



SLOVENSKI STANDARD SIST EN ISO 15984:2003

01-julij-2003

Slepe votle kovice z zarezanim zakovnim trnom in ugrezno glavo - A2/A2 (ISO 15984:2002)

Open end blind rivets with break pull mandrel and countersunk head - A2/A2 (ISO 15984:2002)

Offene Blindniete mit Sollbruchdorn und Senkkopf - A2/A2 (ISO 15984:2002)

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Rivets aveugles a Rivets aveugles a rupture de tige a corps ouvert, a tete fraisée - A2/A2 (ISO 15984:2002) rupture de tige a corps ouvert, a tete fraisée - A2/A2 (ISO 15984:2002)

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Ta slovenski standard je istoveten z: EN ISO 15984:2002

ICS:

21.060.40 Kovice Rivets

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

EN ISO 15984

November 2002

ICS 21.060.40

English version

Open end blind rivets with break pull mandrel and countersunk
head - A2/A2 (ISO 15984:2002)

Rivets aveugles à rupture de tige à corps ouvert, à tête
fraisée - A2/A2 (ISO 15984:2002)

Offene Blindniete mit Sollbruchdom und Senkkopf - A2/A2
(ISO 15984:2002)

This European Standard was approved by CEN on 14 October 2002.

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This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

EN ISO 15984:2002 (E)**Foreword**

This document (EN ISO 15984:2002) has been prepared by Technical Committee ISO/TC 2 "Fasteners" in collaboration with Technical Committee CEN/TC 185 "Threaded and non-threaded mechanical fasteners and accessories", the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by May 2003, and conflicting national standards shall be withdrawn at the latest by May 2003.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Malta, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

NOTE FROM CMC The foreword is susceptible to be amended on reception of the German language version. The confirmed or amended foreword, and when appropriate, the normative annex ZA for the references to international publications with their relevant European publications will be circulated with the German version.

Endorsement notice

The text of ISO 15984:2002 has been approved by CEN as EN ISO 15984:2002 without any modifications.

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INTERNATIONAL
STANDARD

ISO
15984

First edition
2002-11-01

**Open end blind rivets with break pull
mandrel and countersunk head — A2/A2**

Rivets aveugles à rupture de tige à corps ouvert, à tête fraisée — A2/A2

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 3.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this International Standard may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15984 was prepared by Technical Committee ISO/TC 2, *Fasteners*.

Annex A of this International Standard is for information only.

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Open end blind rivets with break pull mandrel and countersunk head — A2/A2

1 Scope

This International Standard specifies dimensional and mechanical characteristics and application data for open end blind rivets with break pull mandrel and countersunk head, with an austenitic stainless steel body (A2) and an austenitic stainless steel mandrel (A2) and with nominal diameters, d , from 3 mm up to and including 5 mm.

2 Normative references

The following normative documents contain provisions which, through reference in this text, constitute provisions of this International Standard. For dated references, subsequent amendments to, or revisions of, any of these publications do not apply. However, parties to agreements based on this International Standard are encouraged to investigate the possibility of applying the most recent editions of the normative documents indicated below. For undated references, the latest edition of the normative document referred to applies. Members of ISO and IEC maintain registers of currently valid International Standards.

ISO 3269:2000, *Fasteners — Acceptance inspection*
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ISO 3506-1:1997, *Mechanical properties of corrosion-resistant stainless-steel fasteners — Part 1: Bolts, screws and studs*

ISO 14588:2000, *Blind rivets — Terminology and definitions*

ISO 14589:2000, *Blind rivets — Mechanical testing*

3 Dimensions

3.1 General

Symbols and designations of dimensions are specified in ISO 14588.

3.2 Rivet dimensions

See Figure 1 and Table 1.