

FINAL DRAFT International Standard

ISO/FDIS 18397

ISO/TC 106/SC 4

Secretariat: DIN

Voting begins on: **2025-03-07**

2025-05-02

Voting terminates on:

Dentistry — Powered scaler

Médecine bucco-dentaire — Instruments pour détartrage

iTeh Standards_{Voti}
202
(https://standards.iteh
Document Preview

CO/EDIC 18307

https://standards.iteh.ai/catalog/standards/iso/6c00ab82-f2d1-491c-8031-0b0065bd7ae5/iso-fdis-18397

ISO/CEN PARALLEL PROCESSING

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

iTeh Standards (https://standards.iteh.ai) Document Preview

ISO/FDIS 18397

https://standards.iteh.ai/catalog/standards/iso/6c00ab82-f2d1-491c-8031-0b0065bd7ae5/iso-fdis-18397



COPYRIGHT PROTECTED DOCUMENT

© ISO 2025

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office CP 401 • Ch. de Blandonnet 8 CH-1214 Vernier, Geneva Phone: +41 22 749 01 11 Email: copyright@iso.org Website: www.iso.org

Published in Switzerland

Con	Contents Pa					
Forev	vord		7			
Intro	duction	n	V			
1	Scope		1			
2	Norm	native references	1			
3	Terms and definitions					
4		ification of scaler handpieces				
		Requirements and performance				
5	Kequ 5.1	General				
	5.2	Materials				
	5.3	Drop test				
	5.4	Noise level	4			
	5.5	Surfaces				
	5.6	Electrical power supply				
	5.7	Energy for light source				
	5.8	Air supply				
	5.9 5.10	Supply of cooling liquid Air and water pressure				
	5.11	Temperature				
	5.11	5.11.1 Temperature rise of housing				
		5.11.2 Temperature, excessive	5			
	5.12	Vibrations Resistance to reprocessing	5			
	5.13	Resistance to reprocessing	5			
	5.14	Leakage and/or ingress of waterElectromagnetic compatibility	5			
	5.15					
	5.16	Operating controls				
	5.17	Usability				
	5.18	Connection				
		5.18.1 General 5.18.2 Connections for air-powered scaler handpieces				
		5.18.3 Connector for electrical-powered scaler handpieces	17 6			
	5.19	Scaler tip performance	6			
		5.19.1 Scaler tip connection	6			
		5.19.2 Extraction force	6			
		5.19.3 Holding torque	6			
		5.19.4 Insertion force				
		5.19.5 Tightening torque				
		5.19.6 Stall effort				
		5.19.7 Output power of powered scaler				
	5.20	5.19.8 Breakage resistance Frequency				
	5.21	Amplitude				
6		ling				
7						
′	Testing 7.1 General test conditions					
	7.2	Visual inspection				
	7.3	Power supply — Electrical				
	7.4	Air supply				
		7.4.1 Apparatus				
		7.4.2 Procedure	8			
	7.5	Supply of cooling liquid				
		7.5.1 Apparatus				
		/ 5 / Procedure	2			

	7.6	Air and water pressure	
		7.6.1 Apparatus	
		7.6.2 Procedure	
	7.7	Measuring device for dimensions	
	7.8	Scaler tips	9
		7.8.1 Extraction force	
		7.8.2 Holding torque	9
		7.8.3 Insertion force	
		7.8.4 Tightening torque	
		7.8.5 Stall effort	
		7.8.6 Output power of powered scaler	
		7.8.7 Breakage resistance	
	7.9	Frequency	
		7.9.1 Apparatus	
		7.9.2 Procedure	
	7.10	Amplitude	
		7.10.1 Apparatus	
	5 44	7.10.2 Procedure	
	7.11	Noise level	
		7.11.1 Apparatus	
		7.11.2 Test conditions	
	712	7.11.3 Procedure	
	7.12	Rise of housing temperature	
	7.13 7.14	Excessive temperature	
		Resistance to reprocessing.	
8	Instr	ructions for use, maintenance and service	14
9	Tech	nical description	15
10	Mark	(https://standards.iteh.ai)	15
10	10.1	General	
	10.1	Scaler handpieces	
	10.3	Scaler tips	
11		lling	
		aging iteh ai/catalog/standards/iso/6c00ab82-f2d1-491c-8031-0b0065bd7ae5/is	
12 ttp			
Anne	ex A (in	formative) Calculation example for output power	18

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 106, *Dentistry*, Subcommittee SC 4, *Dental instruments*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 55, *Dentistry*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 18397:2016), which has been technically revised.

