

INTERNATIONAL STANDARD

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1996-12

Fibre optic connector interfaces – Part 5: Type MT connector family

*Interfaces de connecteurs
pour fibres optiques –*

*Partie 5:
Famille de connecteurs de type MT*

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- IEC 878: *Graphical symbols for electromedical equipment in medical practice*.

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INTERNATIONAL ELECTROTECHNICAL COMMISSION

**FIBRE OPTIC CONNECTOR INTERFACES –
Part 5: Type MT connector family**

FOREWORD

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International Standard IEC 1754-5 has been prepared by subcommittee 86B: Fibre optic interconnecting devices and passive components, of IEC technical committee 86: Fibre optics.

The text of this standard is based on the following documents:

FDIS	Report on voting
86B/835/FDIS	86B/925/RVD

Full information on the voting for the approval of this standard can be found in the report on voting indicated in the above table.

FIBRE OPTIC CONNECTOR INTERFACES –

Part 5: Type MT connector family

1 Scope

This part of IEC 1754 defines the standard interface dimensions for the type MT family of connectors.

2 Description

The parent connector for type MT connector family is a multiway plug connector characterized by a rectangular ferrule, typically 2,5 mm by 6,4 mm. The connector is aligned using two alignment pins and is normally secured by the use of a latching spring.

Each connector interface may be configured in a number of ways as shown in figure 1. In the parent version, the two alignment pins are free to move within the plug bodies, and hence when unplugged may be located in either plug. The connector may also be configured with one pin fixed in each half (a hermaphroditic variant), or with both pins fixed in one plug (a plug and socket variant). Figure 1 shows which variants are intermateable as follows:

- a) parent plug to parent plug using two free pins;
- b) single pin plug to parent plug using one extra free pin;
- c) two pin plug to parent plug;
- d) single pin plug to single pin plug.

NOTE – The two pin plug will not intermate with the single pin plug.

Different connector interfaces will intermate and will correctly align the lower defined number of optical datum targets.

3 Interfaces

This standard contains the following standard interface:

