



Designation: G24 – 13

Standard Practice for Conducting Exposures to Daylight Filtered Through Glass¹

This standard is issued under the fixed designation G24; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

1. Scope*

1.1 This practice evaluates the resistance of nonmetallic materials to solar radiation filtered through glass in passively ventilated and non-vented enclosures. For exposures in under glass enclosures with forced air circulation, refer to Practice G201.

1.2 For direct exposures, refer to Practice G7.

1.3 This practice is limited to the method of conducting the exposures. The preparation of test specimens and evaluation of results are covered in various standards for the specific materials.

1.4 Exposure conducted according to this practice can use two types of exposure cabinets.

1.4.1 *Type A*—A cabinet that allows passive ventilation of specimens being exposed behind glass.

1.4.2 *Type B*—Enclosed cabinet with exterior painted black that does not provide for ventilation of specimens exposed behind glass. Exposures conducted using a Type B cabinet are typically referred to as “black box under glass exposures.”

1.5 Type A exposures of this practice are technically similar to Method B of ISO 877-2.

1.6 The values stated in SI units are to be regarded as the standard. The inch-pound units given in parentheses are for information only.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

C1036 Specification for Flat Glass

¹ This practice is under the jurisdiction of ASTM Committee G03 on Weathering and Durability and is the direct responsibility of Subcommittee G03.02 on Natural and Environmental Exposure Tests.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D3424 Practice for Evaluating the Relative Lightfastness and Weatherability of Printed Matter
- D4303 Test Methods for Lightfastness of Colorants Used in Artists' Materials
- D6901 Specification for Artists' Colored Pencils
- E824 Test Method for Transfer of Calibration From Reference to Field Radiometers
- E903 Test Method for Solar Absorptance, Reflectance, and Transmittance of Materials Using Integrating Spheres
- E1084 Test Method for Solar Transmittance (Terrestrial) of Sheet Materials Using Sunlight
- G7 Practice for Atmospheric Environmental Exposure Testing of Nonmetallic Materials
- G113 Terminology Relating to Natural and Artificial Weathering Tests of Nonmetallic Materials
- G173 Tables for Reference Solar Spectral Irradiances: Direct Normal and Hemispherical on 37° Tilted Surface
- G177 Tables for Reference Solar Ultraviolet Spectral Distributions: Hemispherical on 37° Tilted Surface
- G201 Practice for Conducting Exposures in Outdoor Glass-Covered Exposure Apparatus with Air Circulation

2.2 Other Documents:

- WMO Guide to Meteorological Instruments and Methods of Observation WMO No. 8, Seventh Edition.³
- ISO 105 B01 Textiles—Tests for Colour Fastness, International Standards Organization, Geneva, Switzerland.⁴
- ISO 877-1 Plastics – Methods of Exposure to Solar Radiation – Part 1: General Guidance⁴
- ISO 877-2 Plastics – Methods of Exposure to Solar Radiation – Part 2: Direct Weathering and Exposure Behind Window Glas
- AATCC TM 16, Option 6 Colorfastness to Light, Daylight⁵
- AATCC Test Method 16.1-2012 Colorfastness to Light: Outdoor

3. Terminology

3.1 Definitions:

³ Available from World Meteorological Organization (WMO), 7bis, avenue de la Paix, Case Postale No. 2300, CH-1211 Geneva 2, Switzerland, <http://www.wmo.int>.

⁴ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

⁵ Available from American Association of Textile Chemists and Colorists (AATCC), P.O. Box 12215, Research Triangle Park, NC 27709, <http://www.aatcc.org>.

*A Summary of Changes section appears at the end of this standard

3.1.1 The definitions contained in Terminology G113 are applicable to this practice.

4. Significance and Use

4.1 Since solar radiation, air temperature, relative humidity, and the amount and kind of atmospheric contaminants vary continuously, results from exposures based on elapsed time may differ. The variations in the results may be minimized by timing the exposures in terms of:

4.1.1 One or more environmental parameters such as solar radiant exposure, or

4.1.2 A predefined property change of a weathering reference specimen with known performance.

4.2 Variations in temperature, moisture and atmospheric contaminants can have a significant effect on the degradation caused by solar radiation. In addition, exposures conducted at different times of the year can cause large differences in rate of degradation. Different materials may have different sensitivities to heat, moisture, and atmospheric contaminants, which may explain differences in rankings of specimens exposed to equivalent solar radiant exposure when other environmental conditions vary.

4.3 Since the method of mounting may influence the temperature and other parameters during exposure of the specimen, there should be a mutual understanding as to the method of mounting the specimen for the particular exposure test under consideration.

