



Designation: **D665—06 D665 – 12**



Designation: **135/93135/06**

Standard Test Method for Rust-Preventing Characteristics of Inhibited Mineral Oil in the Presence of Water¹

This standard is issued under the fixed designation D665; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope-~~Scope~~*

1.1 This test method covers the evaluation of the ability of inhibited mineral oils, particularly steam-turbine oils, to aid in preventing the rusting of ferrous parts should water become mixed with the oil. This test method is also used for testing other oils, such as hydraulic oils and circulating oils. Provision is made in the procedure for testing heavier-than-water fluids.

NOTE 1—For synthetic fluids, such as phosphate ester types, the plastic holder and beaker cover should be made of a chemically resistant material, such as polytetrafluoroethylene (PTFE).

1.2 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For specific warning statements, see 6.4-6.6.

2. Referenced Documents

2.1 *ASTM Standards:*²

A108 Specification for Steel Bar, Carbon and Alloy, Cold-Finished

A240/A240M Specification for Chromium and Chromium-Nickel Stainless Steel Plate, Sheet, and Strip for Pressure Vessels and for General Applications

D91 Test Method for Precipitation Number of Lubricating Oils

D1193 Specification for Reagent Water

D2422 Classification of Industrial Fluid Lubricants by Viscosity System

D3603 Test Method for Rust-Preventing Characteristics of Steam Turbine Oil in the Presence of Water (Horizontal Disk Method)

D4057 Practice for Manual Sampling of Petroleum and Petroleum Products

E1 Specification for ASTM Liquid-in-Glass Thermometers

2.2 *Other Documents:*

Motor Fuels, Section I, Annex A2, Table 32, Reference Materials and Blending Accessories³

Specifications-IP Standard Thermometers, Vol 2, Appendix A⁴

Specifications for IP Standard Reference Liquids, Appendix B⁴

SAE Standard J405 Chemical Composition of SAE Wrought Stainless Steels⁵

BS 871 Specification for abrasive papers and cloths⁴

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.C09 on Turbine Oils Corrosion and Water/Air Separability.

Current edition approved May 1, 2006 Nov. 1, 2012. Published May 2006 March 2013. Originally approved in 1942. Last previous edition approved in 2003 2006 as D665-03-06. DOI: 10.1520/D0665-12.

In the IP, this test method is under the jurisdiction of the Standardization Committee. This test method was adopted as a joint ASTM-IP standard in 1964. DOI: 10.1520/D0665-06. This standard has been developed through the cooperative effort between ASTM International and the Energy Institute, London. The EI and ASTM International logos imply that the ASTM International and EI standards are technically equivalent, but does not imply that both standards are editorially identical.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ See 1996 *Annual Book of ASTM Standards*, Vol 05.04.

⁴ *Annual Book of IP Standard Methods for Analysis and Testing of Petroleum and Related Products*, Vol 2. Available from Energy Institute, 61 New Cavendish St., London, W1G 7AR, U.K.

⁵ 1995 *SAE Handbook*, Vol 1. Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001.

*A Summary of Changes section appears at the end of this standard

BS 970 Part 1: Carbon and Carbon Manganese Steels Including Free Cutting Steels⁴

3. Summary of Test Method

3.1 A mixture of 300 mL of the oil under test is stirred with 30 mL of distilled water or synthetic sea water, as required, at a temperature of $60 \pm 1^\circ\text{C}$ ($140 \pm 2^\circ\text{F}$) with a cylindrical steel test rod completely immersed therein. It is recommended to run the test for 4 h; however, the test period may, at the discretion of the contracting parties, be for a shorter or longer period. The test rod is observed for signs of rusting and, if desired, degree of rusting.

