



Designation: **A580/A580M—12a** **A580/A580M – 13**

Standard Specification for Stainless Steel Wire¹

This standard is issued under the fixed designation A580/A580M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope*

1.1 This specification covers stainless steel wire, except the free-machining types. It includes round, square, octagon, hexagon, and shape wire in coils only for the more commonly used types of stainless steels for general corrosion resistance and high-temperature service. For bars in straightened and cut lengths, see Specifications **A276** or **A479/A479M**.

NOTE 1—For free-machining stainless wire, designed especially for optimum machinability, see Specification **A581/A581M**.

1.2 Unless the order specifies the applicable “M” specification designation, the material shall be furnished to the inch-pound units.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 ASTM Standards:²

A276 Specification for Stainless Steel Bars and Shapes

A370 Test Methods and Definitions for Mechanical Testing of Steel Products

A479/A479M Specification for Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels

A555/A555M Specification for General Requirements for Stainless Steel Wire and Wire Rods

A581/A581M Specification for Free-Machining Stainless Steel Wire and Wire Rods

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.2 Society of Automotive Engineers Standard:³

J 1086 Numbering Metals and Alloys

3. Ordering Information

3.1 It is the responsibility of the purchaser to specify all requirements that are necessary for material ordered under this specification. Such requirements may include, but are not limited to, the following:

- 3.1.1 Quantity (weight),
- 3.1.2 Name of material (stainless steel),
- 3.1.3 Type or UNS designation (**Table 1**),
- 3.1.4 Condition (**4.1**),
- 3.1.5 Finish (**4.2**),
- 3.1.6 Cross section (round, square, etc.),
- 3.1.7 Applicable dimensions including size, thickness, and width.
- 3.1.8 ASTM designation A580/A 580M and date of issue.
- 3.1.9 Coil diameter (inside or outside diameter, or both) and coil weight.
- 3.1.10 Special requirements.

¹ This specification is under the jurisdiction of ASTM Committee **A01** on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee **A01.17** on Flat-Rolled and Wrought Stainless Steel.

Current edition approved ~~May 1, 2012~~ April 1, 2013. Published ~~May 2012~~ April 2013. Originally approved in 1967. Last previous edition approved in 2012 as A580/A580M – 12E01-A. DOI: ~~10.1520/A0580-A0580M-12a~~ 10.1520/A0580_A0580M-13.

² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001, <http://www.sae.org>.

