

~~ISO/FDIS~~ 6996:2023(E)

ISO TC 28/SC 2/WG 13

Date: ~~2023-MM-DD~~ 2024-01-15

Bunkering — Meter verification using master Coriolis mass flow meter

*Soutage — Vérification des compteurs au moyen d'un compteur massique étalon à effet Coriolis*

**Style Definition:** Heading 1: Indent: Left: 0 pt, First line: 0 pt, Tab stops: Not at 21.6 pt

**Style Definition:** Heading 2: Font: Bold, Tab stops: Not at 18 pt

**Style Definition:** Heading 3: Font: Bold

**Style Definition:** Heading 4: Font: Bold

**Style Definition:** Heading 5: Font: Bold

**Style Definition:** Heading 6: Font: Bold

**Style Definition:** ANNEX

**Style Definition:** zzCopyright

**Style Definition:** AMEND Terms Heading: Font: Bold

**Style Definition:** AMEND Heading 1 Unnumbered: Font: Bold

**Style Definition:** IneraTableMultiPar: Font: Adjust space between Latin and Asian text, Adjust space between Asian text and numbers, Tab stops: Not at 19.85 pt + 39.7 pt + 59.55 pt + 79.4 pt + 99.25 pt + 119.05 pt + 138.9 pt + 158.75 pt + 178.6 pt + 198.45

**Formatted:** English (United Kingdom)

**Formatted:** English (United Kingdom)

**Formatted:** Not Highlight

iTeh Standards  
(<https://standards.itih.ai>)  
Document Preview

ISO 6996

<https://standards.itih.ai/catalog/standards/iso/ea3d322c-c305-49d2-955b-c98c2419ef6f/iso-6996>

Edited DIS - MUST BE USED FOR FINAL DRAFT

ISO/~~DIS~~ 6996:2023/2024(E)

© ISO 2023/2024

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO ~~copyright office~~ Copyright Office

**Formatted:** Default Paragraph Font

**Formatted:** Indent: Left: 0 pt, Right: 0 pt, Space Before: 0 pt, No page break before, Adjust space between Latin and Asian text, Adjust space between Asian text and numbers

CP 401 • ~~Ch. de Blandonnet 8~~

CH-1214 Vernier, Geneva

Phone: +41 22 749 01 11

**Formatted:** Indent: Left: 0 pt, First line: 0 pt, Right: 0 pt, Adjust space between Latin and Asian text, Adjust space between Asian text and numbers

Email: [copyright@iso.org](mailto:copyright@iso.org)

Email: [copyright@iso.org](mailto:copyright@iso.org)

Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

**Formatted:** English (United Kingdom)

**Formatted:** Indent: Left: 0 pt, First line: 0 pt, Right: 0 pt, Adjust space between Latin and Asian text, Adjust space between Asian text and numbers

**Formatted:** English (United Kingdom)

**Formatted:** English (United Kingdom)

iTeh Standards  
(<https://standards.itih.ai>)  
Document Preview

ISO 6996

<https://standards.itih.ai/catalog/standards/iso/ea3d322c-c305-49d2-955b-c98c2419ef6f/iso-6996>

**Contents**

<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Safety, health and environment (SHE) during meter verification</b> .....	<b>4</b>
<b>5 Metrological requirements for master meter</b> .....	<b>4</b>
5.1 General.....	4
5.2 Master meter requirements.....	4
5.3 Maintenance of master meter status.....	5
<b>6 Meter verification process</b> .....	<b>5</b>
6.1 General.....	5
6.2 Requirements.....	5
6.3 Meter verification setup.....	6
6.4 Procedures.....	9
6.5 Documentation.....	10
<b>Annex A (informative) Safety, health and environment (SHE)</b> .....	<b>11</b>
<b>Annex B (informative) Uncertainty budget for meter verification</b> .....	<b>14</b>
<b>Annex C (normative) Meter under test critical performance parameter checklist</b> .....	<b>15</b>
<b>Annex D (normative) Meter verification report</b> .....	<b>16</b>
<b>Bibliography</b> .....	<b>18</b>
<b>Foreword</b> .....	<b>iv</b>
<b>Introduction</b> .....	<b>v</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Safety, health and environment (SHE) during meter verification</b> .....	<b>4</b>
<b>5 Metrological requirements for master meter</b> .....	<b>4</b>
5.1 General.....	4
5.2 Master meter requirements.....	4
5.3 Maintenance of master meter status.....	5
<b>6 Meter verification process</b> .....	<b>5</b>
6.1 General.....	5
6.2 Requirements.....	5
6.3 Meter verification setup.....	6
6.4 Procedures.....	9
6.5 Documentation.....	10
<b>Annex A (informative) Safety, health and environment (SHE)</b> .....	<b>11</b>
<b>Annex B (informative) Uncertainty budget for meter verification</b> .....	<b>14</b>