NOTE 2—Until 1999 it was customary to run the test for 24 h. A round robin with comparisons of different test times showed that no statistically significant differences in rating were found for any sample, between the 4 and 24 h results.⁶

4. Significance and Use

4.1 In many instances, such as in the gears of a steam turbine, water can become mixed with the lubricant, and rusting of ferrous parts can occur. This test indicates how well inhibited mineral oils aid in preventing this type of rusting. This test method is also used for testing hydraulic and circulating oils, including heavier-than-water fluids. It is used for specification of new oils and monitoring of in-service oils.

NOTE 3—This test method was used as a basis for Test Method D3603. Test Method D3603 is used to test the oil on separate horizontal and vertical test rod surfaces, and can provide a more discriminating evaluation.

5. Apparatus

5.1 *Oil Bath*—A thermostatically controlled liquid bath capable of maintaining the test sample at a temperature of $60 \pm 1^\circ\text{C}$ ($140 \pm 2^\circ\text{F}$) (see Note 4). An oil having a viscosity of approximately ISO VG 32 (see Classification D2422) is suitable for the bath. The bath shall have a cover with holes to accommodate the test beakers.

NOTE 4—ASTM Thermometer 9C (9F), 9C, as prescribed in Specification E1, or IP Thermometer 21C in accordance with IP Standard Thermometers, Volume 2, Appendix A, is suitable to indicate the temperature. Alternatively, calibrated thermocouples may be used.

5.2 *Beaker*—A 400-mL, Berzelius-type, tall-form heat-resistant glass beaker without pourout, as shown in Fig. 1, approximately 127 mm (5 in.) in height measured from the inside bottom center and approximately 70 mm (2.75 in.) in inside diameter measured at the middle.

5.3 *Beaker Cover*—A flat beaker cover of glass or poly (methyl methacrylate) (PMMA) (Note 5), kept in position by suitable means such as a rim or groove. Two holes shall be provided on any diameter of the cover; one for a stirrer 12 mm ($15/32$ in.) in diameter with its center 6.4 mm ($1/4$ in.) from the center of the cover; and the other, on the opposite side of the center of the cover, for the test rod assembly (see Section 8), 18 mm ($45/64$ in.) in diameter with its center 16 mm ($5/8$ in.) from the center of the cover. In addition, a third hole 12 mm ($15/32$ in.) in diameter shall be provided for a temperature measuring device, with its center 22.5 mm ($7/8$ in.) from the center of the cover and on a diameter of the cover at right angles to the diameter through the other two holes.

NOTE 5—An inverted petri dish makes a suitable cover, as the sides of the dish aid in keeping it in position. Fig. 2 shows a PMMA resin cover for the beaker which has been found to be suitable. An optional feature is shown, consisting of a slot, 1.6 by 27 mm (mm, $1/46$ by $1 1/4$ in.), which is centered on a diameter of the stirrer hole at right angles to the cover diameter through the test rod hole and stirrer hole. This feature allows withdrawal of the stirrer while the beaker cover is in place. When the test method test is used for other fluids such as synthetics, the beaker cover should be made from chemically resistant material such as polymonochlorotrifluoroethylene (PCTFE).

5.4 The plastic holder shall be made of PMMA resin in accordance with the dimensions shown in Fig. 3 (two types of holders are illustrated). When testing synthetic fluids, the plastic holder should be made from chemically resistant material such as polytetrafluoroethylene (PTFE).

5.5 *Stirrer*—A stirrer constructed entirely from stainless steel (Note 6 and Note 7) in the form of an inverted T. A flat blade 25 by 6 by 0.6 mm (1 by 0.24 by 0.024 in.) shall be attached to a 6-mm (0.24 in.) rod in such a way that the blade is symmetrical with the rod and has its flat surface in the vertical plane.

