



Designation: ~~C980~~—~~10~~ **C980** – 13

Standard Specification for Industrial Chimney Lining Brick¹

This standard is issued under the fixed designation C980; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope*

1.1 This specification covers solid kiln fired brick made from clay, shale, or mixtures thereof suitable for use in masonry construction in contact with the chemicals present in flue gases found in industrial chimneys. These brick are normally used with chemical-resistant mortars.

1.2 The physical and chemical properties of chimney lining brick differ from supplier to supplier mainly because their composition is determined by the source of raw materials. Chimney lining brick, regardless of these differences, are considered to be of three types noted as follows:

- 1.2.1 *Type I*—For use where low absorption and high acid resistance are not major factors.
- 1.2.2 *Type II*—For use where lower absorption and higher acid resistance are required.
- 1.2.3 *Type III*—For use where lowest absorption and highest acid resistance are required.

NOTE 1—Types I, II, and III may not differ significantly in their resistance to thermal shock, and selection of brick type should be based upon their absorption and acid-resistant service requirements.

1.3 Terminology related to industrial floor brick is found in Terminology [C1232](#).

1.4 *Units*—The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

- [C20 Test Methods for Apparent Porosity, Water Absorption, Apparent Specific Gravity, and Bulk Density of Burned Refractory Brick and Shapes by Boiling Water](#)
- [C67 Test Methods for Sampling and Testing Brick and Structural Clay Tile](#)
- [E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves](#)
- [C1232 Terminology of Masonry](#)

3. Terminology

3.1 *Definitions*—For definitions relating to industrial chimney lining brick, refer to Terminology [C1232](#).

4. Sulfuric Acid Boil Test

4.1 When tested in accordance with Section [67](#), the brick shall conform to the requirements for “Maximum Average Weight Loss by H₂SO₄ Boil Test” as shown in [Table 1](#).

5. Physical Properties

5.1 *Compressive Strength*—When tested in accordance with Test Methods [C67](#), Section 6 (Compressive Strength), the brick shall conform to the requirements for “Minimum Compressive Strength” as shown in [Table 1](#).

¹ This specification is under the jurisdiction of ASTM Committee [C15](#) on Manufactured Masonry Units and is the direct responsibility of Subcommittee [C15.02](#) on Brick and Structural Clay Tile.

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² For referenced ASTM standards, visit the ASTM website, [www.astm.org](#), or contact ASTM Customer Service at [service@astm.org](#). For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard