



**International
Standard**

ISO 8454

**Cigarettes — Determination of
carbon monoxide in the vapour phase
of cigarette smoke — NDIR method**

*Cigarettes — Dosage du monoxyde de carbone dans la phase
gazeuse de la fumée de cigarette — Méthode IRND*

**Fourth edition
2024-04**

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at www.iso.org/patents. ISO shall not be held responsible for identifying any or all such patent rights.

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 126, *Tobacco and tobacco products*.

This fourth edition cancels and replaces the third edition (ISO 8454:2007), which has been technically revised. It also incorporates the Amendment(s) ISO 8454:2007/Amd. 1:2019 and ISO 8454:2007/Amd. 2:2019.

The main changes are as follows:

- the scope was edited to improve clarity;
- the repeatability and reproducibility values in [Table 1](#) were updated to include those from ISO/TR 19478 and the total particulate matter values were included;
- [Clause 10](#), Test Report, was harmonized with ISO 10315;
- [subclauses 7.2.2](#) and [7.2.3](#) were edited to better describe the calibration and verification processes.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

No machine smoking regime can represent all human smoking behaviour:

- it is recommended that cigarettes also be tested under conditions of a different intensity of machine smoking than those specified in this document;
- machine smoking testing is useful to characterize cigarette emissions for design and regulatory purposes, but communication of machine measurements to smokers can result in misunderstandings about differences in exposure and risk across brands;
- smoke emission data from machine measurements may be used as inputs for product hazard assessment, but they are not intended to be nor are they valid as measures of human exposure or risks. Communicating differences between products in machine measurements as differences in exposure or risk is a misuse of testing using ISO standards.

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