



**International  
Standard**

**ISO 22915-1**

**Industrial trucks — Verification of  
stability —**

**Part 1:  
General**

*Chariots de manutention — Vérification de la stabilité —  
Partie 1: Généralités*

**Third edition  
2024-06**

iTeh Standards  
(<https://standards.iteh.ai>)  
Document Preview

[ISO 22915-1:2024](https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024)

<https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024>

iTeh Standards  
(<https://standards.iteh.ai>)  
Document Preview

[ISO 22915-1:2024](https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024)

<https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024>



**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2024

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland

# Contents

Page

<b>Foreword</b> .....	<b>iv</b>
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>2</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Stability tests for trucks</b> .....	<b>3</b>
4.1 General.....	3
4.2 Test procedure.....	4
4.3 Verification procedure.....	4
4.3.1 Operation of the tilt table and test criteria.....	4
4.3.2 Calculation.....	5
4.3.3 Other methods.....	5
4.4 Test conditions.....	5
4.4.1 Condition of the truck.....	5
4.4.2 Position of the truck on the tilt table.....	5
4.4.3 Test load, lift height and standard load centre distance.....	6
4.5 Safety precautions for testing.....	7
4.6 Stability verification for trucks with attachments.....	7
4.7 Stability verification for low-lift trucks.....	8
<b>5 Documentation</b> .....	<b>8</b>
<b>Bibliography</b> .....	<b>9</b>

iTech Standards  
(<https://standards.iteh.ai>)  
Document Preview

[ISO 22915-1:2024](https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024)

<https://standards.iteh.ai/catalog/standards/iso/0289bad0-9472-4076-8233-355344439f03/iso-22915-1-2024>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

ISO draws attention to the possibility that the implementation of this document may involve the use of (a) patent(s). ISO takes no position concerning the evidence, validity or applicability of any claimed patent rights in respect thereof. As of the date of publication of this document, ISO had not received notice of (a) patent(s) which may be required to implement this document. However, implementers are cautioned that this may not represent the latest information, which may be obtained from the patent database available at [www.iso.org/patents](http://www.iso.org/patents). ISO shall not be held responsible for identifying any or all such patent rights.

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 110, *Industrial trucks*, Subcommittee SC 2, *Safety of powered industrial trucks*.

This third edition cancels and replaces the second edition (ISO 22915-1:2016), which has been technically revised.

The main changes are as follows:

- the scope has been expanded due to the extension of the ISO 22915 series with parts for other truck types and for low-lift trucks;
- the weight of the operator on sit-on and stand-on trucks has been increased to reflect the latest developments of ISO 3411;
- a clause has been added to specify the minimum requirements for the test report.

A list of all parts in the ISO 22915 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Industrial trucks — Verification of stability —

## Part 1: General

### 1 Scope

The ISO 22915 series deals with the safety of industrial trucks, as defined in ISO 5053-1, relative to their stability and the verification of that stability.

This document specifies basic test criteria and requirements for verifying the stability of industrial trucks, hereafter referred to as "trucks".

It is applicable to the following truck types and special conditions:

- a) counterbalanced trucks with mast as specified in ISO 22915-2;
- b) reach and straddle trucks as specified in ISO 22915-3;
- c) pallet stackers, double stackers, and order-picking trucks with operator position elevating up to and including 1 200 mm lift height as specified in ISO 22915-4;
- d) single-side-loading trucks as specified in ISO 22915-5;
- e) bidirectional and multidirectional trucks as specified in ISO 22915-7;
- f) additional stability test for trucks operating in special conditions of stacking with the mast tilted forward as specified in ISO 22915-8;
- g) counterbalanced trucks with mast handling freight containers of 6 m (20 ft) length and longer as specified in ISO 22915-9;
- h) additional stability test for trucks operating in special conditions with the load substantially laterally displaced by powered devices as specified in ISO 22915-10;
- i) industrial variable-reach trucks as specified in ISO 22915-11;
- j) industrial variable-reach trucks handling freight containers of 6 m (20 ft) length and longer as specified in ISO 22915-12;
- k) rough-terrain trucks with mast as specified in ISO 22915-13;
- l) rough-terrain variable-reach trucks as specified in ISO 22915-14;
- m) counterbalanced trucks with articulated steering as specified in ISO 22915-15;
- n) pedestrian-propelled trucks as specified in ISO 22915-16;
- o) towing tractors, burden and personnel carriers as specified in ISO 22915-17;
- p) additional stability test for trucks operating in the special condition of offset load, offset determined by utilization as specified in ISO 22915-20;
- q) order-picking trucks with operator position elevating above 1 200 mm as specified in ISO 22915-21;

- r) lateral- and front-stacking trucks with and without elevating operator position as specified in ISO 22915-22;
- s) slewing variable-reach rough-terrain trucks as specified in ISO 22915-24.

It is also applicable to trucks operating under the same conditions when equipped with load-handling attachments and low-lift trucks with lift height up to and including 500 mm.

This document does not apply to the following:

- trucks handling suspended loads which can swing freely.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3411, *Earth-moving machinery — Physical dimensions of operators and minimum operator space envelope*

ISO 5053-1, *Industrial trucks — Vocabulary — Part 1: Types of industrial trucks*

ISO 5353, *Earth-moving machinery, and tractors and machinery for agriculture and forestry — Seat index point*

## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 5053-1 and the following apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

### 3.1 industrial truck

wheeled vehicle having at least three wheels designed to carry, tow, push, lift, stack or tier loads

Note 1 to entry: Industrial trucks can be self-propelled or pedestrian-propelled.

Note 2 to entry: Industrial trucks can be operator-controlled or driverless.

Note 3 to entry: Vehicles running on rails are not defined as industrial truck.

### 3.2 tilt table

rigid table tilted at least to one side to prove the lateral and longitudinal stability of a truck positioned on that table

Note 1 to entry: See [Figure 1](#).