ISO/~~DIS~~ 6996:2023/2024(E)

Annex C (normative) Meter under test critical performance parameter checklist ..... 15

Annex D (normative) Meter verification report..... 16

Bibliography..... 18

iTeh Standards  
(<https://standards.iteh.ai>)  
Document Preview

ISO 6996

<https://standards.iteh.ai/catalog/standards/iso/ea3d322c-c305-49d2-955b-c98c2419ef6f/iso-6996>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at [www.iso.org/patents](http://www.iso.org/patents). ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 28, *Petroleum and related products, fuels and lubricants from natural or synthetic sources*, Subcommittee SC 2, *Measurement of petroleum and related products*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

The objective of this document is to set qualifying requirements for the master Corolis mass flow meter in the bunkering context as well as to establish meter verification requirements and a verification procedure for using the master meter. ~~The meter verification is carried performed to:~~

- 1) verify the mass flow meter (MFM) that is used for custody transfer; and
- 2) track the meter stability of the duty meter used in the MFM system at regular intervals during its commercial service.

Regular meter verification provides another option to MFM users other than regular re-calibration, ~~as it~~ It is more efficient, less costly and less time-consuming to monitor the measurement performance of the MFM over time in compliance with the metrological requirements for custody transfer.

This document is intended to complement the meter verification requirements in ISO 22192 and ISO 6963.

In this document, the following verbal forms are used:

- "Shall" "shall" indicates a requirement;
- "Should" "should" indicates a recommendation;
- "May" "may" indicates a permission;
- "Can" "can" indicates a possibility or a capability.

iTeh Standards  
(<https://standards.iteh.ai>)  
Document Preview

ISO 6996

<https://standards.iteh.ai/catalog/standards/iso/ea3d322c-c305-49d2-955b-c98c2419ef6f/iso-6996>

# Bunkering — Meter verification using master Coriolis mass flow meter

## 1 Scope

This document specifies the criteria and metrological requirements to qualify a master meter and subsequently maintain its qualification. It establishes requirements and procedures for meter verification, using a master mass flow meter to verify the accuracy and functionality of a duty meter installed on a bunker tanker or at a terminal.

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers

## 2 Normative references

There are no normative references in this document.

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

Formatted: Default Paragraph Font

Formatted: std\_documentType

Formatted: Default Paragraph Font

Formatted: std\_docNumber

Formatted: Default Paragraph Font

Formatted: std\_year

Formatted: Default Paragraph Font

Formatted: std\_section

Formatted: Default Paragraph Font

Formatted: Default Paragraph Font

Formatted: Font: Bold, Not Italic

Formatted: Default Paragraph Font

Formatted: std\_documentType

Formatted: Default Paragraph Font

Formatted: std\_docNumber

Formatted: Default Paragraph Font

Formatted: std\_year

Formatted: Default Paragraph Font

Formatted: std\_section

Formatted: Default Paragraph Font

Formatted: Default Paragraph Font

Formatted: Font: Not Italic

Formatted: Font: Bold, Not Italic

Formatted: cite\_sec

Formatted: cite\_sec

### 3.1

#### accuracy

closeness of agreement between a measured quantity value and a true quantity value of a measurand

[SOURCE: ISO/IEC Guide 99:2007, 2.13, modified — notes 1, 2 and 3 to entry have been removed]

### 3.2

#### error

$E$   
measured quantity value minus a reference quantity value

[SOURCE: ISO/IEC Guide 99:2007, 2.16, modified — notes 1 and 2 to entry have been removed]