*A Summary of Changes section appears at the end of this standard



A580/A580M - 13

TABLE 1 Chemical Requirements^A

UNS Designation ^B	Type	Composition, %									
		Carbon,	Manganese,	Phosphorus,	Sulfur,	Silicon,	Chromium	Nickel	Molybdenum	Nitrogen	Other Elements
Austenitic Grades											
N08926	...	0.020	2.00	0.030	0.010	0.50	19.0–21.0	24.0–26.0	6.0–7.0	0.15–0.25	Cu 0.50–1.50
N08367	...	0.030	2.00	0.040	0.030	1.00	20.0–22.0	23.5–25.5	6.0–7.0	0.18–0.25	Cu 0.75 max
N08700	...	0.040	2.00	0.040	0.030	1.00	19.0–23.0	24.0–26.0	4.3–5.0	...	Cu 0.50 max Cb 8xC-0.40
S20161	...	0.15	4.0–6.0	0.040	0.040	3.0–4.0	15.0–18.0	4.0–6.0	...	0.08–0.20	...
S20164	...	0.15	4.0–6.0	0.040	0.040	3.0–4.0	15.0–18.0	4.0–6.0	1.50–3.00	0.08–0.20	Cb 0.10–0.30
S20910	XM-19	0.06	4.0–6.0	0.040	0.030	1.00	20.5–23.5	11.5–13.5	...	0.20–0.40	V 0.10–0.30
S20910	XM-19	0.06	4.0–6.0	0.040	0.030	1.00	20.5–23.5	11.5–13.5	1.50–3.00	0.20–0.40	Cb 0.10–0.30 V 0.10–0.30
S21400	XM-31	0.12	14.0–16.0	0.045	0.030	0.30–1.00	17.0–18.5	1.00	...	0.35	...
S21800	...	0.10	7.0–9.0	0.060	0.030	3.5–4.5	16.0–18.0	8.0–9.0	...	0.08–0.18	...
S21900	XM-10	0.08	8.0–10.0	0.060	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S21904	XM-11	0.04	8.0–10.0	0.060	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S24000	XM-29	0.08	11.5–14.5	0.060	0.030	1.00	17.0–19.0	2.3–3.7	...	0.20–0.40	...
S24100	XM-28	0.15	11.0–14.0	0.040	0.030	1.00	16.5–19.0	0.5–2.50	...	0.20–0.45	...
S28200	...	0.15	17.0–19.0	0.045	0.030	1.00	17.0–19.0	...	0.75–1.25	0.40–0.60	Cu 0.75–1.25
...	0.10	...
S30200	302	0.15	2.00	0.045	0.030	1.00	17.0–19.0	8.0–10.0	...	0.10	...
S30215	302B	0.15	2.00	0.045	0.030	2.00–3.00	17.0–19.0	8.0–10.0
S30400	304	0.08	2.00	0.045	0.030	1.00	18.0–20.0	8.0–10.5	...	0.10	...
S30403	304L ^C	0.030	2.00	0.045	0.030	1.00	18.0–20.0	8.0–12.0	...	0.10	...
S30500	305	0.12	2.00	0.045	0.030	1.00	17.0–19.0	10.5–13.0
S30800	308	0.08	2.00	0.045	0.030	1.00	19.0–21.0	10.0–12.0
S30900	309	0.20	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30908	309S	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30940	309Cb	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–16.0	...	0.10	Cb+Ta 10xC min, 1.10
...
S31000	310	0.25	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31008	310S	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31400	314	0.25	2.00	0.045	0.030	1.50–3.00	23.0–26.0	19.0–22.0
S31277	...	0.020	3.00	0.030	0.010	0.50	20.5–23.0	26.0–28.0	6.5–8.0	0.30–0.40	Cu 0.50–1.50
S31600	316	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...
S31603	316L ^C	0.030	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...
S31700	317	0.08	2.00	0.045	0.030	1.00	18.0–20.0	11.0–15.0	3.0–4.0	0.10	...
S32100	321	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Ti 5xC min
S34700	347	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb+Ta 10xC min
S34751	347LN	0.005–0.020	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	...	0.06–0.10	Cb 0.02–0.50, 15xC, min
S34800	348	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb+Ta 10xC min Ta 1.10 Co 0.20
Austenitic-Ferritic (Duplex) Grades											
S32202	...	0.030	2.00	0.040	0.010	1.00	21.5–24.0	1.00–2.80	0.45	0.18–0.26	...
Ferritic Grades											
S40500	405	0.08	1.00	0.040	0.030	1.00	11.5–14.5	Al 0.10–0.30
S40976	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.75–1.00	...	0.040	Cb 10x(C+N) –0.80
S43000	430	0.12	1.00	0.040	0.030	1.00	16.0–18.0
S44400	...	0.025	1.00	0.040	0.030	1.00	17.5–19.5	1.00	1.75–2.50	0.035	[Ti+Cb] 0.20+4(C+N)–0.80
S44600	446	0.20	1.50	0.040	0.030	1.00	23.0–27.0	0.25	...
S44700	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	0.15	3.5–4.2	0.020	C+N 0.025 Cu 0.15
S44800	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	2.00–2.50	3.5–4.2	0.020	C+N 0.025 Cu 0.15
S44535	...	0.030	0.30–0.80	0.050	0.020	0.50	20.0–24.0	Cu 0.50, Al 0.50 La 0.04–0.20 Ti 0.03–0.20
Martensitic Grades											
S40300	403	0.15	1.00	0.040	0.030	0.50	11.5–13.0
S41000	410	0.15	1.00	0.040	0.030	1.00	11.5–13.5
S41400	414	0.15	1.00	0.040	0.030	1.00	11.5–13.5	1.25–2.50
S42000	420	over 0.15	1.00	0.040	0.030	1.00	12.0–14.0
S43100	431	0.20	1.00	0.040	0.030	1.00	15.0–17.0	1.25–2.50
S44002	440A	0.60–0.75	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75