

ISO/~~DIS~~ PRF 12224-2:2023(E)

~~Date:2023-12-05~~

ISO/TC-44/SC_12

Secretariat: AFNOR DIN

Date: 2024-03-12

Solder wire, solid and flux-cored — Specification and test methods —

Part 2: Determination of flux content

~~Fils d'apport d'apport de brasage tendre, pleins et à flux incorporé — Spécifications et méthodes d'essai —
d'essai —~~

Partie 2: Détermination de la teneur en flux

ISO/PRF 12224-2

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This document was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 12, *Soldering and brazing materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 121, *Welding and allied processes*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 12224-2:1997), which has been technically revised.

The main changes are as follows:

- ~~5.3:5.2~~: quartz glass crucible added;
- ~~5.7:5.6~~: Bunsen burner with tripod added;
- ~~6.4:7.4~~: method C with Bunsen burner added.

A list of all parts in the ISO 12224 series can be found on the ISO website.

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documents, where they exist, are available from this page:
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