



Designation: **D6450–05 (Reapproved 2010) D6450–12**

Standard Test Method for Flash Point by Continuously Closed Cup (CCCFP) Tester¹

This standard is issued under the fixed designation D6450; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope—Scope*

1.1 This flash point test method is a dynamic method and depends on definite rates of temperature increase. It is one of the many flash point test methods available, and every flash point test method, including this one, is an empirical method.

NOTE 1—Flash point values are not a constant physical-chemical property of materials tested. They are a function of the apparatus design, the condition of the apparatus used, and the operational procedure carried out. Flash point can therefore only be defined in terms of a standard test method, and no general valid correlation can be guaranteed between results obtained by different test methods or with test apparatus different from that specified.

1.2 This test method covers the determination of the flash point of fuel oils, lube oils, solvents, and other liquids by a continuously closed cup tester. The measurement is made on a test specimen of 1 mL.

1.3 This test method utilizes a closed but unsealed cup with air injected into the test chamber.

1.4 This test method is suitable for testing samples with a flash point from 10 to 250°C.

NOTE 2—Flash point determinations below 10°C and above 250°C can be performed; however, the precision has not been determined below and above these temperatures.

1.5 If the user's specification requires a defined flash point method other than this test method, neither this test method nor any other method should be substituted for the prescribed method without obtaining comparative data and an agreement from the specifier.

1.6 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard. Temperatures are in degrees Celsius, and pressure is in kilo-pascals.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* Specific warning statements appear throughout the standard.

2. Referenced Documents

2.1 *ASTM Standards:*²

[D4057 Practice for Manual Sampling of Petroleum and Petroleum Products](#)

[D4177 Practice for Automatic Sampling of Petroleum and Petroleum Products](#)

[D6299 Practice for Applying Statistical Quality Assurance and Control Charting Techniques to Evaluate Analytical Measurement System Performance](#)

[D6300 Practice for Determination of Precision and Bias Data for Use in Test Methods for Petroleum Products and Lubricants](#)

[E300 Practice for Sampling Industrial Chemicals](#)

2.2 *ISO Standards:*³

[ISO Guide 34 Quality Systems Guidelines for the Production of Reference Materials](#)

[ISO Guide 35 Certifications of Reference Material – General and Statistical Principles](#)

3. Terminology

3.1 *Definitions:*

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and is the direct responsibility of Subcommittee D02.08 on Volatility.

Current edition approved Oct. 1, 2010 Dec. 1, 2012. Published November 2010 March 2013. Originally approved in 1999. Last previous edition approved in 2005 2010 as D6450–05–05 (2010). DOI: 10.1520/D6450-05R10.10.1520/D6450-12.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

*A Summary of Changes section appears at the end of this standard

3.1.1 *dynamic, adj*—the condition in which the vapor above the test specimen and the test specimen are not in temperature equilibrium at the time at which the ignition source is applied.

3.1.2 *flash point, n*—the lowest temperature corrected to a pressure of 101.3 kPa at which application of an ignition source causes the vapors of a specimen of the sample to ignite momentarily under specified conditions of the test.

3.1.2.1 Discussion—

For the purpose of this test method, the test specimen is deemed to have flashed when the hot flame of the ignited vapor causes an instantaneous pressure increase of at least 20 kPa inside the closed measuring chamber.

4. Summary of Test Method

4.1 The lid of the test chamber is regulated to a temperature at least 18°C below the expected flash point. A 1 ± 0.1 mL test specimen of a sample is introduced into the sample cup, ensuring that both specimen and cup are at a temperature at least 18°C below the expected flash point, cooling if necessary. The cup is then raised and pressed onto the lid of specified dimensions to form the continuously closed but unsealed test chamber with an overall volume of 4.0 ± 0.2 mL.

4.2 After closing the test chamber, the temperatures of the test specimen and the regulated lid are allowed to equilibrate to within 1°C. Then the lid is heated at a prescribed, constant rate. For the flash tests, an arc of defined energy is discharged inside the test chamber at regular intervals. After each ignition, 1.5 ± 0.5 mL of air is introduced into the test chamber to provide the necessary oxygen for the next flash test. The pressure inside the continuously closed but unsealed test chamber remains at ambient barometric pressure, except for the short time during the air introduction and except at a flash point.

