

~~Draft~~ ISO/FDIS 15614-2:2024(E)

ISO/TC 44/SC 10/WG 5

Secretariat: DIN

**Specification and qualification of welding procedures for metallic materials — Welding procedure test —**

**Part 2:**

**Arc welding of aluminium and its alloys**

*Descriptif et qualification d'un mode opératoire de soudage pour les matériaux métalliques — Épreuve de qualification d'un mode opératoire de soudage —*

ISO/FDIS 15614-2

Partie 2: Soudage à l'arc de l'aluminium et de ses alliages

standards/iso/f8a38d98-b2d3-4b57-ad58-b42db6edb908/iso-fdis-15614-2

**FDIS edited draft**  
**2025-03-05stage**

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Published in Switzerland

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ISO/FDIS 15614-2

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Quality management in the field of welding*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 15614-2:2005), which has been technically revised. It also incorporates the Technical Corrigenda ISO 15614-2:2005/Cor. 1:2005 and ISO 15614-2:2005/Cor. 2:2009.

The main changes are as follows:

- ~~Aligned~~aligned with ISO 15614-1 as far as practicable;
- ~~Text~~text from ~~scope has been~~Clause 1 moved to the ~~introduction~~Introduction;
- ~~Process~~process 142 ~~was~~added (autogenous TIG);
- ~~References have been~~references updated;
- ~~Clauses 5, 6, 7~~Clauses 5, 6, 7 and 88 and associated ~~Tables~~tables and ~~Figures have been~~figures revised and/or updated;
- ~~NDT and mechanical testing standards references~~have been updated.