The main changes are as follows:

- adaption of the part designations for the scaler tips;
- reducing the maximum frequency of the scaler tips for air-powered scaler handpieces;
- new specification on when to provide information on output power in the instructions for use;
- simplification of the description for the amplitude limit value.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Scaler handpieces and scaler tips have been used in dental treatment procedures for many years.

As technical development has resulted in improved scaler handpieces and tips, this revised document is necessary to ensure the level of safety and performance, both of the individual devices and in combination, is at an appropriate level.

iTeh Standards (https://standards.iteh.ai) Document Preview

ISO/FDIS 18397

https://standards.iteh.ai/catalog/standards/iso/6c00ab82-f2d1-491c-8031-0b0065bd7ae5/iso-fdis-18397

Dentistry — Powered scaler

1 Scope

This document specifies the requirements and test methods for air-powered and electrical-powered scaler handpieces and scaler tips, including piezo and magnetostrictive type ultrasonic scalers, operated as standalone items or connected to dental units, for use on patients. This document also contains specifications on manufacturers' instructions, marking and packaging.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1942, Dentistry — Vocabulary

ISO 5349-1, Mechanical vibration — Measurement and evaluation of human exposure to hand-transmitted vibration — Part 1: General requirements

ISO 5349-2, Mechanical vibration — Measurement and evaluation of human exposure to hand-transmitted vibration — Part 2: Practical guidance for measurement at the workplace

ISO 7494-1, Dentistry — Stationary dental units and dental patient chairs — Part 1: General requirements

ISO 9168, Dentistry — Hose connectors for air driven dental handpieces

ISO 9687, Dentistry — Graphical symbols for dental equipment

ISO 10993-1, Biological evaluation of medical devices — Part 1: Evaluation and testing within a risk management process

ISO 14457, Dentistry — Handpieces and motors

ISO 15223-1, Medical devices — Symbols to be used with information to be supplied by the manufacturer — Part 1: General requirements

ISO 17664-1, Processing of health care products — Information to be provided by the medical device manufacturer for the processing of medical devices — Part 1: Critical and semi-critical medical devices

ISO 21531, Dentistry — Graphical symbols for dental instruments

IEC 60601-1:2005, Medical electrical equipment — Part 1: General requirements for basic safety and essential performance

IEC 60601-1-2, Medical electrical equipment — Part 1-2: General requirements for basic safety and essential performance — Collateral Standard: Electromagnetic disturbances — Requirements and tests

IEC 61672-1, Electroacoustics — Sound level meters — Part 1: Specifications

IEC 62366-1, Medical devices — Part 1: Application of usability engineering to medical devices

IEC 80601-2-60, Medical electrical equipment — Part 2-60: Particular requirements for the basic safety and essential performance of dental equipment

Terms and definitions 3

For the purposes of this document, the terms and definitions given in ISO 1942, ISO 14457 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at https://www.iso.org/obp
- IEC Electropedia: available at https://www.electropedia.org/

3.1

powered scaler

scaler powered by air or electrical energy

3.2

scaler handpiece

powered handheld handpiece used to operate an oscillating working part (3.7)

3.3

air-powered scaler handpiece

scaler handpiece (3.2) powered by compressed air

[SOURCE: ISO 14457:2017, 3.3 modified — The term "handpiece" was added to the term. The term "scaler" was added to the definition and "with an oscillating working part" was removed.]

3.4

electrical-powered scaler handpiece

scaler handpiece (3.2) powered by electrical energy 2110 210 S

[SOURCE: ISO 14457:2017, 3.8 modified — The term "handpiece" was added to the term. The term "scaler" was added to the definition and "with an oscillating working part" was removed.]

