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Infusion equipment for medical use — Part 3: Aluminium caps for infusion bottles AMENDMENT 1

Matériel de perfusion à usage médical —

Partie 3: Capsules en aluminium pour flacons de perfusion

AMENDEMENT 1

ISO 8536-3:2009/Amd 1:2022

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This document was prepared by Technical Committee ISO/TC 76, *Transfusion, infusion and injection, and blood processing equipment for medical and pharmaceutical use*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/SS S02, *Transfusion equipment*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

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Infusion equipment for medical use —

Part 3: Aluminium caps for infusion bottles

AMENDMENT 1

Clause 7, Table 1

Replace Table 1 with the following:

Table 1 — Dimensions of aluminium caps

Dimensions in millimetres

Nominal size	Type	d_1 +0,1 −0,05	d_2 ±0,2	d_4 min.	h ±0,25	e^a	r ±0,2
28	A, C	28,1	12 to 21		8,6 to 9,0	0,168 < e < 0,242	1
	Disc E			27,3			
	F		15 to 21				1
29	C	29,20	12		9,30		
32	A, C	32,6	15 to 21		11,9		1
	Disc E			30			
	F		15 to 21				1

^a The thickness shall be agreed upon between the manufacturer and the user within the given range. The thickness shall not differ from the nominal value by more than 0,022 mm. The extreme limits are given without tolerance.

Clause 7, Table 2

Replace Table 2 with the following:

Table 2 — Minimum and maximum forces to remove the complete tear-off tab (type F) or three-bridge tab (type C)

Nominal size	Force to break bridges		Force to tear off tab completely	
	min.	max.	min.	max.
28	10	40	5	25
29	10	60	5	40
32	30	60	20	40

In the case of multiple bridges, the resistance against pressure shall be sufficient, but the breaking force is reduced accordingly.