4.4 There can be large differences among various single strength window glasses in their transmittance in the 300 to 350 nm region. For example, at 320 nm, the percent transmittance for seven different lots of single strength window glass ranged from 8.4 to 26.8 %. At 380 nm, the percent transmittance ranged from 84.9 % to 88.1 %.⁶

⁶ Ketola, W. D., and Robbins, J.S., III, "UV Transmission of Single Strength Window Glass," *Accelerated and Outdoor Durability Testing of Organic Materials, ASTM STP 1202*, Warren D. Ketola and Douglas Grossman, Eds., American Society for Testing and Materials, Philadelphia, 1994.



FIG. 2 Typical Non-Ventilated Enclosed Under Glass Exposure Cabinet, Type B (Black Box Under Glass)

4.5 Differences in UV transmittance between different lots of glass persist after solarization. The largest differences among window glasses in UV transmittance are in the spectral range of 300 to 320 nm.

4.6 This practice is best used to compare the relative performance of materials tested at the same time behind the same lot of glass. Because of variability between lots of glass and between exposures conducted at different times of the year, comparing the amount of degradation in materials exposed for the same duration or radiant exposure at separate times, or in separate fixtures using different lots of glass is not recommended.

4.7 It is strongly recommended that at least one control material be exposed with each test. The control material should be of similar composition and construction, and be chosen so that its failure modes are the same as that of the material being tested. It is preferable to use two control materials, one with relatively good durability, and one with relatively poor durability. If control materials are included as part of the test, they shall be used for the purpose of comparing the performance of the test materials relative to the controls.

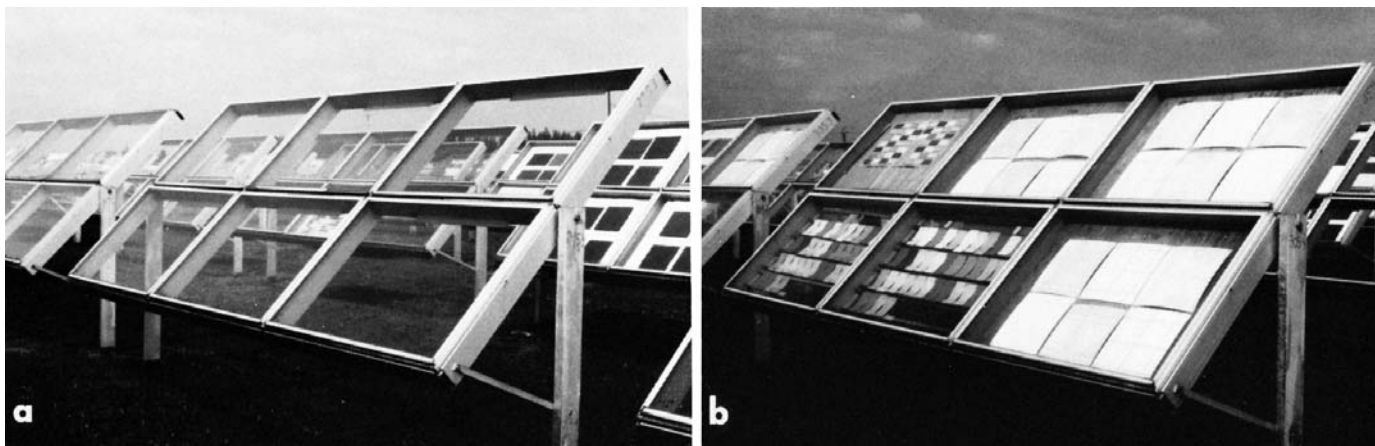


FIG. 1 a and 1b Typical Passively-Ventilated Under Glass Exposure Cabinet, Type A

4.8 There are other standards which describe exposures to glass filtered daylight. Six cited standards are **D3424**, **D4303**, **D6901**, ISO 105-B01, ISO 877-1, ISO-877-2, AATCC TM 16C.

4.9 Because of the possibility that certain materials may outgas during exposure, it is recommended that only similar materials be exposed in the same under glass cabinet at the same time.

5. Apparatus

5.1 Exposure Cabinet:

5.1.1 *Type A*—A glass-covered enclosure or cabinet of any convenient size, constructed to protect the specimens from rain. It typically is constructed of metal or wood, and shall be open on the back or sides to allow ambient air to passively circulate over the specimens (Fig. 1a and b).

