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**Building construction machinery and equipment — Self-loading mobile concrete mixers
— Safety requirements and verification**

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ISO/FDIS 6085

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 195, *Building construction machinery and equipment*, Subcommittee SC 1, *Machinery and equipment for concrete work*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document is a type-C standard, ~~according to~~ as stated in ISO 12100.

This document is of relevance, in particular, for the following stakeholder groups representing the market players with regard to machinery safety:

- machine manufacturers (small, medium and large enterprises);
- health and safety bodies (regulators, accident prevention organizations, market surveillance, etc.).

Others ~~stakeholder groups~~ can be affected by the level of machinery safety achieved, with the means of the document, by ~~those~~ the above-mentioned stakeholder groups:

- machine users/employers (small, medium and large enterprises);
- machine users/employees (~~for example, e.g.~~ trade unions, organizations for people with special needs);
- service providers, ~~for example, e.g.~~ for maintenance (small, medium and large enterprises);
- consumers (in the case of machinery intended for use by consumers).

The above-mentioned stakeholder groups have been given the possibility to participate ~~in~~ at the drafting process of this document.

The machinery concerned and the extent to which hazards, hazardous situations or hazardous events are covered are indicated in the Scope of this document.

When requirements of this type-C standard are different from those which are stated in type-A or -B standards, the requirements of this type-C standard take precedence over the requirements of the other standards for machines that have been designed and built according to the requirements of this type-C standard.

Building construction machinery and equipment — Self-loading mobile concrete mixers — Safety requirements and verification

1 Scope

This document specifies general safety requirements for self-loading mobile concrete mixers (hereafter referred to as “machines”) as defined in ISO 18650-1:2021, with rigid or articulated wheeled chassis.

This document applies to machines which are designed for front or rear loading and are provided with a swinging frame where the rotating drum and the self-loading equipment (lift arms and bucket) are mounted on. Machines are also fitted with accessories such as water dosing means and a weighing system.

This document deals with all significant hazards, hazardous situations and events relevant to the machine when used as intended or under conditions of misuse reasonably foreseeable by the manufacturer.

This document is not applicable to the following:

- a) machines designed primarily for earth moving, such as loaders or dumpers (see applicable parts of [the ISO 20474 series](#));
- b) truck mixers.

This document does not address hazards that can occur:

- during manufacture;
- when using machines on public roads, where specific local road regulations can apply;
- when operating in potentially explosive atmospheres.

This document is not applicable to machines manufactured before the date of its publication.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 12100:2010, *Safety of machinery — General principles for design — Risk assessment and risk reduction*

ISO 2867:2011, *Earth-moving machinery — Access systems*

ISO 3411:2007, *Earth-moving machinery — Physical dimensions of operators and minimum operator space envelope*

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ISO 6682:1986+A1, *Earth-moving machinery — Zones of comfort and reach for controls*

ISO 6682:1986/Amd 1:1989, Earth-moving machinery — Zones of comfort and reach for controls — Amendment 1

ISO 12508:1994, *Earth-moving machinery — Operator station and maintenance areas — Bluntness of edges*

ISO 3457:2003:2003, Earth-moving machinery — Guards — Definitions and requirements

ISO 10263-3:2009, *Earth-moving machinery — Operator enclosure environment — Part 3: Pressurization test method*

ISO 10263-4:2009, *Earth-moving machinery — Operator enclosure environment — Part 4: Heating, ventilating and air conditioning (HVAC) test method and performance*

ISO 3471:2008, *Earth-moving machinery — Roll-over protective structures — Laboratory tests and performance requirements*

ISO 3164:2013, *Earth-moving machinery — Laboratory evaluations of protective structures — Specifications for deflection-limiting volume*

ISO 3449:2005, *Earth-moving machinery — Falling-object protective structures — Laboratory tests and performance requirements*

ISO 11112:1995+A1:2001, *Earth-moving machinery — Operator's seat — Dimensions and requirements*

ISO 11112:1995/Amd 1:2001, Earth-moving machinery — Operator's seat — Dimensions and requirements — Amendment 1

ISO 7096:2020, Earth-moving machinery — Laboratory evaluation of operator seat vibration

ISO 6683:2005, *Earth-moving machinery — Seat belts and seat belt anchorages — Performance requirements and tests*

ISO 3776-1:2006, *Tractors and machinery for agriculture — Seat belts — Part 1: Anchorage location requirements*

ISO 3776-2:2013, *Tractors and machinery for agriculture — Seat belts — Part 2: Anchorage strength requirements*

ISO 3776-3:2009, *Tractors and machinery for agriculture — Seat belts — Part 3: Requirements for assemblies*

ISO 10968:2020, *Earth-moving machinery — Operator's controls*

ISO 10264:1990, *Earth-moving machinery — Key-locked starting systems*

ISO 13850:2015, *Safety of machinery — Emergency stop function — Principles for design*

