10

AMENDMENT 1 2022-01

Sterilization of health care products — Low temperature steam and formaldehyde — Requirements for development, validation and routine control of a sterilization process for medical devices

### **AMENDMENT** 1

Stérilisation des produits de santé — Formaldéhyde et vapeur à faible température — Exigences pour le développement, la validation et le contrôle de routine d'un procédé de stérilisation pour dispositifs médicaux 77962 lo dosd-4569-9049-703667765544/800

AMENDEMENT 1-1-2022



Reference number ISO 25424:2018/Amd.1:2022(E)

# iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO 25424:2018/Amd 1:2022

https://standards.iteh.ai/catalog/standards/sist/1779621b-db3d-4569-90a9-7036b77e55dd/iso-25424-2018-amd-1-2022



### **COPYRIGHT PROTECTED DOCUMENT**

#### © ISO 2022

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see <a href="https://www.iso.org/directives">www.iso.org/directives</a>).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see <a href="https://www.iso.org/patents">www.iso.org/patents</a>).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 198, *Sterilization of health care products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 204, *Sterilization of medical devices*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u>.

## iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO 25424:2018/Amd 1:2022

https://standards.iteh.ai/catalog/standards/sist/1779621b-db3d-4569-90a9-7036b77e55dd/iso-25424-2018-amd-1-2022

### Sterilization of health care products — Low temperature steam and formaldehyde — Requirements for development, validation and routine control of a sterilization process for medical devices

### AMENDMENT 1

#### Page 2, Clause 3 Terms and definitions

Delete all cross-references within the definitions to other terms defined in Clause 3.

#### 3.18

Replace the sentence after the list ("and does not achieve its primary intended action by pharmacological, immunological or metabolic means, but which may be assisted in its intended function by such means") with the following:

"and does not achieve its primary intended action by pharmacological, immunological or metabolic means, in or on the human body, but which may be assisted in its intended function by such means".

#### ISO 25424:2018/Amd 1:2022

3.18 https://standards.iteh.ai/catalog/standards/sist/1779621b-db3d-4569-90a9-7036b77e55dd/iso-

Correct SOURCE statement 25424-2018-amd-1-2022

from:

[SOURCE: ISO 13485:2016, 3.11, modified — The first two list items in Note 1 to entry have been added.]

to:

[SOURCE: ISO 13485:2016, 3.11, modified — The first two list items in Note 1 to entry have been added and the paragraph after the first list has been modified to include "in or on the human body".]

#### 3.41

Replace term and definition with the correct definition from ISO 11139:2018, 3.137 as follows:

#### 3.41

#### inactivation curve

graphical representation of decrease in viability of a population of microorganisms with increasing exposure to a microbicidal agent under stated conditions

#### 11.1 b) and c)

Replace 11.1 b) and c) with the following text:

b) if chemical indicators are used as part of the product release, the complete colour change of these (see 8.4 and 10.3);

#### ISO 25424:2018/Amd.1:2022(E)

c) if biological indicators or PCDs containing BIs are used as part of the product release, acceptable results after cultivation of these (see 8.3 and 10.2); and

#### Table D.1

Replace wrong cross-reference in line "3 emission to air"/column "Use, Stage C", second to last line from C.9.3.4 to C.9.4.4.

	Product life-cycle			
Environmental aspects (inputs and outputs)	Production and reproduction	Distribution (including pack- aging)	Use	End of life
	Stage A	Stage B	Stage C	Stage D
	Addressed in clause	Addressed in clause	Addressed in clause	Addressed in clause
3 Emission to air	Introduction		Introduction	
	5.1		5.1	
	5.5		5.5	
	6.3.3		6.3.3	
iTel	8.6		8.6	7
	9.3.1	DARD P	9.3.1	_
	9.3.3	ords itab	9.3.3	
	9.4.2.2 <b>Lanu</b>	ai us.itci	9.4.2.2	
	C.9.3.4	A 0010/A 11.00	C.9.3.4	
https://sturchards.itale.a	C.9.4.4	24:2018/Amd 1:20	C.9.4.4	6h77e55.h1/km

25424-2018-amd-1-2022

## iTeh STANDARD PREVIEW (standards.iteh.ai)

ISO 25424:2018/Amd 1:2022

https://standards.iteh.ai/catalog/standards/sist/1779621b-db3d-4569-90a9-7036b77e55dd/iso-25424-2018-amd-1-2022