



**International  
Standard**

**ISO 6934-2**

**Steel for the prestressing of  
concrete —**

**Part 2:  
Cold-drawn wire**

*Acier pour armatures de précontrainte —*

*Partie 2: Fil tréfilé à froid*

**Second edition  
2024-12**

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ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

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## Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 16, *Steels for the reinforcement and prestressing of concrete*.

This second edition cancels and replaces the first edition (ISO 6934-2:1991), which has been technically revised.

The main changes are as follows:

- ISO 7800 and ISO 15630-3 are referenced as inspection method standards;
- the following are added for mill coil wire in [Table 1](#):
  - requirements of maximum value of maximum tensile load and minimum constriction;
  - notes for characteristic 0,1 % proof forces;
  - notes for confidence interval of characteristic value;
- requirements and criteria of torsion test and stress corrosion for mill coil wire;
- fatigue test method for mill coil wire;
- the following diameter are added for stress-relieved wire in [Table 2](#):
  - 1 570 MPa: 6,25 mm, 7,5 mm, 9,5 mm, 10,5 mm;
  - 1 670 MPa: 7,5 mm;
  - 1 770 MPa: 7 mm;
  - 1 860 MPa: 4 mm, 5 mm, 6 mm, 7 mm;
- requirements and criteria of stress corrosion test, fatigue test method and maximum value of maximum tensile load are added for stress-relieved wire;

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- notes of “arrow-head” rupture and confidence interval of characteristic value are added in [Table 2](#);
- [Figure A.3](#) has been added in [Annex A](#);
- [Figure A.1](#) and [Figure A.2](#) have been updated.

A list of all parts in the ISO 6934 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user’s national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

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