

ISO/~~DIS~~ **FDIS 8405:2023(E)**

ISO/TC-29/SC-3

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**Tools for moulding — Ejector sleeves with cylindrical head —
Basic series for general purposes**

Outils de moulage — Éjecteurs tubulaires à tête cylindrique — Série de base pour usages généraux

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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
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Foreword

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This document was prepared by Technical Committee ISO/TC 29, *Small tools*, Subcommittee SC 8, *Tools for pressing and moulding*.

This fifth edition cancels and replaces the fourth edition (ISO 8405:2020) which has been technically revised.

The main changes are as follows:

- ~~deletion of diameters $D_1 = 0,8, 1,6$ and 14 and addition of diameters $D_1 = 1$ and $5,5$;~~
- ~~modification of the tolerance on D_3 ;~~
- ~~modification of D_2, D_3 and D_4 for ejector sleeves with diameters $D_1 < 2$;~~
- ~~modification of L_1 for ejector sleeves with diameters $D_1 < 2,5$ and $D_1 = 16$;~~
- ~~modification of H for ejector sleeves with diameters $D_1 < 1,2$;~~
- ~~modification of D_3 for ejector sleeves with diameters $D_1 = 4,2$;~~
- ~~modification of the symbol of surface roughness.~~

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Field Code Changed

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