



SLOVENSKI STANDARD SIST EN ISO 2009:1996

01-april-1996

Vijaki z zarezano ugrezno glavo - Razred izdelave A

Slotted countersunk flat head screws (common head style) - Product grade A (ISO 2009:1994)

Senkschrauben mit Schlitz (Einheitskopf) - Produktklasse A (ISO 2009:1994)

Vis a métaux a tete fraisee, fendue - Grade A (ISO 2009:1994)

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Ta slovenski standard je istoveten z: **EN ISO 2009:1994**

SIST EN ISO 2009:1996
<https://standards.iteh.ai/catalog/standards/sist/10cd7429-95d0-447d-b620-f20d42ebfc8d/sist-en-iso-2009-1996>

ICS:

21.060.10 Sorniki, vijaki, stebelni vijaki Bolts, screws, studs

SIST EN ISO 2009:1996

en

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EUROPEAN STANDARD

EN ISO 2009

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 1994

UDC 621.882.215.091.4

Descriptors: fasteners, screws, slotted head screws, flat head screws, countersunk head screws, specifications, dimensions, designation

English version

Slotted countersunk flat head screws (common head style) - Product grade A (ISO 2009:1994)

Vis à métaux à tête fraisée, fendue, Grade A
(ISO 2009:1994)

Senkschrauben mit Schlitz (Einheitskopf) -
Produktklasse A (ISO 2009:1994)

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This European Standard was approved by CEN on 1994-07-26. CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Central Secretariat or to any CEN member.

The European Standards exist in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Central Secretariat has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

CEN

European Committee for Standardization
Comité Européen de Normalisation
Europäisches Komitee für Normung

Central Secretariat: rue de Stassart, 36 B-1050 Brussels

Foreword

This European Standard has been taken over by the Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories" from the work of ISO/TC 2 "Fasteners" of the International Organization for Standardization (ISO).

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 1995, and conflicting national standards shall be withdrawn at the latest by January 1995.

According to the CEN/CENELEC Internal Regulations, the following countries are bound to implement this European Standard: Austria, Belgium, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland, United Kingdom.

Endorsement notice

The text of the International Standard ISO 2009:1994 was approved by CEN as a European Standard without any modification.

NOTE: Normative references to international publications are listed in annex ZA (normative)

[SIST EN ISO 2009:1996](https://standards.iteh.ai/catalog/standards/sist/10cd7429-95d0-447d-b620-f20d42ebf8d/sist-en-iso-2009-1996)

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INTERNATIONAL
STANDARD

ISO
2009

Third edition
1994-04-01

**Slotted countersunk flat head screws
(common head style) — Product grade A**

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Vis à métaux à tête fraisée fendue — Grade A
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Reference number
ISO 2009:1994(E)

ISO 2009:1994(E)

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

International Standard ISO 2009 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

This third edition cancels and replaces the second edition (ISO 2009:1983), which has been technically revised.

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International Organization for Standardization
Case Postale 56 • CH-1211 Genève 20 • Switzerland
Printed in Switzerland

Annex ZA (normative)**Normative references to international publications
with their relevant European publications**

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
ISO 225	1983	Fasteners - Bolts, screws, studs-Symbols and designation of dimensions	EN 20225	1991
ISO 898-1	1988	Mechanical properties of fasteners - Part 1: Bolts, screws and studs	EN 20898-1	1991
ISO 6157-1	1988	Fasteners - Surface discontinuities - Part 1: Bolts, screws and studs for general requirements	EN 26157-1	1991
ISO 7721	1983	Countersunk head screws - Head configuration and gauging	EN 27721	1991
ISO 8839	1986	Mechanical properties of fasteners - Bolts, screws studs and nuts made of non-ferrous metals	EN 28839	1991

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Slotted countersunk flat head screws (common head style) — Product grade A

1 Scope

This International Standard specifies the characteristics of slotted countersunk flat head screws of product grade A and with threads from M1,6 to M10 inclusive.

If, in special cases, specifications other than those listed in this International Standard are required, they should be selected from existing International Standards, for example ISO 261, ISO 888, ISO 898-1, ISO 965-2 and ISO 3506.

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2 Normative references (standards.iteh.ai)

The following standards contain provisions which, through reference in this text, constitute provisions of this International Standard. At the time of publication, the editions indicated were valid. All standards are subject to revision, and parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the standards indicated below. Members of IEC and ISO maintain registers of currently valid International Standards.

ISO 225:1983, *Fasteners — Bolts, screws, studs and nuts — Symbols and designations of dimensions.*

ISO 261:1973, *ISO general purpose metric screw threads — General plan.*

ISO 888:1976, *Bolts, screws and studs — Nominal lengths, and thread lengths for general purpose bolts.*

ISO 898-1:1988, *Mechanical properties of fasteners — Part 1: Bolts, screws and studs.*

ISO 965-2:1980, *ISO general purpose metric screw threads — Tolerances — Part 2: Limits of sizes for general purpose bolt and nut threads — Medium quality.*

ISO 3269:1988, *Fasteners — Acceptance inspection.*

ISO 3506:1979, *Corrosion-resistant stainless steel fasteners — Specifications.*

ISO 4042:1989, *Threaded components — Electroplated coatings.*

ISO 4759-1:1978, *Tolerances for fasteners — Part 1: Bolts, screws and nuts with thread diameters between 1,6 (inclusive) and 150 mm (inclusive) and product grades A, B and C.*

ISO 6157-1:1988, *Fasteners — Surface discontinuities — Part 1: Bolts, screws and studs for general requirements.*

ISO 7721:1983, *Countersunk head screws — Head configuration and gauging.*

ISO 8839:1986, *Mechanical properties of fasteners — Bolts, screws, studs and nuts made of non-ferrous metals.*

ISO 8992:1986, *Fasteners — General requirements for bolts, screws, studs and nuts.*

3 Dimensions

See figure 1 and table 1.

The shank diameter is approximately equal to the pitch diameter or equal to the major thread diameter permissible.

NOTE 1 Symbols and designations of dimensions are specified in ISO 225.

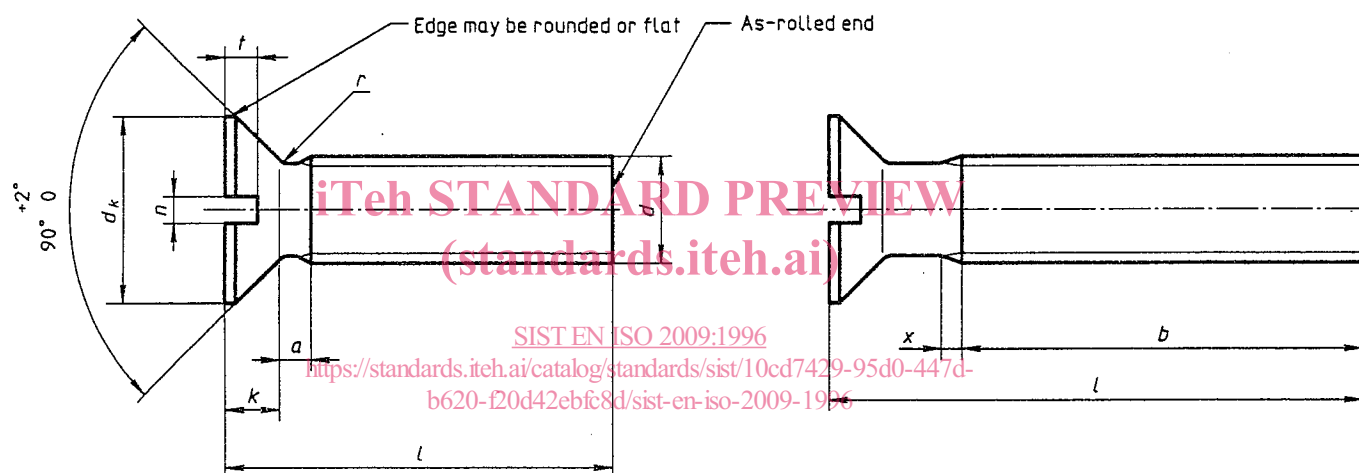


Figure 1