



Designation: B818 – 03 (Reapproved 2013)

Standard Specification for Cobalt-Chromium-Nickel-Molybdenum-Tungsten Alloy (UNS R31233) Plate, Sheet and Strip¹

This standard is issued under the fixed designation B818; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers cobalt-chromium-nickel-molybdenum-tungsten alloy UNS R31233 in the form of rolled plate, sheet, and strip for wear applications and general corrosion service.

1.2 The following products are covered under this specification:

1.2.1 *Sheet and Strip*—Hot or cold rolled, annealed and descaled unless solution-annealing is performed in an atmosphere yielding a bright finish.

1.2.2 *Plate*—Hot rolled, solution-annealed, and descaled.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to become familiar with all hazards including those identified in the appropriate Material Safety Data Sheet (MSDS) for this product/material as provided by the manufacturer, to establish appropriate safety and health practices, and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards*:²

B906 Specification for General Requirements for Flat-Rolled Nickel and Nickel Alloys Plate, Sheet, and Strip

3. Terminology

3.1 *Definitions of Terms Specific to This Standard*:

¹ This specification is under the jurisdiction of ASTM Committee B02 on Nonferrous Metals and Alloys and is the direct responsibility of Subcommittee B02.07 on Refined Nickel and Cobalt and Their Alloys.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

3.1.1 *plate*—material $\frac{3}{16}$ in. (4.76 mm) and over in thickness.

3.1.2 *sheet and strip*—material under $\frac{3}{16}$ in. (4.76 mm) in thickness.

4. General Requirements

4.1 Material furnished under this specification shall conform to the applicable requirements of Specification **B906** unless otherwise provided herein.

5. Ordering Information

5.1 It is the responsibility of the purchaser to specify all requirements that are necessary for material ordered under this specification. Examples of such requirements include, but are not limited to, the following:

5.1.1 *Alloy*.

5.1.2 *Dimensions*—Thickness (in decimals of an inch), width, and length (inch or fraction of an inch).

5.1.3 *Certification*—State if a report of test results is required (see Specification **B906**, Section 21).

5.1.4 *Optional Requirement*—Plate; state how plate is to be cut (see Specification **B906**, Table A2.3).

5.1.5 *Purchase Inspection*—State which tests or inspections are to be witnessed (see Specification **B906**, Section 18).

5.1.6 *Samples, for Product (Check) Analysis*—State whether samples should be furnished (see Specification **B906**, Section 7.2.2).

6. Chemical Composition

6.1 The material shall conform to the requirements as to chemical composition prescribed in **Table 1**.

6.2 If a product (check) analysis is made by the purchaser, the material shall conform to the requirements specified in **Table 1** and Specification **B906**.

7. Mechanical Properties and Other Requirements

7.1 *Tensile Properties*—The material shall conform to the room temperature tensile properties prescribed in **Table 2**.

8. Dimensions, Mass, and Permissible Variations

8.1 *Thickness*: