

ISO/FDIS 6338:~~2022~~2023(E)

ISO/TC 67/SC 9/WG 10

Date: ~~2022-11-23~~2023-01

Secretariat: AFNOR

Method to calculate GHG emissions at LNG plant

Méthode pour calculer les émissions de GES dans les usines GNL

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/FDIS 6338

<https://standards.iteh.ai/catalog/standards/sist/3f4382aa-bc77-41ca-87a7-86fc835f11a6/iso-fdis-6338>

~~Edited DIS -
MUST BE USED
FOR FINAL
DRAFT~~

ISO/FDIS 6338:~~2022~~2023(E)

© ISO ~~2022~~2023

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office

Ch. de Blandonnet 8 • CP 401

CH-1214 Vernier, Geneva, Switzerland

Tel. + 41 22 749 01 11

Fax + 41 22 749 09 47

copyright@iso.org

www.iso.org

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/FDIS 6338

<https://standards.iteh.ai/catalog/standards/sist/3f4382aa-bc77-41ca-87a7-86fc835f11a6/iso-fdis-6338>

Contents

Foreword 5

Introduction 6

1 Scope 7

2 Normative references 8

3 Terms and definitions 8

4 Principles 10

4.1 General 10

4.2 Relevance 10

4.3 Completeness 10

4.4 Consistency 10

4.5 Transparency 10

4.6 Accuracy 11

4.7 Conservativeness 11

5 GHG inventory boundaries 11

Table 1 — List of LNG plant facilities ^[1] 11

6 Quantification of GHG emissions 12

6.1 Identification of GHG sources and quantification approach 12

6.1.1 General 12

6.1.2 Emissions from fuel combustion 12

Table 2 — Emissions from fuel combustion at LNG liquefaction facilities 12

6.1.3 Emissions from flaring and venting 13

Table 3 — Emissions from flaring and venting at LNG liquefaction facilities 13

6.1.4 Fugitive emissions 13

Table 4 — Fugitive emissions at LNG liquefaction facilities 13

6.1.5 Emissions associated with imported energy, utilities, and consumables 14

Table 5 — Emissions associated with imported energy, utilities, and consumables 14

6.2 Calculation of GHG emissions 14

6.2.1 Requirements and guidance 14

6.2.2 GHG inventory 15

6.2.3 GHG quantification methods for fuel combustion 17

6.2.4 GHG quantification methods for flaring and venting 18

6.2.5 GHG Quantification methods for fugitive emissions 18

6.2.6 Quantification methods for emissions from imported energy, utilities, and consumables 19

6.2.7 Relevant period and frequency 20

6.3 Preferred units 20

6.4 Allocation 20

6.4.1 Principles 20

6.4.2 Methodology 20

6.5 Carbon capture 25

6.5.1 Opportunities for carbon capture: 25

STANDARD PREVIEW

Edited DIS - MUST BE USED FOR FINAL DRAFT

6.5.2	Quantification of carbon capture benefit	25
7	GHG inventory quality management	25
7.1	General	25
7.2	GHG Emission Calculation approach	26
7.3	Estimation of inventory uncertainties	26
7.4	Procedures for documentation and archiving	26
7.5	Quality Control	26
7.6	Quality Assurance	27
8	GHG reporting	28
8.1	General	28
8.2	Additional information	28
8.3	GHG emission reduction	29
8.4	Carbon offset and emission trading	29
9	Independent review	29
Annex A (informative)	Conversion factors for reference	30
A.1	Unit conversion factors	30
Table A.1	— Unit conversion factors	30
A.2	Approximate conversions	30
Table A.2	— Approximate conversions (dependant on specific LNG product properties)	30
Annex B (informative)	International initiatives on climate ambitions	31
Table B.1	— KPIs and related requirements	31
Annex C (informative)	Example allocation calculation	34
Figure C.1	— LNG plant example	35
Figure C.2	— Minimum block flow diagram	35
Table C.1	— Total annual emissions in example	36
Table C.2	— Total annual emissions from fuel use in example	36
Table C.3	— Identifying the breakdown of benefits from the gas turbines	40
Figure C.3	— Completed allocation calculation	44
Table C.4	— Results	45
Bibliography	47

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 67, *Oil and gas industries including lower carbon energy*, Subcommittee SC 9, *Production, transport and storage facilities for cryogenic liquefied gases*.

~~A list of all parts in the ISO 6338 series can be found on the ISO website.~~

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

~~Edited DIS -
MUST BE USED
FOR FINAL
DRAFT~~

ISO/FDIS 6338:20222023(E)

Introduction

Natural gas will play a key role in the energy transition (e.g. by replacing coal to produce electricity) and the use of LNG to transport natural gas is expected to increase. The process of liquefying natural gas is energy-intensive. Gas producers are increasingly accountable for their greenhouse gas (GHG) emissions and the ambition to reduce them. Furthermore, there is an emerging marketing demand for GHG data to enable commercial mechanisms such as offsetting to be ~~utilised~~utilized.

There is no ~~standardised~~standardized and auditable methodology to calculate the carbon footprint of the whole LNG chain (including but not limited to the well, upstream treatment, transportation, liquefaction, shipping, regasification and end user distribution). Various standards indicate possible approaches but these are not consistent in their results or easily applicable.

~~The intention is to develop documents for each part of the LNG chain and to start with liquefaction. Attention should be paid to activities that can occur in different parts (e.g. gas treatment and distribution upstream of the liquefaction plant).~~

~~NOTE It will not be possible to make like-for-like comparisons, or define a certification scheme, for one block only.~~

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO/FDIS 6338

<https://standards.iteh.ai/catalog/standards/sist/3f4382aa-bc77-41ca-87a7-86fc835f11a6/iso-fdis-6338>

Method to calculate GHG emissions at LNG plant

1 Scope

This document provides a method to calculate the GHG emissions from an LNG liquefaction plant, onshore or offshore.

The frame of this document ranges from the inlet flange of the LNG plant's inlet facilities up to and including the offloading arms to truck, ship or railcar loading. The upstream supply of gas up to the inlet flange of the inlet facilities and the distribution of LNG downstream of the loading arms are only covered in general terms.

This document covers:

- all facilities associated with producing LNG, including reception facilities, condensate unit (where applicable), pre-treatment units (including but not limited to acid gas removal, dehydration, mercury removal, heavies removal), LPG extraction and fractionation (where applicable), liquefaction, LNG storage and loading, Boil-Off-Gas handling, flare and disposal systems, imported electricity or on-site power generation and other plant utilities and infrastructure (e.g. marine and transportation facilities).
- natural gas liquefaction facilities associated with producing other products (e.g. domestic gas, condensate, LPG, sulphur, power export) to the extent required to allocate GHG emissions to the different products.
- all GHG emissions associated with producing LNG. These emissions spread across scope 1, scope 2 and scope 3 of the responsible organization. Scope 1, 2 and 3 are defined in this document. All emissions sources are covered including flaring, combustion, cold vents, process vents, fugitive leaks and emissions associated with imported energy.

The LNG plant is considered "under operation", including emissions associated with initial start-up, maintenance, turnaround and restarts after maintenance or upset. The construction, commissioning, extension and decommissioning phases are excluded from this document but may be assessed separately.

The emissions resulting from boil-off gas management during loading of the ship or any export vehicle are covered by this document. The emissions from a ship at berth, e.g. mast venting are not covered by this document.

This document describes the allocation of GHG emissions to LNG and other hydrocarbon products where other products are produced (e.g. LPG, domestic gas, condensates, sulphur ~~...~~, etc.).

This document defines preferred units of measurement and necessary conversions.

This document also recommends instrumentation and estimations methods to monitor and report GHG emissions. Some emissions are measured, and some are estimated.

This document is applicable to the LNG industry.