3.5

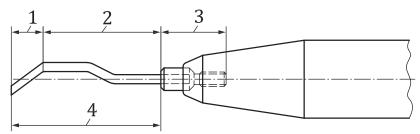
operating area

area of the working part (3.7) for use as described by the manufacturer

3.6 tps://standards.iteh.ai/catalog/standards/iso/6c00ab82-f2d1-491c-8031-0b0065bd7ae5/iso-fdis-18397

scaler tip

fixed or interchangeable oscillating instrument used in a scaler handpiece (3.2) and consisting of a shank (3.9) and an operative part (3.10)



Key

- 1 working part
- 2 transmission part
- 3
- 4 operative part

Figure 1 — Designation of parts for scaler tips

3.7

working part

distal end of an oscillating instrument intended for direct use in the oral cavity of the patient

Note 1 to entry: See Figure 1.

3.8

transmission part

part intended to transmit energy from the shank (3.9) to the working part (3.7)

Note 1 to entry: See Figure 1.

3.9

shank

part of an oscillating instrument connected to a scaler handpiece (3.2)

Note 1 to entry: See Figure 1.

3.10

operative part

part of a fixed or interchangeable instrument connected to a scaler handpiece (3.2)

Note 1 to entry: See Figure 1.

4 Classification of scaler handpieces

Scaler handpieces are classified according to the frequency of the scaler tips into two types as given in Table 1, when operated with the maximum power recommended by the manufacturer.

Table 1 — Frequency of scaler tips

Туре	Energy supply OCULI	nent Preview Frequency				
1	Air-powered	4 000 Hz < <i>f</i> ≤ 18 000 Hz				
2	Electrical-powered	$\frac{\text{SO/FDIS } 18397}{\text{18 000 Hz}}$ 18 000 Hz < f ≤ 60 000 Hz				
https://standards.nteh.ai/catalog/standards/iso/6c00ab8z-izd1-491c-8031-0b0065bd/ae5/iso-fdis-18397						

5 Requirements and performance

5.1 General

The construction of handpieces shall be safe and provide reliable operation. These requirements shall conform to IEC 62366-1.

If field-repairable, the handpieces shall be capable of being easily disassembled and reassembled for maintenance and repair utilizing either readily available tools or special tools supplied by the manufacturer.

Electrical requirements are only applicable to electrically powered handpieces and handpieces with light supply.

5.2 Materials

Materials used for parts of scaler handpieces or scaler tips that are likely to get in contact with the practitioner or the patient shall be biocompatible.

The test for biocompatibility shall be in accordance with ISO 10993-1.

5.3 Drop test

The test for scaler handpieces without tips shall be in accordance with IEC 60601-1.

NOTE In IEC 60601-1:2005, 15.3.4.1, the test procedure is stated.

5.4 Noise level

A-weighted sound pressure level by the scaler handpieces shall not exceed 80 dB(A).

Test in accordance with 7.11.

5.5 Surfaces

Particular attention should be given to providing secure gripping surfaces for operator manipulation under normal use conditions.

Test in accordance with IEC 62366-1.

In order to reduce glare, highly polished surfaces should be avoided.

5.6 Electrical power supply

The requirements, if applicable, shall be specified by the manufacturer and shall conform to ISO 7494-1.

Test in accordance with 7.3.

5.7 Energy for light source

The requirements of the light source, if applicable, shall be specified by the manufacturer and shall conform to ISO 7494-1.

Test in accordance with 7.3.

5.8 Air supply

Air-powered handpieces, if applicable, shall be operated by a pressurized air supply in accordance with the manufacturer's instructions. The necessary flow rate shall be <66 Nl/min in a pressure range of $(300 \pm 100) \, \text{kPa} \, [(3.0 \pm 1.0) \, \text{bar}]$.

NOTE Nl/min indicates normal litres per minute, the amount of air that flows through a pipe calculated back to "normal" conditions [0 °C and 1 atm or 1,013 25 bar (1 bar = 0,1 MPa = 0,1 N/mm 2 = 105 N/m 2)].

Test in accordance with 7.4.

5.9 Supply of cooling liquid

If applicable, the amount of cooling liquid delivered to the operating area of the scaler tip shall be at minimum of 20 ml/min and at the pressure specified by the manufacturer.

Test in accordance with 7.5.

5.10 Air and water pressure

Applicable scaler handpieces shall remain intact, i.e. they shall not rupture or burst, when subjected to a pressure 50 % above the manufacturer's maximum recommended operating pressure.

Test in accordance with 7.6.