



Designation: C752 – 13

Standard Specification for Nuclear-Grade Silver-Indium-Cadmium Alloy¹

This standard is issued under the fixed designation C752; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope

1.1 This specification covers silver-indium-cadmium alloy for use as a control material in light-water nuclear reactors.

1.2 The scope of this specification excludes the use of this material in applications where material strength of this alloy is a prime requisite. Also, this material must be protected from the primary water by a corrosion and wear resistant cladding.

1.3 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

2. Referenced Documents

2.1 *ASTM Standards*:²

[C760 Test Methods for Chemical and Spectrochemical Analysis of Nuclear-Grade Silver-Indium-Cadmium Alloys](#)

[C859 Terminology Relating to Nuclear Materials](#)

[E105 Practice for Probability Sampling of Materials](#)

2.2 *ANSI Standard*:

[B46.1 Surface Roughness](#)³

[ANSI/ASME NQA-1 Quality Assurance Requirements for Nuclear Facility Applications](#)³

2.3 *U.S. Government Standard*:
[Title 10 Code of Federal Regulations, Energy Part 50 \(10CFR50\) Domestic Licensing of Production and Utilization Facilities](#)⁴

3. Terminology

3.1 Terms shall be defined in accordance with the terminology in Terminology [C859](#), except for the following:

¹ This specification is under the jurisdiction of ASTM Committee [C26](#) on Nuclear Fuel Cycle and is the direct responsibility of Subcommittee [C26.03](#) on Neutron Absorber Materials Specifications.

Current edition approved February 1, 2013. Published March 2013. Originally approved in 1973. Last previous edition approved in 2010 as C752 – 03 (2010). DOI: 10.1520/C0752-13

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

⁴ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

3.1.1 A lot shall be defined as all parts produced from the same melt by the same process.

4. Ordering Information

4.1 The buyer shall specify the following information on the order:

4.1.1 Quantity,

4.1.2 Lot size, and

4.1.3 Dimensions and tolerances.

5. Materials and Manufacture

5.1 The identity of each lot by melt number shall be maintained at all stages of manufacture.

5.2 Parts produced to this specification shall be made from billets by hot working and cold finishing to size.

5.3 The cold-finished parts shall be produced to the finish condition and dimensions as specified in the purchase order.

6. Chemical Composition

6.1 The parts shall conform to the following chemical composition:

Element	Weight %
Indium	15.00 ± 0.25
Cadmium	5.00 ± 0.25
Total impurities, max	0.50 max
Silver	remainder
Lead	0.03 max
Bismuth	0.03 max

7. Workmanship, Finish, and Appearance

7.1 The surface of the cold-finished part shall be free of oxides, grease, oil, residual lubricants, inclusions, and other extraneous materials.

7.2 Surface defects such as folds, cracks, seams, slivers, and blisters shall be cause for rejection.

7.3 Surface roughness shall be per ANSI [B46.1](#) not to exceed 0.81 μm rms (32 μin . rms).

8. Sampling

8.1 A sampling plan to meet the acceptance criteria shall be agreed to between the buyer and the seller. Samples for chemical analysis shall be taken after completion of all hot-working operations. Recommended Practice [E105](#) is referenced as a guide.