
**Slepe votle kovice z zarezanim zakovnim trnom in zaobljeno valjasto glavo - AIA/St
(ISO 15977:2002)**

Open end blind rivets with break pull mandrel and protruding head - AIA/St (ISO 15977:2002)

Offene Blindniete mit Sollbruchdorn und Flachkopf - AIA/St (ISO 15977:2002)

Rivets aveugles a rupture de tige a corps ouvert, a tete bombée - AIA/St (ISO 15977:2002)

Ta slovenski standard je istoveten z: EN ISO 15977:2002

ICS:

21.060.40

Kovice

Rivets

SIST EN ISO 15977:2003**en**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 15977

November 2002

ICS 21.060.40

English version

Open end blind rivets with break pull mandrel and protruding head - AIA/St (ISO 15977:2002)

Rivets aveugles à rupture de tige à corps ouvert, à tête bombée - AIA/St (ISO 15977:2002)

Offene Blindniete mit Sollbruchdorn und Flachkopf - AIA/St (ISO 15977:2002)

This European Standard was approved by CEN on 14 October 2002.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 15977:2002 (E)

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Foreword

This document (EN ISO 15977:2002) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2003, and conflicting national standards shall be withdrawn at the latest by May 2003.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

Endorsement notice

The text of ISO 15977:2002 has been approved by CEN as EN ISO 15977:2002 without any modifications.

NOTE Normative references to International Standards are listed in Annex ZA (normative).

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Annex ZA (normative)

Normative references to international publications with their relevant European publications

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

NOTE Where an International Publication has been modified by common modifications, indicated by (mod.), the relevant EN/HD applies.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN</u>	<u>Year</u>
ISO 3269	2000	Fasteners - Acceptance Inspection	EN ISO 3269	2000
ISO 14588	2000	Blind rivets - Terminology and definitions	EN ISO 14588	2000
ISO 14589	2000	Blind rivets - Mechanical testing	EN ISO 14589	2000

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INTERNATIONAL STANDARD

ISO
15977

First edition
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Open end blind rivets with break pull mandrel and protruding head — AIA/St

Rivets aveugles à rupture de tige à corps ouvert, à tête bombée — AIA/St

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15977 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

Annex A of this International Standard is for information only.

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