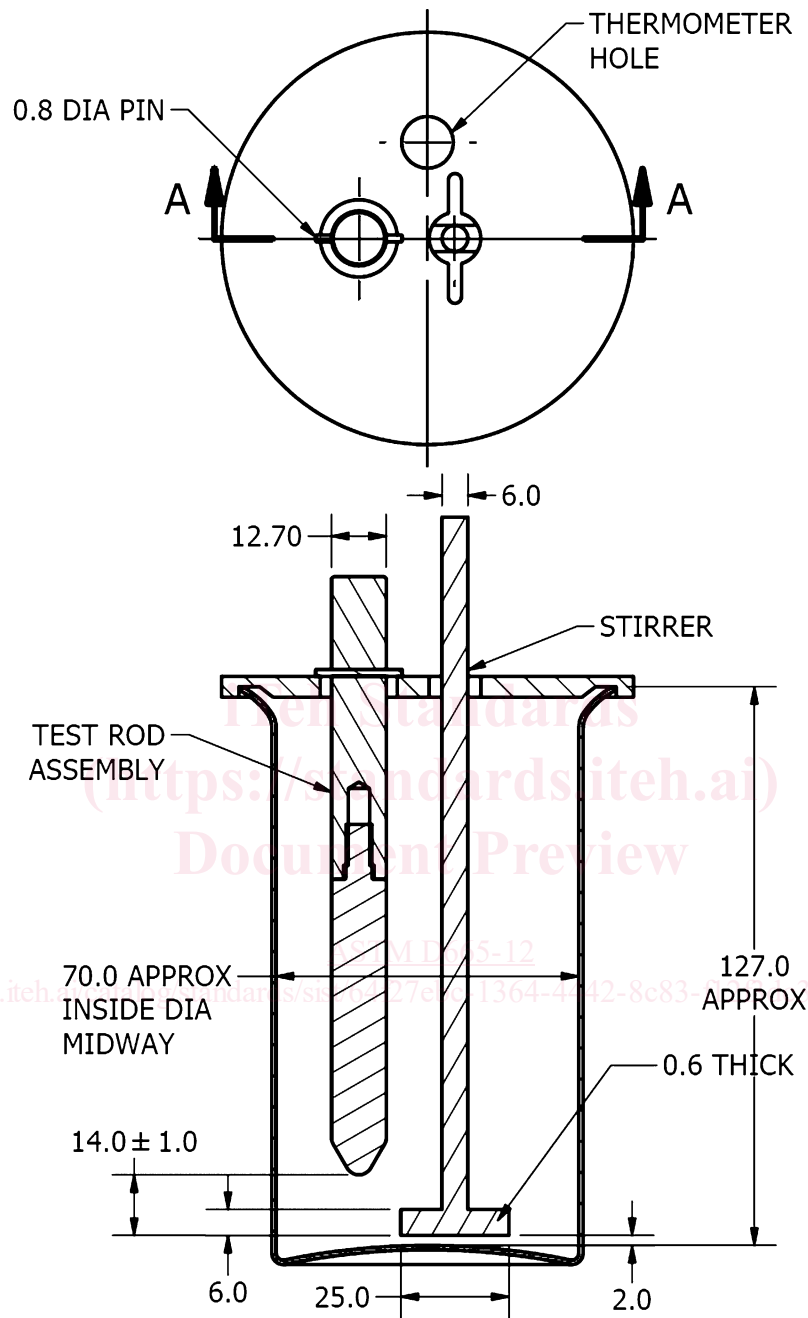
NOTE 6—A suitable material is an 18 % chromium, 8 % nickel alloy steel conforming to Type 304, of Specification A240/A240M, or SAE No. 30304 (see SAE J405), or BS 970: Part 1: 1983: 302S31.

NOTE 7—If stainless steel is not obtainable, stirrers made of heat-resistant glass and having approximately the same dimensions as the stainless steel stirrers specified can be used.

5.6 *Stirring Apparatus*—Any convenient form of stirring apparatus capable of maintaining a speed of 1000 ± 50 rpm.