ISO 15817:2012, *Earth-moving machinery — Safety requirements for remote operator control systems*

ISO 6011:2003, *Earth-moving machinery — Visual display of machine operation*

IEC 60529:1989+A2:2013, *Degrees of protection provided by enclosures (IP Code)*

IEC 60529:1989/AMD2:2013, Amendment 2 - Degrees of protection provided by enclosures (IP Code)

ISO 7000:2019, *Graphical symbols for use on equipment — Registered symbols*

ISO 5010:2019, *Earth-moving machinery — Wheeled machines — Steering requirements*

ISO 3450:2011, *Earth-moving machinery — Wheeled or high-speed rubber-tracked machines — Performance requirements and test procedures for brake systems*

ISO 5006:2017, *Earth-moving machinery — Operator's field of view — Test method and performance criteria*

ISO 12509:2004, *Earth-moving machinery — Lighting, signalling and marking lights, and reflex-reflector devices*

ISO 9533:2010, *Earth-moving machinery — Machine-mounted audible travel alarms and forward horns — Test methods and performance criteria*

ISO 9244:2008+A1, *Earth-moving machinery — Machine safety labels — General principles*

ISO 9244:2008/Amd 1:2016, Earth-moving machinery — Machine safety labels — General principles — Amendment 1

ISO 6395:2008, *Earth-moving machinery — Determination of sound power level — Dynamic test conditions*

<https://standards.iteh.ai/catalog/standards/sist/4addf4e8-f076-4bed-8d25-a6b1b91f401c/iso-6396:2008>, *Earth-moving machinery — Determination of emission sound pressure level at operator's position — Dynamic test conditions*

ISO 3457:2003, *Earth-moving machinery — Guards — Definitions and requirements*

ISO 13857:2019, *Safety of machinery — Safety distances to prevent hazard zones being reached by upper and lower limbs*

ISO 10570:2004, *Earth-moving machinery — Articulated frame lock — Performance requirements*

ISO 10532:1995+A1, *Earth-moving machinery — Machine-mounted retrieval device — Performance requirements*

ISO 10532:1995/Amd 1:2004, Earth-moving machinery — Machine-mounted retrieval device — Performance requirements — Amendment 1

ISO 15818:2017, *Earth-moving machinery — Lifting and tying-down attachment points — Performance requirements*

ISO 13766-1:2018, *Earth-moving and building construction machinery — Electromagnetic compatibility (EMC) of machines with internal electrical power supply — Part 1: General EMC requirements under typical electromagnetic environmental conditions*

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ISO 13766-2:2018, *Earth-moving and building construction machinery — Electromagnetic compatibility (EMC) of machines with internal electrical power supply — Part 2: Additional EMC requirements for functional safety*

ISO 14990-1:2016, *Earth-moving machinery — Electrical safety of machines utilizing electric drives and related components and systems — Part 1: General requirements*

ISO 14990-2:2016, *Earth-moving machinery — Electrical safety of machines utilizing electric drives and related components and systems — Part 2: Particular requirements for externally-powered machines*

ISO 14990-3:2016, *Earth-moving machinery — Electrical safety of machines utilizing electric drives and related components and systems — Part 3: Particular requirements for self-powered machines*

ISO 11862:1993, *Earth-moving machinery — Auxiliary starting aid electrical connector*

ISO 4413:2010, *Hydraulic fluid power — General rules and safety requirements for systems and their components*

ISO 4414:2010, *Pneumatic fluid power — General rules and safety requirements for systems and their components*

ISO 16528-1:2007, *Boilers and pressure vessels — Part 1: Performance requirements*

ISO 16528-2:2007, *Boilers and pressure vessels — Part 2: Procedures for fulfilling the requirements of ISO 16528-1*

ISO 21507:2010, *Earth-moving machinery — Performance requirements for non-metallic fuel tanks*

ISO 3795:1989, *Road vehicles, and tractors and machinery for agriculture and forestry — Determination of burning behaviour of interior materials*

ISO 14120:2015, *Safety of machinery — Guards — General requirements for the design and construction of fixed and movable guards*

ISO 2860:1992, *Earth-moving machinery — Minimum access dimensions*

ISO 10533:1993+A1, *Earth-moving machinery — Lift-arm support devices*

ISO 10533:1993/Amd 1:2005, Earth-moving machinery — Lift-arm support devices — Amendment 1

ISO 6750-1:2019, *Earth-moving machinery — Operator's manual — Part 1: Contents and format*

ISO 4871:1996, *Acoustics — Declaration and verification of noise emission values of machinery and equipment*

~~ISO 10261:2021, Earth-moving machinery — Product identification numbering system~~

~~ISO 3779:2009, Road vehicles — Vehicle identification number (VIN) — Content and structure~~

~~ISO 18650-ISO 18650:1:2021, Building construction machinery and equipment — Concrete mixers — Part 1: Commercial specifications Terms and definitions specifications~~