4.3 After each arc, the instantaneous pressure increase above the ambient barometric pressure inside the test chamber is monitored. When the pressure increase exceeds a defined threshold, the temperature at that point is recorded as the uncorrected flash point.

5. Significance and Use

5.1 The flash point temperature is one measure of the tendency of the test specimen to form a flammable mixture with air under controlled laboratory conditions. It is only one of a number of properties that must be considered in assessing the overall flammability hazard of a material.

5.2 Flash point is used in shipping and safety regulations to define *flammable* and *combustible* materials and classify them. This definition may vary from regulation to regulation. Consult the particular regulation involved for precise definitions of these classifications.

5.3 This test method can be used to measure and describe the properties of materials in response to heat and an ignition source under controlled laboratory conditions and shall not be used to describe or appraise the fire hazard or fire risk of materials under actual fire conditions. However, results of this test method may be used as elements of a fire risk assessment, which takes into account all of the factors that are pertinent to an assessment of the fire hazard of a particular end use.

5.4 Flash point can also indicate the possible presence of highly volatile and flammable materials in a relatively nonvolatile or nonflammable material, such as the contamination of lubricating oils by small amounts of diesel fuel or gasoline.

6. Apparatus

6.1 *Flash Point Apparatus, Continuously Closed Cup Operation*—The type of apparatus suitable for use in this test method employs a lid of solid brass, the temperature of which is controlled electrically. Two temperature sensors for the specimen and the lid temperatures, respectively, two electrically insulated pins for a high voltage arc, and a connecting tube for the pressure monitoring and the air introduction are incorporated in the lid. Associated equipment for electrically controlling the chamber temperature is used, and a digital readout of the specimen temperature is provided. The apparatus and its critical elements are shown in Fig. A1.1 and Fig. A1.2.⁴

6.1.1 *Test Chamber*—The test chamber is formed by the sample cup and the temperature controlled lid and shall have an overall volume of 4 ± 0.2 mL. A metal to metal contact between the lid and the sample cup shall provide good heat contact but allow ambient barometric pressure to be maintained inside the test chamber during the test. Critical dimensions are shown in Fig. A1.2. The pressure inside the measuring chamber during the temperature increase is monitored. A seal that is too tight results in a

⁴The method of detecting the flash point by monitoring the instantaneous pressure increase is covered by a patent. Interested parties are invited to submit information regarding the identification of an alternative(s) to this patented item to ASTM Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.

⁴The sole source of supply of the continuously closed cup testers meeting these requirements known to the committee at this time is Grabner Instruments, A-1220 Vienna, Dr. Otto Neurathgasse 1, Austria. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee¹, which you may attend.

pressure increase above ambient due to the temperature and the vapor pressure of the sample. A poor heat contact results in a bigger temperature difference between the sample and the heated lid.

6.1.2 *Sample Cup*—The sample cup shall be made of nickel-plated aluminum or other material with similar heat conductivity. It shall have an overall volume of 4 mL and shall be capable of containing 1 ± 0.1 mL of sample. The critical dimensions and requirements are shown in Fig. A1.2.

6.1.3 *Specimen Temperature Sensor*—The specimen temperature sensor (Fig. A1.1: Ts) shall be a thermocouple (NiCr-Ni or similar) in stainless steel of 1-mm diameter with a response time of $t(90) = 3$ s. It shall be immersed to a depth of at least 2 mm into the specimen. It shall have a resolution of 0.1°C and a minimum accuracy of $\pm 0.2^\circ\text{C}$, preferably with a digital readout.

6.1.4 *Magnetic Stirring*—The apparatus shall have provisions for stirring the sample. A rotating magnet outside the sample cup shall drive a small stirring magnet, which is inserted into the sample cup after sample introduction. The stirring magnet shall have a diameter of 3 ± 0.2 mm and a length of 12 ± 1 mm. The rotation speed of the driving magnet shall be between 250 and 270 rev/min.

6.1.5 *Air Introduction*—The apparatus shall have provisions for introduction of 1.5 ± 0.5 mL of air immediately after each flash test. The air shall be introduced by a short air pulse from a small membrane compressor by means of a T-inlet in the connecting tube to the pressure transducer.

6.1.6 Electrical heating and thermoelectric cooling of the lid (Fig. A1.1: PE) shall be used to regulate the temperature of the test chamber for the duration of the test. The temperature regulation shall have a minimum accuracy of $\pm 0.2^\circ\text{C}$.

6.1.7 A high voltage electric arc shall be used for the ignition of the flammable vapor. The energy of the arc shall be 3 ± 0.5 mJ (3 ± 0.5 Ws) per arc, and the energy shall be applied within 43 ± 3 ms. (**Warning**—Because samples containing low flash material or having a flash point below the preset initial temperature can oversaturate the vapor inside the chamber and hence prohibit the detection of a flash point in the chosen range, the design of the apparatus should incorporate step-wise ignitions in steps of 10°C , following the closing of the measuring chamber and before the sample reaches the initial temperature of the test.)

6.1.8 The pressure transducer for the flash point detection shall be connected to the connecting tube in the lid and shall have a minimum operational range from 80 to 177 kPa with a minimum resolution of 0.1 kPa and a minimum accuracy of ± 0.5 kPa. It shall be capable of detecting an instantaneous pressure increase above barometric pressure of a minimum of 20 kPa within 100 ms.

NOTE 3—The monitoring of the instantaneous pressure increase above barometric pressure is one of several methods used to determine a flash inside the test chamber. A pressure increase of 20 kPa corresponds to a flame volume of approximately 1.5 mL.

NOTE 4—An automatic barometric correction, which is performed in accordance with the procedure described in 12.1, can be installed in the tester. The absolute pressure reading of the pressure transducer described in 6.1.8 may be used for the correction.

6.1.9 The introduction of a test portion of 1.0 ± 0.1 mL shall be accomplished by the use of a pipette or syringe of the required accuracy.

7. Reagents and Materials

7.1 *Purity of Reagents*—Use only chemicals of purity requested in Table X1.1. Unless otherwise indicated, it is intended that all reagents conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society where such specifications are available.⁵ Other grades may be used, provided it is first ascertained that the reagent is of sufficient purity to permit its use without lessening the accuracy of the determination.

7.1.1 *Anisole*—(**Warning**—Flammable and a health hazard. Dispose of solvents and waste material in accordance with local regulations.)

7.1.2 *Dodecane*—(**Warning**—Flammable and a health hazard. Dispose of solvents and waste material in accordance with local regulations.)

7.2 *Cleaning Solvents*—Use only noncorrosive solvents capable of cleaning the sample cup and the lid. Two commonly used solvents are toluene and acetone. (**Warning**—Flammable and a health hazard. Dispose of solvents and waste material in accordance with local regulations.)

8. Sampling

8.1 Obtain at least a 50 mL sample from a bulk test site in accordance and instruction given in Practice D4057, D4177, or E300. Store the sample in a clean, tightly sealed container at a low temperature.

8.2 Do not store samples for an extended period of time in gas permeable containers, such as plastic, because volatile material may diffuse through the walls of the container. Discard samples in leaky containers and obtain new samples.

8.3 Erroneously high flash points can be obtained when precautions are not taken to avoid loss of volatile material. Do not open containers unnecessarily. Do not make a transfer unless the sample temperature is at least 18°C below the expected flash point. When possible, perform the flash point as the first test.

⁵ *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For Suggestions on the testing of reagents not listed by the American Chemical Society, see *Annual Standards for Laboratory Chemicals*, BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*, U.S. Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

8.4 Samples of very viscous materials may be warmed until they are reasonably fluid before they are tested. However, do not heat the unsealed sample above a temperature of 18°C below its expected flash point.

8.5 Samples containing dissolved or free water may be dehydrated with calcium chloride or by filtering through a qualitative filter paper or a loose plug of dry absorbent cotton. Warming the sample is permitted, but do not heat the sample above a temperature of 18°C below its expected flash point. (**Warning**—Because samples containing volatile material will lose volatiles and then yield incorrectly high flash points, the treatment described in 8.4 and 8.5 is not suitable for such samples.)

9. Quality Control Checks

9.1 Verify the performance of the instrument at least once per year by determining the flash point of a certified reference material (CRM) such as those listed in [Appendix X1](#), which is reasonably close to the expected temperature range of the samples to be tested. The material shall be tested in accordance with Section 11 of this test method, and the observed flash point obtained in 11.11 shall be corrected for barometric pressure as described in Section 12. The flash point shall be within the limits stated in [Table X1.1](#).

9.2 Once the performance of the instrument has been verified, the flash point of secondary working standards (SWSs) can be determined along with their control limits. These secondary materials can then be utilized for more frequent performance checks. (see [Appendix X1](#)). A performance check with a SWS shall be performed every day the instrument is in use.

9.3 When the flash point obtained is not within the limits stated in 9.1 or 9.2, follow the manufacturer's instruction for cleaning and maintenance and check the instrument calibration (see Section 10). After any adjustment, repeat the test in 9.1 or 9.2, using a fresh test specimen, with special attention to the procedural details prescribed in this test method. (**Warning**—The use of single component verification materials, such as those listed in [Table X1.1](#), will only prove the calibration of the equipment. It will not check the accuracy of the entire test method, which includes sample handling. Losses due to evaporation of a single component material will not affect the flash point as happens with losses of light ends in multi-component mixtures.)

10. Calibration

10.1 Pressure Transducer:

10.1.1 Check the calibration of the pressure transducer when needed as indicated from the quality control checks performed in accordance with Section 9. The calibration of the transducer is checked, using the ambient barometric pressure as a reference.

10.1.2 If the displayed atmospheric pressure is not equal to the ambient barometric pressure, adjust the transducer control until the appropriate reading is observed. The ambient barometric pressure is the actual station pressure at the location of the tester at the time of measurement. (**Warning**—Many aneroid barometers, such as those used at weather stations and airports, are precorrected to give sea level readings. These shall not be used for calibration of the apparatus.)

10.2 *Temperature Sensor*—Check the calibration of the temperature sensor used to monitor the temperature of the sample against a certified reference thermometer when needed as indicated from the quality control checks (see Section 9). Use only reference thermometers that are traceable to the National Institute of Standards and Technology (NIST) or national authorities in the country in which the equipment is used.

11. Procedure

11.1 Thoroughly clean and dry the lid together with the arc pins and the sample cup before starting the test. Be sure to remove any solvent used to clean the apparatus. If the expected flash point of a sample is more than 15°C higher than the flash point of the previous sample, heat the lid together with an empty, dry sample cup to a temperature 30°C higher than the expected flash point of the new sample.

NOTE 5—The dry cup heating procedure will eliminate possible cross contamination from residual vapors.

11.2 *Expected Flash Point*—Set the initial temperature to at least 18°C below the expected flash point. Set the final temperature to a value beyond the expected flash point.

11.2.1 *No Expected Flash Point Available*—When testing materials for which no expected flash point temperature is known, set the initial temperature to 10°C and measure the material to be tested in the manner described. This flash point result shall be considered as approximate. The derived value can be used as the expected flash point when a fresh specimen is tested in the standard mode of operation.

11.3 Set the heating rate to $5.5 \pm 0.5^\circ\text{C}/\text{min}$.

11.4 Set the ignition frequency to 1°C.

11.5 Set the air introduction to 1.5 mL.

11.6 Set the pressure threshold for the flash detection to 20 kPa.

11.7 Initiate the test procedure to regulate the lid to the initial temperature. When the initial temperature is reached as indicated by the instrument, prepare to introduce the 1 ± 0.1 mL specimen of the sample.