5.1.2 *Type B (Black Box Under Glass)*—A glass-covered enclosure or cabinet of any convenient size. It shall be constructed of corrosion resistant metal and be enclosed to prevent ambient air from circulating over specimens. Exterior non-glass surfaces shall be painted flat black. The interior shall remain unpainted (Fig. 2).

NOTE 1—For some exposures (for example Method B of **D4303** or Method A of **D6901**), a small fan is inserted into the Type B enclosure to minimize condensation. For enclosures with forced air circulation, refer to Practice **G201**.

NOTE 2—The black box under glass enclosure is often used to simulate under glass exposures under conditions of high temperature, such as the interior of an automobile. However, because black box under glass cabinets are enclosed, air temperatures may exceed 80°C under conditions of high outside ambient air temperature and solar irradiance. In addition, significant differences in air and specimen temperatures can be experienced between upper and lower portions of the cabinet. Frequent temperature measurement and specimen repositioning may be required to properly use this enclosure.

5.1.3 Unless otherwise specified the glass cover shall be a piece of non-laminated, transparent flat glass, greenhouse quality Q4 or better as specified in section 4.1 of Specification **C1036**. Thickness shall be 2.0 to 3.2 mm.

5.1.3.1 In order to reduce variability due to changes in UV transmittance of glass, all new glass shall be exposed facing the equator, at any convenient exposure tilt angle within the range of 5 to 45°, according to Practice **G7**, or on an empty under glass exposure cabinet, for at least three months prior to installation in test cabinets.

5.1.3.2 After the three-month pre-exposure period, it is recommended that the spectral transmittance of representative samples from each lot of glass be measured. Typically, “single strength” glass will have a transmittance of 10 to 20 % at 320 nm and at least 85 % at wavelengths of 380 nm or higher after the three month pre-aging procedure. If transmittance of the glass is measured, report the average for at least three pieces of the lot of glass being tested. Follow the instructions for measurement of transmittance of solid samples recommended by the manufacturer of the UV-visible spectrophotometer used. If a spectrophotometer with an integrating sphere is used, the measurements shall be performed in accordance with Test Method **E903**.

NOTE 3—Other standards describing exposures behind glass have different requirements for glass transmittance and do not require pre-aging.

NOTE 4—After the initial pre-aging period, the UV transmittance of window glass is suitable for at least 60 months of use. UV transmittance differences between lots of glass persist during this time, however. Different lots of single-strength window glass can have different optical properties even if purchased from the same manufacturer.

5.1.3.3 Wash the exterior surface of the glass cover every month, and the interior surface of the glass cover every 3 months (or more frequently, if required) to remove dust particles and other undesirable deposits.

5.1.4 The enclosure or cabinet shall be equipped with a rack which supports the specimens in a plane parallel to the glass. Whenever possible, the specimens should be supported at a distance of 75 ± 25 mm (3 ± 1 in.) behind the glass cover. Formed specimens with irregular dimensions may require custom mounting with varying distances from the glass cover. In such cases, mount the test sample surface of major interest parallel to the glass cover at a distance of 75 ± 25 mm (3 ± 1 in.) behind the glass cover. The mounting frame or plate shall be constructed of a material that is compatible with the test specimens. In order to minimize shadowing from the top and sides of the cabinet, the usable exposure area under the glass shall be limited to that of the glass cover reduced by twice the distance from the cover to the specimens as shown in Fig. 3. The effective width of the specimen mounting area is $L-4X$ and the effective height of the mounting area is $W-4X$, where L is the width of the glass cover, W is the height of the glass cover, and X is the distance between the glass cover and the specimens. For example, if the specimens are 75 mm below the

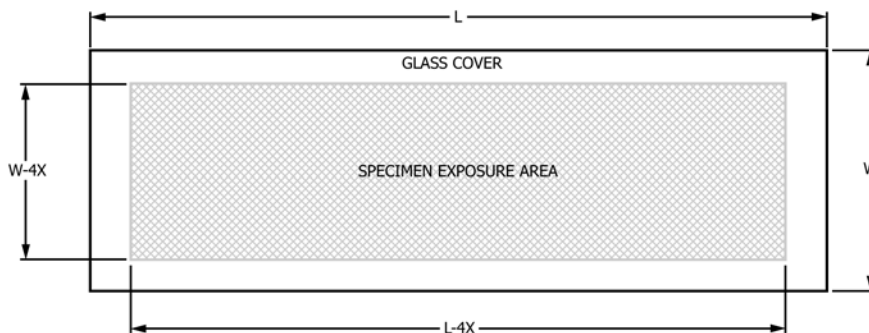


FIG. 3 Mounting Frame Dimensions