Applications include the provision of method to calculate GHG emissions through a ~~standardised~~ standardised and auditable method, a means to determine their carbon footprint.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14044, *Environmental management — Life cycle assessment — Requirements and guidelines*

[ISO 14064-1, Greenhouse gases — Part 1: Specification with guidance at the organization level for quantification and reporting of greenhouse gas emissions and removals](#)

API *Consistent Methodology for Estimating Greenhouse Gas Emissions from Liquefied Natural Gas (LNG) Operations*

3 Terms and definitions

For the purposes of this document, the terms and definitions ~~from given in~~ ISO 14064-1 ~~apply. In addition, and~~ the following ~~terms and definitions~~ apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1 facility

single installation, set of installations or production processes (stationary or mobile), which can be defined within a single geographical boundary, organizational unit or production process

[SOURCE: ISO 14064-1:2018, 3.4.1]

3.2 global warming potential GWP

ratio of the time-integrated radiative forcing (warming effect) from the instantaneous release of 1 kg of the GHG relative to that from the release of 1 kg of CO₂

3.3 greenhouse gas GHG

gaseous constituent of the atmosphere, both natural and anthropogenic, that absorbs and emits radiation at specific wavelengths within the spectrum of infrared radiation emitted by the Earth's surface, the atmosphere and clouds

Note 1 to entry: For a list of GHGs, see the 6th Intergovernmental Panel on Climate Change (IPCC) Assessment Report.

Note 2 to entry: Water vapour and ozone are anthropogenic as well as natural GHGs, but are not included as recognized GHGs due to difficulties, in most cases, in isolating the human-induced component of global warming attributable to their presence in the atmosphere.

[SOURCE: ISO 14064-1:2018, 3.1.1]

3.4

organizational boundary

grouping of activities or facilities in which an organization exercises operational or financial control or has an equity share

[SOURCE: ISO 14064-1:2018, 3.4.7]

3.5

reporting boundary

grouping of greenhouse gas (GHG) emission or GHG removals reported from within the organizational boundary, as well as those significant indirect emissions that are a consequence of the organization's operations and activities

[SOURCE: ISO 14064-1:2018, 3.4.8]

3.6

scope 1

direct greenhouse gas emissions

direct GHG emissions

scope 1

emissions coming from sources that are owned or controlled by the facility

Note 1 to entry: This can be the emissions that are directly created by product fabrication or synthesis, for example, combustion fumes from a refinery.

3.7

scope 2

indirect greenhouse gas emissions from purchased and consumed energy

indirect GHG emissions from purchased and consumed energy

scope 2

emissions from the generation of imported electricity, steam, and heating/cooling consumed by the facility

Note 1 to entry: These emissions physically occur at the facility where electricity, steam and cooling or heating are generated but as a user of the energy, the consuming party is still responsible for the greenhouse gas emissions that are being created.

3.8

scope 3

other indirect greenhouse gas emissions

other indirect GHG emissions

scope 3

emissions from sources that are not owned and not directly controlled by the facility

Note 1 to entry: However, they are related to the company's activities. This is usually considered to be the supply chain of the company, so emissions caused by vendors within the supply chain, outsourced activities, and employee travel and commute. In many industries, other indirect GHG emissions account for the biggest amount of GHG emissions. This is due to the fact that in today's economy, many tasks are outsourced and few companies own the entire value chain of their products.

3.9

~~Edited DIS-~~
~~MUST BE USED~~
~~FOR FINAL~~
~~DRAFT~~

ISO/FDIS 6338:2022(E)

quality assurance

QA

planned system of review procedures conducted by personnel not directly involved in the inventory compilation/development process

3.10

quality control

QC

planned system of review procedures conducted by personnel not directly involved in the inventory compilation/development process

4 Principles

4.1 General

The application of the following principles is fundamental to guarantee that GHG calculations are a true and fair account.

4.2 Relevance

Use data, methods, criteria, and assumptions that are appropriate for the intended use of reported information. The quantification and reporting of GHG emissions shall include only information that users—both internal and external to the plant—need for their decision-making. This information shall thus fit the intended purpose of the GHG project and meet the expectations or requirements of its users. Data, methods, criteria, and assumptions that are misleading or that do not conform to this document are not relevant and shall not be included.

