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Standard Specification for Cutback Asphalt (Medium-Curing Type)¹

This standard is issued under the fixed designation D2027/D2027M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers cutback petroleum asphalts of the medium-curing type for use in the construction and treatment of pavements.

1.2 The values stated in SI units or inch-pounds are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of each other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 *ASTM Standards:*²

[D5 Test Method for Penetration of Bituminous Materials](#)

[D95 Test Method for Water in Petroleum Products and Bituminous Materials by Distillation](#)

[D113 Test Method for Ductility of Bituminous Materials](#)

[D140 Practice for Sampling Bituminous Materials](#)

[D402 Test Method for Distillation of Cutback Asphaltic \(Bituminous\) Products](#)

[D2042 Test Method for Solubility of Asphalt Materials in Trichloroethylene](#)

[D2170 Test Method for Kinematic Viscosity of Asphalts \(Bitumens\)](#)

[D2171 Test Method for Viscosity of Asphalts by Vacuum Capillary Viscometer](#)

[D3143 Test Method for Flash Point of Cutback Asphalt with Tag Open-Cup Apparatus](#)

[D7553 Test Method for Solubility of Asphalt Materials in N-Propyl Bromide](#)

3. Properties

3.1 The cutback asphalt shall not foam when heated to application temperature and shall conform to the requirements prescribed in [Table 1](#).

4. Test Methods

4.1 The materials shall be sampled in accordance with Practice [D140](#), and the properties enumerated in this specification shall be determined in accordance with the following ASTM test methods:

4.1.1 *Flash Point (Tag Open-Cup)*—Test Method [D3143](#).

4.1.2 *Viscosity, Kinematic*—Test Method [D2170](#).

4.1.3 *Viscosity, at 60°C [140°F]*—Test Method [D2171](#).

4.1.4 *Distillation*—Test Method [D402](#).

NOTE 1—If a 100-mL graduate does not permit sufficiently close readings to determine conformity to this specification with the desired accuracy, receivers graduated with 0.1-mL divisions shall be used.

4.1.5 *Penetration*—Test Method [D5](#).

4.1.6 *Ductility*—Test Method [D113](#).

4.1.7 *Solubility in Trichloroethylene*—Trichloroethylene/N-Propyl Bromide—Test Method Methods [D2042/D7553](#).

¹ This specification is under the jurisdiction of ASTM Committee [D04](#) on Road and Paving Materials and is the direct responsibility of Subcommittee [D04.40](#) on Asphalt Specifications.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.