5.7 *Grinding and Polishing Equipment*—A CAMI 150-grit (99- μm) and a CAMI 240-grit (53.5- μm) in accordance with BS 871 or its equivalent, metalworking aluminum oxide abrasive cloth coat on a jeans backing (the corresponding European grades (FEPA) are P150J and P280J, respectively), a suitable chuck (see Fig. 4) for holding the test rod, and a means of rotating the test rod at a speed of 1700 to 1800 rpm.

⁶ Supporting data (results of the cooperative test program with modified test duration) have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1474.

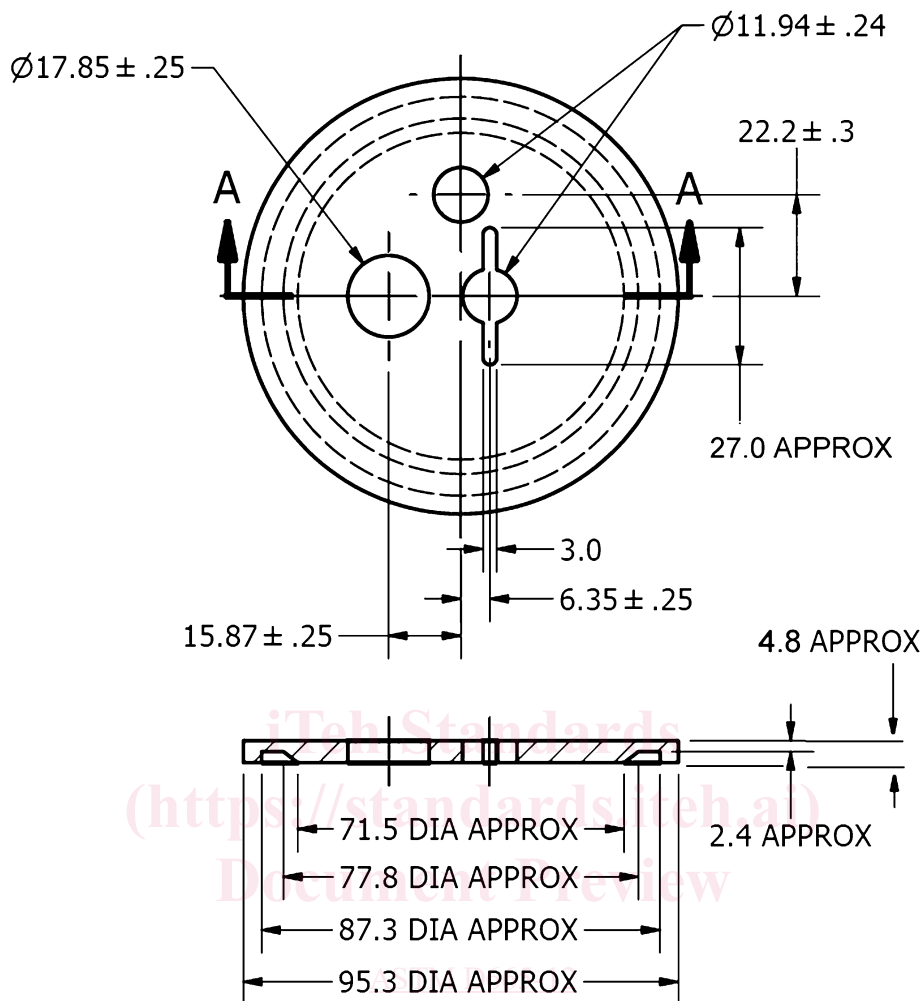


Note - All units are in millimeters, unless otherwise specified.
Tolerances for all dimensions are $\pm 10\%$ unless otherwise noted.

FIG. 1 Rusting Test Apparatus

NOTE 8—CAMI (Coated Abrasives Manufacturers Institute) is a United States organization and FEPA (Federation of European Producers of Abrasives) is a European organization.

5.8 *Oven*, capable of maintaining a temperature of 65°C (150°F)- 65°C .



Note - All units are in millimeters, unless otherwise specified.
Tolerance for all dimensions is $\pm 10\%$ unless otherwise noted.

