



Designation: B620 – 03 (Reapproved 2013)

Standard Specification for Nickel-Iron-Chromium-Molybdenum Alloy (UNS N08320) Plate, Sheet, and Strip¹

This standard is issued under the fixed designation B620; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification² covers rolled nickel-iron-chromium-molybdenum alloy (UNS N08320)* plate, sheet, and strip, for use in general corrosive service.

1.2 The following products are covered under this specification:

1.2.1 *Sheet and Strip*—Hot or cold rolled, solution annealed, and descaled unless solution anneal is performed in an atmosphere yielding a bright finish.

1.2.2 *Plate*—Hot rolled, solution annealed, and descaled.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Safety Data Sheet (MSDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards*:³

B906 Specification for General Requirements for Flat-Rolled Nickel and Nickel Alloys Plate, Sheet, and Strip

E140 Hardness Conversion Tables for Metals Relationship Among Brinell Hardness, Vickers Hardness, Rockwell

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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² For ASME Boiler and Pressure Vessel Code applications see related Specification SB-620 in Section II of that Code.

* New designation established in accordance with ASTM E527 and SAE J1086, Recommended Practice for Numbering Metals and Alloys (UNS).

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

Hardness, Superficial Hardness, Knoop Hardness, and Scleroscope Hardness

3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *plate, n*—material $\frac{3}{16}$ in. (4.76 mm) and over in thickness.

3.1.2 *sheet and strip, n*—material under $\frac{3}{16}$ in. (4.76 mm) in thickness.

4. General Requirements

4.1 Material furnished under this specification shall conform to the applicable requirements of Specification **B906** unless otherwise provided herein.

5. Ordering Information

5.1 It is the responsibility of the purchaser to specify all requirements that are necessary for the safe and satisfactory performance of material ordered under this specification. Examples of such requirements include, but are not limited to, the following:

5.1.1 *Dimensions*—Thickness (in decimals of an inch), width, and length (inch or fraction of an inch).

5.1.2 *Certification*—State if certification or a report of test results is required (Specification **B906**, Section 21).

5.1.3 *Optional Requirement:*

5.1.3.1 *Plate*—State how plate is to be cut (Specification **B906**, Table A2.3).

5.1.4 *Purchase Inspection*—State which tests or inspections are to be witnessed (Specification **B906**, Section 18).

5.1.5 *Samples for Product (Check) Analysis*—State whether samples should be furnished (Specification **B906**, Section 7.2.2).

6. Chemical Composition

6.1 The material shall conform to the composition limits specified in **Table 1**.

6.2 If a product (check) analysis is made by the purchaser, the material shall conform to the requirements specified in **Table 1** and Specification **B906**.