4.3 Completeness

Consider all relevant information that might affect the accounting and quantification of GHG reductions, and complete all requirements. All relevant information shall be included in the quantification of GHG emissions. A GHG monitoring plan shall also specify how all data relevant to quantifying GHG reductions will be collected.

4.4 Consistency

Use data, methods, criteria, and assumptions that allow meaningful and valid comparisons. The credible quantification of GHG emissions requires that methods and procedures are always in the same manner, that the same criteria and assumptions are used to evaluate significance and relevance, and that any data collected and reported will be compatible enough to allow meaningful comparisons over time.

4.5 Transparency

Provide clear and sufficient information for reviewers to assess the credibility and reliability of GHG emissions claims. Transparency is critical for quantifying and reporting GHG reductions, particularly given the flexibility and policy-relevance of many GHG accounting. GHG information shall be compiled, analysed, and documented clearly and coherently so that reviewers might evaluate its credibility. Information relating to the GHG assessment boundary, the estimation of baseline emissions shall be sufficient to enable reviewers to understand how all conclusions were reached.

4.6 Accuracy

Uncertainties with respect to GHG measurements, estimates, or calculations shall be reduced as much as is practical, and measurement and estimation methods shall avoid bias. Acceptable levels of uncertainty will depend on the objectives for implementing a GHG project and the intended use of quantified GHG reductions. Where accuracy is sacrificed, data and estimates used to quantify GHG reductions shall be conservative.

4.7 Conservativeness

Where data and assumptions are uncertain and where the cost of measures to reduce uncertainty is not worth the increase in accuracy, make best endeavours to use the most probable data, with an analysis of the impact of likely uncertainty margins.

5 GHG inventory boundaries

The reporting boundaries of the GHG report for an onshore or offshore LNG liquefaction plant shall cover all facilities which are associated with the production of LNG. Table 1 provides examples of LNG plant facilities.

Table 1 — List of LNG plant facilities ^[1]

LNG Plant Facility	In scope of the report	Out of scope of the report
Natural Gas Production		X
Shipping / Pipeline Transport		X
Inlet gas Receiving Facilities	X	
Condensate Unit (where applicable)	X	
Pre-treatment Units (e.g. acid gas removal, dehydration, mercury removal, heavies removal, others)	X	
LPG Extraction and Fractionation (where applicable)	X	
Liquefaction Unit	X	
LNG Storage and Loading	X	
Flare and Disposal Systems	X	
Carbon Capturing Unit	X	
Utilities Supply (on-site power generation)	X	
Utilities Supply (imported)	X	
Plant Utilities and Infrastructure (e.g. plant piping and marine facilities)	X	
Regasification		X

The organization having financial and/or operational control over the LNG liquefaction plant shall report all GHG emissions and removals within the reporting boundaries at least on an annual average basis.

6 Quantification of GHG emissions

6.1 Identification of GHG sources and quantification approach

6.1.1 General

The main emission sources to consider derive from fuel combustion, flaring, releases to atmosphere (including fugitive emissions) and emissions associated with imported energy or consumables. Tables 2 to 5 give an initial checklist of emission sources to consider, and an overview of typical quantification methods suitable for different emission sources.

The chosen method of quantification per emissions source will differ from one LNG facility to another. Different plants will have access to a varying number of flow meters, composition analysis equipment and level meters available.

Operators shall develop a GHG quantification plan to map out how all emission sources can best be identified in the facility, with a preference to obtain primary data for all major emission sources. The measurement plan shall also include an assessment of data accuracy and impact on the total GHG emissions calculation. This assessment will then allow the operator to assess if there is a need to further improve the amount or accuracy of instruments available for the total assessment. Guidance on this assessment is detailed in ISO 14064-1:2018, Annex C.

A list of activity data shall be defined based on reliability as primary and secondary data:

- Primary data: quantified value of a process or an activity obtained from a direct measurement or a calculation based on direct measurements
- Secondary data: data obtained from sources other than primary data

There is always a preference to use primary data. Only in the absence of primary data, secondary data may be used, that could include estimated quantities and industry average emission factors.

Typically, primary data is recorded to enable GHG quantification contributing >5 % of the site's total GHG emissions. For smaller individual sources a calculated approach is acceptable.

The following subclauses describe sources to consider and typical quantification approach for the main emissions sources.

6.1.2 Emissions from fuel combustion

The quantification approaches for emissions from fuel combustion are described in Table 2.

Table 2 — Emissions from fuel combustion at LNG liquefaction facilities

Source	Examples	Quantification approach
Gas turbine drivers	Primary liquefaction drivers, power generation drivers, other refrigeration drivers (e.g. fractionation), CO ₂ sequestration compressor drivers	Typically, primary data is recorded to enable GHG quantification. As a minimum, fuel gas consumption and composition are required. (Noting that fuel composition at an LNG plant can vary widely depending on operating mode)
Diesel drivers	Firewater pumps, power generation, boiler feed water pumps	Operator may report typical annual diesel consumption and include resulting annual emissions as a nominal allowance in the GHG calculation
Boilers	Steam for turbine drivers, steam for process heating	Typically, primary data is recorded to enable GHG quantification for major fuel consumers

Source	Examples	Quantification approach
		(contributing >5 % of the total GHG emissions.) As a minimum, fuel gas consumption and composition shall be measured
Fired heaters	Regeneration gas heater, heating medium heater, direct fired reboilers	If fuel measurements are available, operator should record total fuel gas consumption and composition. If direct fuel measurements are not available, a calculation based on operating duty and efficiency is acceptable
Incinerators	Acid gas vent incinerator, thermal oxidisers, catalytic oxidisers, waste disposal	As above
NOTE: Unburned hydrocarbons shall be taken into account in all sections. If fuel measurements are available, operator should record total fuel gas consumption combined with combustion efficiency data for the fired equipment used. Ideally, combustion efficiency should be validated with measured emission data.		

6.1.3 Emissions from flaring and venting

The quantification approaches for emissions from flaring and venting are described in Table 3.

Table 3 — Emissions from flaring and venting at LNG liquefaction facilities

Source	Examples	Quantification approach
Atmospheric waste disposal from treating units	Acid gas vent, sulphur plant tail gas	Typically, primary data is recorded to enable GHG quantification from venting contributing >5 % of the site's total GHG emissions. For smaller individual sources a calculated approach based on heat and material balance data is acceptable. As a minimum, fuel gas consumption and composition are required
Atmospheric venting of unburned hydrocarbon	Feed gas pipeline blowdown, storage tank venting and pressure protection, loading arm blowdown, compressor blowdown, flare operation with failed ignition	Typically, primary data is recorded for significant venting events, such as pipeline blowdown. A calculated approach is acceptable for venting events contributing <5 % of total annual emissions
Flares	Process plant pressure protection, depressuring, storage tank pressure protection, boil-off gas management, refrigerant composition management, purge gas and pilots	Typically, primary data is recorded to enable GHG quantification from flaring contributing >5 % of the site's total GHG emissions. For smaller individual sources a calculated approach is acceptable.
Nitrogen vents from NRU	Nitrogen vents from nitrogen rejection units can contain methane, and are generally routed to atmosphere	If primary data not available, a calculated allowance using licensor composition data may be used.
NOTE: Unburned hydrocarbons shall be taken into account in all sections. Operator should record total flare gas, combined with combustion efficiency data for the flare tip used. Ideally, combustion efficiency should be validated with measured emission data.		

6.1.4 Fugitive emissions

The quantification approaches for fugitive emissions are described in Table 4.

Table 4 — Fugitive emissions at LNG liquefaction facilities

~~Edited DIS~~
~~MUST BE USED~~
~~FOR FINAL~~
~~DRAFT~~