



Designation: D5309 – 08(Reapproved 2013)<sup>ε1</sup>

## Standard Specification for Cyclohexane 999<sup>1</sup>

This standard is issued under the fixed designation D5309; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

<sup>ε1</sup> NOTE—Footnotes in 3.1 were corrected editorially in July 2013.

### 1. Scope\*

1.1 This specification covers a grade of cyclohexane identified as “cyclohexane 999.”

1.2 The following applies to all specified limits in this standard: for purposes of determining conformance with this standard, an observed value or a calculated value shall be rounded off “to the nearest unit” in the last right-hand digit used in expressing the specification limit, in accordance with the rounding-off method of Practice E29.

1.3 Consult current OSHA regulations, supplier’s Material Safety Data Sheets, and local regulations for all materials used in this specification.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

D850 Test Method for Distillation of Industrial Aromatic Hydrocarbons and Related Materials

D1209 Test Method for Color of Clear Liquids (Platinum-Cobalt Scale)

D3437 Practice for Sampling and Handling Liquid Cyclic Products

D5386 Test Method for Color of Liquids Using Tristimulus Colorimetry

D7183 Test Method for Determination of Total Sulfur in Aromatic Hydrocarbons and Related Chemicals by Ultra-violet Fluorescence

D7266 Test Method for Analysis of Cyclohexane by Gas Chromatography (External Standard)

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

2.2 *Other Documents*:

OSHA Regulations, 29 CFR Paragraphs 1910.1000 and 1910.1200<sup>3</sup>

### 3. Properties

3.1 Cyclohexane 999 shall conform to the following requirements:

Property	Specification	ASTM Test Method
Purity, min, weight %	99.90	D7266
Benzene, max, mg/kg	50	D7266
n-Hexane, max, mg/kg	200	D7266
Methylcyclohexane, max, mg/kg	200	D7266
Methylcyclopentane, max, mg/kg	150	D7266
Sulfur, max, mg/kg <sup>A</sup>	1	D7183
Appearance <sup>A</sup>	—	
Color, max, Platinum/Cobalt scale <sup>B</sup>	10	D1209 or D5386
Distillation range, including the temperature 80.7°C, at 101.3 KPa (760 mmHg) pressure, max, °C	1.0	D850

<sup>A</sup> Clear liquid free of sediment and haze at 18.3 to 25.6°C (65 to 78°F).

<sup>B</sup> If more than one method is listed for a property and there is a dispute, the referee method will be agreed upon between the buyer and the seller.

### 4. Sampling

4.1 Sample the material in accordance with Practice D3437.

### 5. Keywords

5.1 cyclohexane 999

<sup>3</sup> Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401, <http://www.access.gpo.gov>.

\*A Summary of Changes section appears at the end of this standard