Interface 5-1 MT interface dimensions

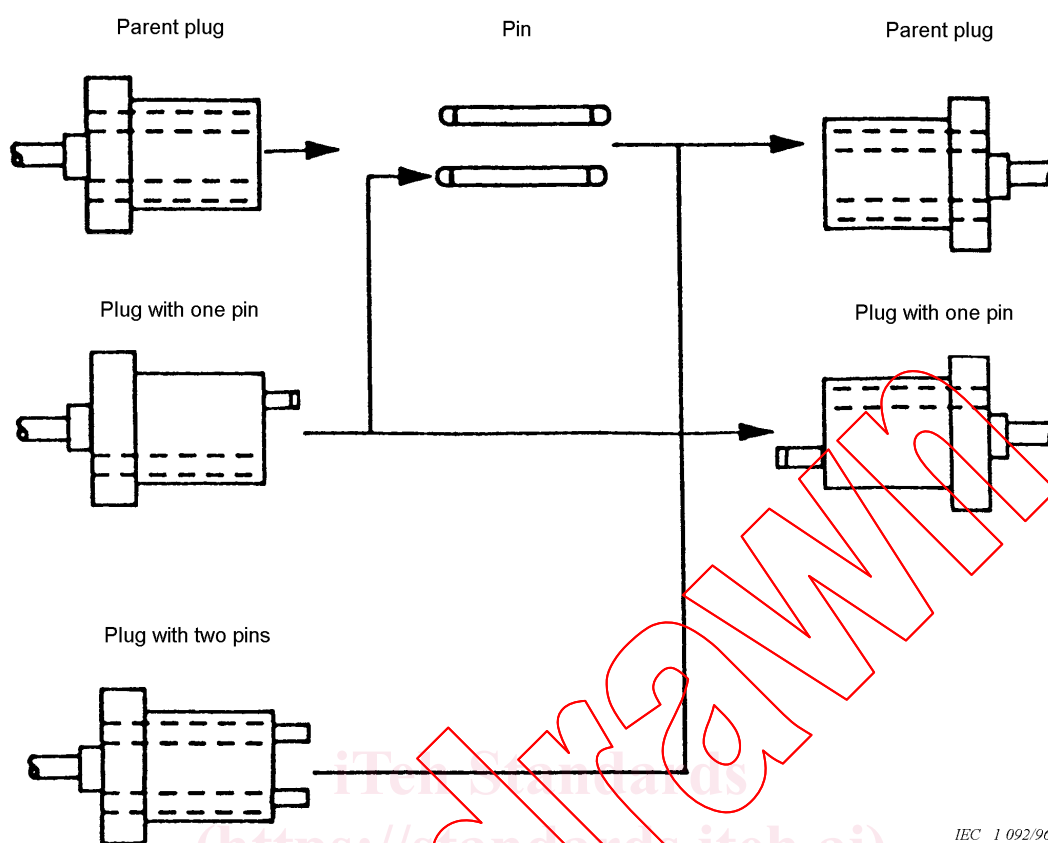


Figure 1 – MT plug configuration and intermateability options

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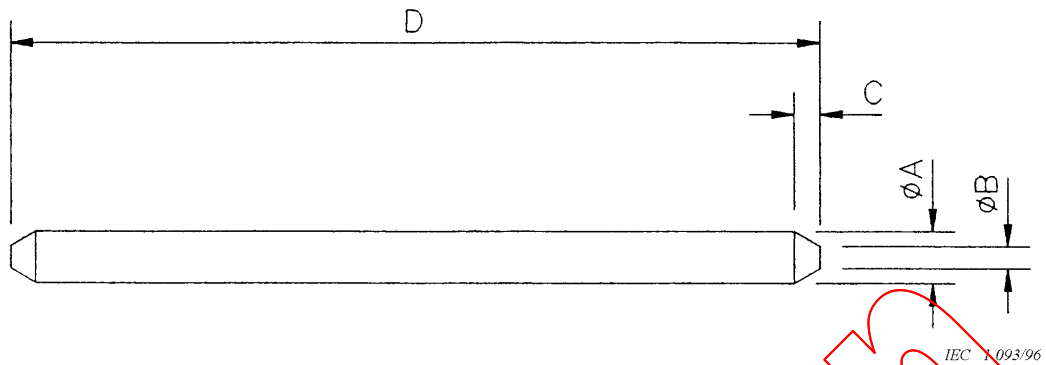


Figure 2a – MT alignment pin

Table 1a – Dimensions for MT alignment pin

Reference	Dimensions mm		Notes
	Minimum	Maximum	
A	0,697	0,699	
B	0,2	0,4	
C	0,2	0,5	
D	10,8	11,2	Typical

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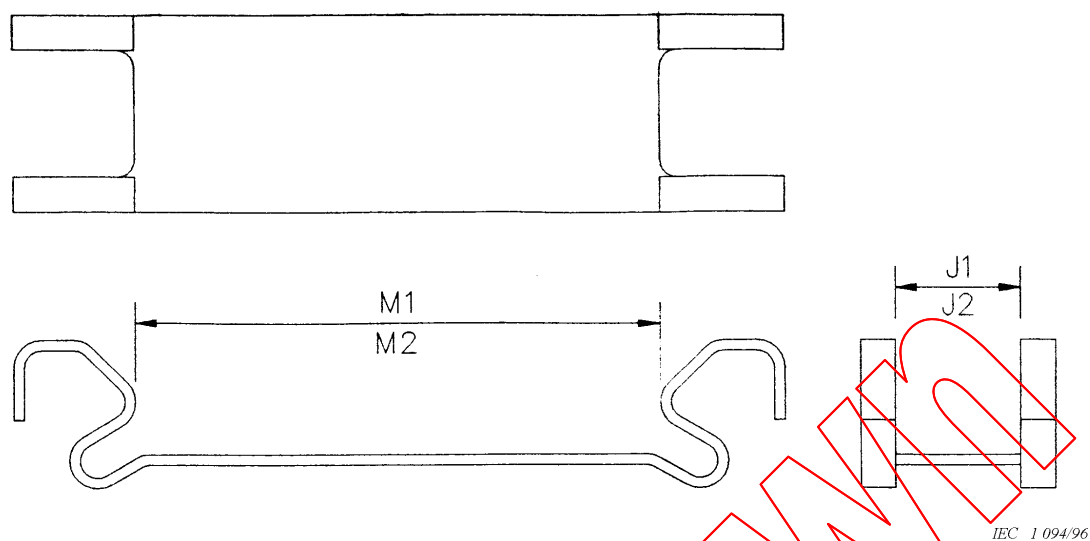
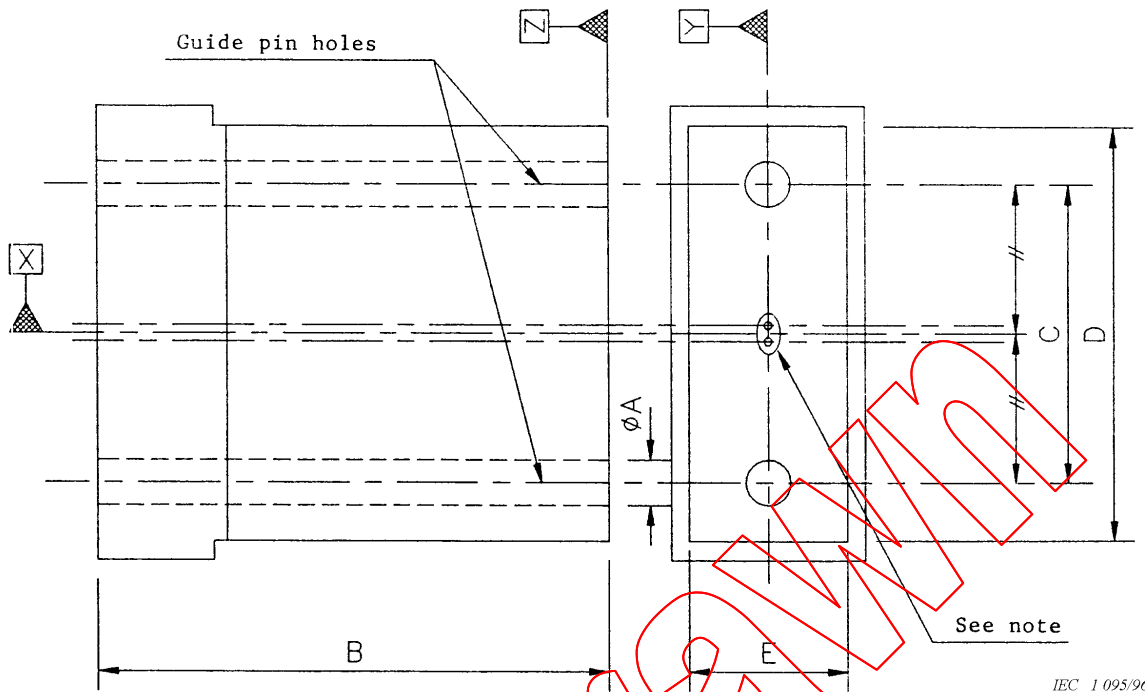


Figure 2b – MT clamp spring

Table 1b – Dimensions for MT clamp spring

Reference	Dimensions mm		Notes
	Minimum	Maximum	
M1	14,7	15,7	1
M2	15,8	16,2	2
J1	3,1	3,3	3
J2	3,6	3,8	4
NOTES 1 Length in free condition. 2 Compression force for clamping condition shall be 6,8 N to 12,8 N when dimension M2 is between 15,8 mm and 16,2 mm. 3 Dimensions for MT 2, 4, 8. 4 Dimensions for MT 10, 12.			



NOTE – For optical datum target locations see figure 2d. Here, datum X is defined as the line passing through two pin hole centres and datum Y is defined as the line perpendicular to datum X and passing through the midpoint.

Figure 2c – MT interface

Table 1c – Dimensions for MT interface

Reference	Dimensions mm		Notes
	Minimum	Maximum	
A	0,699	0,701	1
B	7,9	8,1	
C	4,597	4,603	2
D	6,3	6,5	
E	2,4	2,5	
NOTES 1 Each guide pin hole must accept a gauge pin as shown in figure 2f to a depth of 5,5 mm with a maximum force of 1,7 N. In addition, two guide pin holes of a plug must accept a gauge as shown in figure 2e to a depth of 5,5 mm with a maximum force of 3,4 N. 2 Dimension C is defined as the distance between two pin hole centres.			