FIG. 2 Beaker Cover

6. Reagents and Materials

6.1 *Purity of Reagents*—Reagent grade chemicals shall be used in all tests. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁷ Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

6.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water as defined by Type II of Specification **D1193**.

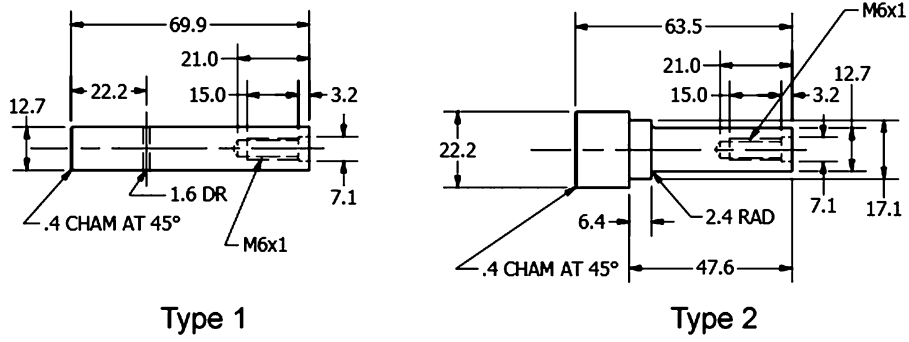
6.3 The synthetic sea water shall have the following composition:

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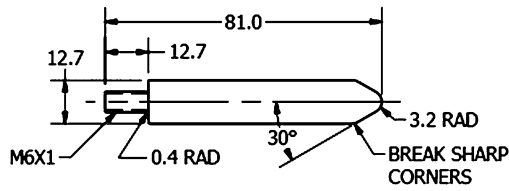
Salt	g
Salt	g
NaCl	24
NaCl	24

⁷ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Analar Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

TEST ROD HOLDERS

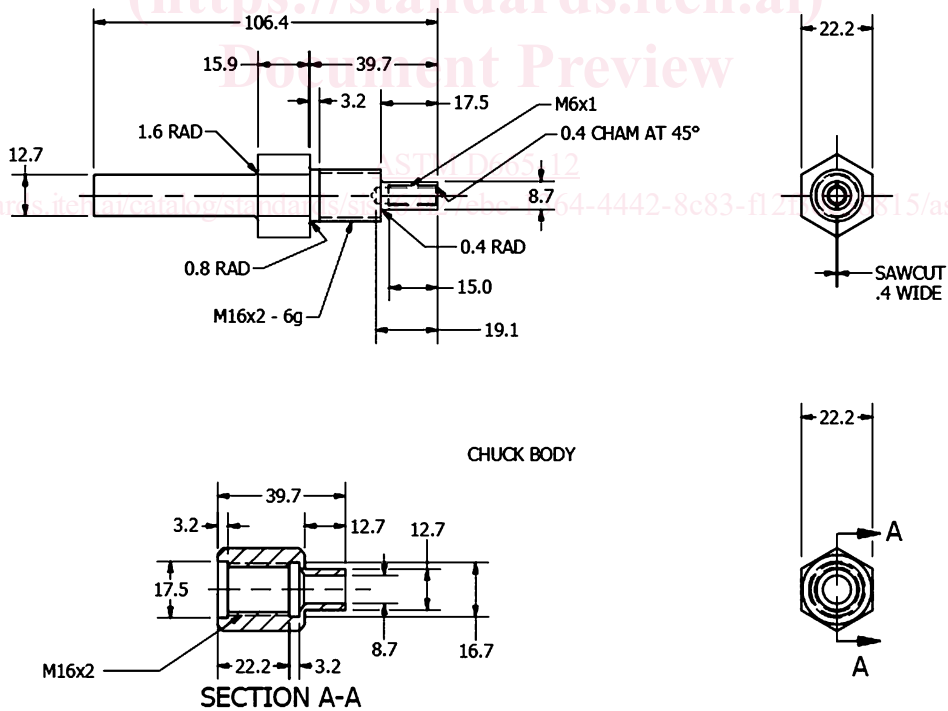


TEST ROD



Note - All units are in millimeters, unless otherwise specified.
Tolerances for all dimensions are $\pm 10\%$ unless otherwise noted.