### 3.3

#### error percentage

$E\%$   
 $error$  (3.2) divided by the same reference quantity value

### 3.4

#### master meter

Coriolis mass flow meter which is qualified to verify the *meter under test* (3.9)

**3.5 maximum mass flow rate**

$Q_{max}$   
maximum flow rate to which the *meter under test* (3.9) and the *master meter* (3.4) have been qualified to operate in compliance with the required accuracy

Formatted: Font: Not Bold, Italic

Formatted: Font: Not Bold

Formatted: Font: Not Italic

Formatted: cite\_sec

Formatted: Font: Not Italic

**3.6 measurement uncertainty**

non-negative parameter ~~characterising~~characterizing the dispersion of the quantity values being attributed to a measurand, based on the information used

[SOURCE: ISO/IEC Guide 99:2007, 2.26, modified — notes to entry removed]

Formatted: Default Paragraph Font

Formatted: std\_documentType

Formatted: Default Paragraph Font

Formatted: std\_docNumber

Formatted: Default Paragraph Font

Formatted: std\_year

Formatted: Default Paragraph Font

Formatted: std\_section

Formatted: Default Paragraph Font

**3.7 meter factor**

totalized mass quantity from the master meter divided by totalized mass quantity from the meter under test

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers

**3.8 meter stability**

property of a measuring instrument whereby its metrological properties remain constant over time.

Note 1 to entry: Stability may be quantified in several ways:

— Example 1:  $I_{min}$  terms of a time duration over which a metrological property changes by a stated amount;

— Example 2:  $I_{min}$  terms of the change of a property over a stated time.

[SOURCE: ISO/IEC Guide 99:2007, 4.19, modified — changes to definition 22129:2021, 3.32]

Formatted: Note continued, Bulleted + Level: 1 + Aligned at: 18 pt + Indent at: 36 pt, Adjust space between Latin and Asian text, Adjust space between Asian text and numbers, Tab stops: Not at 19.85 pt + 39.7 pt + 59.55 pt + 79.4 pt + 99.25 pt + 119.05 pt + 138.9 pt + 158.75 pt + 178.6 pt + 198.45 pt

**3.9 meter under test**  
**MUT**

Coriolis mass flow meter or any mass flow meter approved for custody transfer that is undergoing *meter verification* (3.12.1)

Formatted: Font: Not Italic

**3.10 meter verification report**

report generated after the completion of the *meter verification* (3.11) containing the results and relevant critical data pertaining to *meter verification* (3.11)

Formatted: Font: Not Italic

Formatted: Font: Not Italic

**3.11 meter verification**

verification of the *accuracy* (3.1) of a *meter under test* (3.9) from the start of the first run to the end of the final run

Formatted: cite\_sec

Formatted: cite\_sec

**3.12 meter verification process**

requirements and procedures for verifying the accuracy of the *meter under test* (3.9) by the *master meter* (3.4)

Formatted: cite\_sec

**3.13 minimum mass flow rate**

$Q_{min}$   
 minimum flow rate to which the *meter under test* (3.9) and the *master meter* (3.4) have been qualified to operate in compliance with the required *accuracy* (3.1)

- Formatted: Font: Not Bold, Italic
- Formatted: Font: Not Bold
- Formatted: cite\_sec
- Formatted: Font: Not Italic

**3.14**  
**nominal K factor**  
**NKF**  
 coefficient entered in the accessory equipment by the *verification officer* (3.23), which relates a frequency (mass) input from the Coriolis transmitter to a mass flow rate

- Formatted: Font: Not Italic

Note 1 to entry: The nominal K factor is expressed in pulses per unit quantity (mass).

