

Prerequisite programmes on food safety —

Part 4: Food packaging manufacturing

Programmes prérequis pour la sécurité des denrées alimentaires —

Partie 4: Fabrication des emballages destinés aux denrées alimentaires

Document Preview

ISO/FDIS 22002-4

<https://standards.itech.ai/catalog/standards/iso/00da88ac-a92e-4f7c-a397-7b8f710b6620/iso-fdis-22002-4>

~~DIS~~FDIS stage

~~This document contains the changes based on Action item #71 (proof reading).~~

~~A version with tracked changes is submitted as document N 288.~~

~~**Next step:** The clean version of this draft (N289) will be discussed at the next WG 11 meeting in February 2025.~~

© ISO 2025

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: + 41 22 749 01 11
E-mail: copyright@iso.org
Website: www.iso.org

Published in Switzerland

iTeh Standards
(<https://standards.iteh.ai>)
Document Preview

ISO/FDIS 22002-4

<https://standards.iteh.ai/catalog/standards/iso/00da88ac-a92e-4f7c-a397-7b8f710b6620/iso-fdis-22002-4>

Contents

Foreword.....	v
Introduction	vi
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions	1
4 Construction and layout of buildings.....	2
4.1 Boundaries of the site/facility.....	2
4.2 Environment.....	2
4.3 Construction and layout	2
5 Design and layout of facilities and workspaces	2
5.1 General.....	2
5.2 Internal structures and fittings	2
5.3 Location of equipment	2
5.4 Storage of food, packaging materials, ingredients and chemicals	2
6 Utilities	2
6.1 General.....	2
6.2 Water, ice and steam.....	2
6.3 Air and ventilation.....	2
6.4 Compressed air and other gases.....	2
6.5 Light	3
7 Pest control.....	3
7.1 General.....	3
7.2 Pest control programmes	3
7.3 Preventing access	3
7.4 Harborage and infestations.....	3
7.5 Monitoring and detection	3
7.6 Control and eradication.....	3
8 Waste, FLW management and recycling.....	3
8.1 General.....	3
8.2 Recycling and/or reuse of materials.....	3
8.3 Waste containers.....	3
9 Equipment suitability and maintenance	3
9.1 General.....	3
9.2 Equipment capability	3
9.3 Maintenance	4
10 Management of purchased materials	4
11 Storage, including warehousing, and transport	4
11.1 Storage and warehousing	4
11.2 Dispatch.....	4
11.3 Transport.....	4
12 Measures for prevention of contamination.....	4
12.1 General.....	4
12.2 Chemical contamination.....	4
12.3 Physical contamination	5
12.4 Migration.....	5