

Third edition
2017-11

AMENDMENT 1
2021-09

**Welding — Studs and ceramic ferrules
for arc stud welding**

AMENDMENT 1

*Soudage — Goujons et bagues céramiques pour le soudage à l'arc des
goujons*

AMENDEMENT 1

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Reference number
ISO 13918:2017/Amd.1:2021(E)

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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Welding — Studs and ceramic ferrules for arc stud welding

AMENDMENT 1

5.3.3, Table 2 in SD1 and SD2 rows

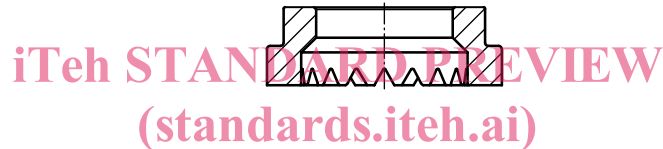
Replace CEV by CE.

Add the following NOTE in the table footer:

NOTE $CE = C + \frac{Mn}{6} + \frac{Cr + Mo + V}{5} + \frac{Ni + Cu}{15}$ in% [see ISO/TR 17671-2:2002, Formula (1)].

Table 17

Replace the figure for ceramic ferrules designation MF with the following:



Bibliography

Add new Bibliographic entry [7] as follows:
<https://standards.iteh.ai/catalog/standards/sist/033345ac-e26a-4eaf-b7b8-53561bd94569/iso-13918-2017-amd-1-2021>
 ISO 13918:2017/Amd 1:2021

- [7] ISO/TR 17671-2:2002, *Welding — Recommendations for welding of metallic materials — Part 2: Arc welding of ferritic steels*