FIG. 3 Test Rod and Holders



Note - All units are in millimeters, unless otherwise specified.
Tolerances for all dimensions are $\pm 10\%$ unless otherwise noted.

FIG. 4 Chuck for Polishing Test Rods

MgCl ₂ ·6H ₂ O	1.
Na ₂ SO ₄	4.
Na ₂ SO ₄	4.
GaCl ₂	1.
CaCl ₂	1.
KCl	0.
KCl	0.
NaHCO ₃	0.
NaHCO ₃	0.
KBr	0.
KBr	0.
H ₃ BO ₃	0.
H ₃ BO ₃	0.
SrCl ₂ ·6H ₂ O	0.
SrCl ₂ ·6H ₂ O	0.
NaF	0.
NaF	0.

6.3.1 The solution can be conveniently prepared as follows. This procedure avoids any precipitation in concentrated solutions with subsequent uncertainty of complete resolution. Using certified pure (cp) chemicals and distilled water, prepare the following stock solutions:

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Stock Solution
Stock Solution
MgCl ₂ ·6H ₂ O
MgCl ₂ ·6H ₂ O
GaCl ₂ (anhydr
CaCl ₂ (anhydr
SrCl ₂ ·6H ₂ O
SrCl ₂ ·6H ₂ O
Dissolve and d
Dissolve and d

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<https://standards.iteh.ai/catalog/standards/sist/64f27ebc-1364-4442-8c83-f12f3dc38815/astm-d665-12>

Stock Solution
Stock Solution
KCl
KCl
NaHCO ₃
NaHCO ₃
KBr
KBr
H ₃ BO ₃
H ₃ BO ₃
NaF
NaF
Dissolve and d
Dissolve and d

6.3.2 To prepare the synthetic sea water, dissolve 245.4 g of NaCl and 40.94 g of Na₂SO₄ in a few litres of distilled water, add 200 mL of Stock Solution No. 1 and 100 mL of Stock Solution No. 2 and dilute to 10 L. Stir the 10-L batch and add 0.1 N Na₂CO₃ solution until the pH is between 7.8 and 8.2. One or two millilitres of the carbonate solution will be required.

6.4 *Precipitation Naphtha*, as specified in Test Method **D91**. (**Warning**—Flammable. Health hazard.)

6.5 *Isooctane*, as specified in Motor Fuels, Section I, Annex A2, Table 32, Reference Materials and Blending Accessories. (**Warning**—Flammable. Health hazard.)

6.6 *IP 60/80 Petroleum Spirit*, as specified by IP Standard Reference Liquids, Appendix B. (**Warning**—Flammable. Health hazard.)

6.7 *Steel Test Rod*, as specified in Section **8**.

7. Sampling

7.1 Sample for this test can come from tanks, drums, small containers, or even operating equipment, and they should be truly representative of the entire quantity. Therefore, use the applicable apparatus and techniques described in Practice **D4057**, or other comparable standard practice.

8. Test Rod and Its Preparation

8.1 For each test oil, prepare two steel test rods. These may either be new or from a previous test (see **Note 9**) and shall be prepared in accordance with **8.2** and **8.3**.

8.2 The test rod assembly shall consist of a round steel test rod fitted to a plastic holder. The round steel test rod, when new, shall be 12.7 mm (0.5 in.) in diameter and approximately 68 mm (2 1/4 in.) in length exclusive of the threaded portion which screws into the plastic holder and shall be tapered at one end as shown in **Fig. 3**. It shall be made of steel conforming to Grade