



Designation: D2423 – 90 (Reapproved 2012)<sup>ε1</sup>

## Standard Test Method for Surface Wax on Waxed Paper or Paperboard<sup>1</sup>

This standard is issued under the fixed designation D2423; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

<sup>ε1</sup> NOTE—Removed incorrect less than symbol from 11.1.1 editorially in November 2012.

### 1. Scope

1.1 This test method covers determination of the weight of wax on the surface of waxed paper.

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

### 2. Referenced Documents

2.1 *ASTM Standards:*<sup>2</sup>

[D585 Practice for Sampling and Accepting a Single Lot of Paper, Paperboard, Fiberboard, and Related Product \(Withdrawn 2010\)](#)<sup>3</sup>

[D646 Test Method for Grammage of Paper and Paperboard \(Mass Per Unit Area\) \(Withdrawn 2010\)](#)<sup>3</sup>

### 3. Terminology

3.1 *Definitions:*

3.1.1 *basis weight of paper, n*—basis weight is expressed in grams per square metre. In countries where the metric system is not universal, basis weight is also expressed in pounds per ream.

3.1.2 *ream of paper (news and wrapping), n*—500 sheets each 610 by 914 mm (24 by 36 in.).

3.1.2.1 *Discussion*—For factors to convert basis weight in grams per square metre to other commercial reams, see Test Method [D646](#).

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.10.0A on Physical/Chemical Properties.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> The last approved version of this historical standard is referenced on www.astm.org.

### 4. Summary of Test Method

4.1 The quantity of wax present as a surface film on paper or paperboard is determined through the difference in weight of specimens before and after scraping with a razor blade.

### 5. Significance and Use

5.1 Many of the functional properties of waxed paper and paperboard are related to the amount of wax present as a surface film. Test methods which determine wax load by solvent extraction do not differentiate between the wax present as a surface wax layer and that which has penetrated into the substrate. This test method, which mechanically removes the wax, measures the amount on each surface of the substrate.

### 6. Apparatus

6.1 *Pad* of paper to be used as a cushion under the waxed paper specimens during the scraping operation.

6.2 *Analytical Balance*, capable of reproducing weights to the nearest 0.001 g.

6.3 *Razor Blade*, single-edged for scraping the wax from the specimen.

6.4 *Trimming Board*, or other device for cutting paper specimens. A paper cutter having an attachment for ensuring parallelism of the opposite edge of the trimmed sheet, or a template, or a die cutter is recommended.

6.5 *Measuring Device*, capable of measuring the size of the specimen to an accuracy 0.5 mm.

### 7. Sampling

7.1 Select samples that are free of wrinkles, cuts, or other defects in accordance with Practice [D585](#).

### 8. Procedure

8.1 Prepare a specimen consisting of a 100 by 100-mm square of waxed paper. Determine the area (in square millimetres) of each specimen to the nearest 1.0 % of its total area.

8.2 Weigh the specimen on the analytical balance to the nearest 0.5 % of its total weight.

8.3 Remove the surface wax from one side of the specimen (side No. 1) by scraping toward each of its four edges as