**3.15**  
**repeatability**  
 proximity of a match among a series of results obtained with the same method on identical test material under the same conditions (same operator, same apparatus, same laboratory and short intervals of time)

[SOURCE: ISO 22192:2021, 3.39]

- Formatted: Default Paragraph Font
- Formatted: std\_year
- Formatted: Default Paragraph Font
- Formatted: std\_section
- Formatted: Font: Not Italic

**3.16**  
**run**  
 activity during which a quantity of flow is measured and assessed during *meter verification* (3.11)

**3.17**  
**run density**  
 average density recorded during a *run* (3.16)

- Formatted: Font: Not Italic
- Formatted: cite\_sec

**3.18**  
**run pressure**  
 average pressure recorded during a *run* (3.16)

- Formatted: Font: Not Italic
- Formatted: cite\_sec

**3.19**  
**run temperature**  
 average temperature recorded during a *run* (3.16)

- Formatted: Font: Not Italic 96
- Formatted: cite\_sec

**3.20**  
**test service provider**  
 company that is competent in all provisions of this document and qualified as a *third party* (3.21) to carry out the *meter verification process* (3.12) for custody transfer purposes

- Formatted: Font: Not Italic

**3.21**  
**third-party**  
 a person or organization that is unrelated to the manufacturer or supplier of the object of conformity of their customers

~~Example third party testing laboratory, inspection body or certification body~~

- Formatted: Font: Italic
- Formatted: Font: Italic
- Formatted: cite\_sec
- Formatted: Font: Italic
- Formatted: Font: Italic
- Formatted: cite\_sec
- Formatted: cite\_sec

**3.22**  
**verification flow rate**  
 flow rate during *meter verification* (3.11) that is between the *minimum mass flow rate* ( $Q_{min}$ ) (3.13) and the *maximum mass flow rate* ( $Q_{max}$ ) (3.5) of the *meter under test* (3.9) and the master meter's  $Q_{min}$  and  $Q_{max}$  calibrated on oil

## ISO/FDIS 6996:2023/2024 (E)

Note 1 to entry: The verification flow rate is determined from the data on historical operational flow rates of a bunker tanker/terminal in consultation with a *test service provider* (3.20) during a pre-test meeting.

Formatted: cite\_sec

Note 2 to entry: Historical operational flow rates data ~~is~~ show the data on flow rate typically used during bunkering. This data ~~lies~~ between the duty meter's  $Q_{min}$  minimum mass flow rate and  $Q_{max}$  maximum mass flow rate, accumulated over time during bunkering, from which the verification flow rate is determined.

### 3.23 verification officer

person who is competent and qualified as a *third party* (3.21)

Formatted: Font: Not Italic

## 4 Safety, health and environment during meter verification

4.1 The requirements expected to be observed by all personnel during meter verification are set out in Annex A.

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers

NOTE Relevant local requirements and international safety standards can apply to the personnel of both a bunker tanker/terminal and a test service provider.

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers, Tab stops: 19.85 pt, Left + 39.7 pt, Left + 59.55 pt, Left + 79.4 pt, Left + 99.25 pt, Left + 119.05 pt, Left + 138.9 pt, Left + 158.75 pt, Left + 178.6 pt, Left + 198.45 pt, Left

4.2 The masters of the bunker tanker and the test service provider shall remain responsible for the safety of their vessel, crew, cargo and equipment at all times and should not permit safety to be prejudiced by the actions of others.

4.3 All parties involved in the meter verification process shall equip themselves with the following minimum personal protective equipment (PPE) safety items:

- safety helmet;
- safety shoes;
- gloves;
- life jacket.

All parties involved in the meter verification shall wear PPE at all times while on board the bunker tanker and/or at the terminal. They shall equip themselves with multi-gas detectors [hydrogen sulphide (H<sub>2</sub>S) and oxygen (O<sub>2</sub>), carbon monoxide (CO), low explosion limit (LEL)] and use them on site at all times.

WARNING—The meter verification process shall only be performed by qualified persons. All parties involved in the meter verification process should be able to execute their work safely and efficiently, without any impairment to their personal health.

Formatted: Notice, Tab stops: Not at 19.85 pt + 39.7 pt + 59.55 pt + 79.4 pt + 99.25 pt + 119.05 pt + 138.9 pt + 158.75 pt + 178.6 pt + 198.45 pt

## 5 Metrological requirements for master meter

### 5.1 General

This clause specifies a master meter's metrological traceability, calibration and re-calibration requirements in this application and the maintenance of its master meter metrological status.

Formatted: Don't adjust space between Latin and Asian text, Don't adjust space between Asian text and numbers

### 5.2 Master meter requirements

5.2.1 The master meter shall be calibrated in water in a laboratory.