



Designation: B263/B263M – 04(Reapproved 2010)<sup>ε1</sup>

# Standard Test Method for Determination of Cross-Sectional Area of Stranded Conductors<sup>1</sup>

This standard is issued under the fixed designation B263/B263M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

*This standard has been approved for use by agencies of the Department of Defense.*

<sup>ε1</sup> NOTE—Designation was corrected editorially in October 2013.

## 1. Scope

1.1 This test method covers the procedure for determining the cross-sectional area of stranded conductors by the mass method.

1.2 The values stated in inch-pound or SI units are to be regarded separately as the standard. The values in each system are not exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in nonconformance with the specification.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

2.1 The following documents form a part of this test method to the extent referenced herein.

2.2 *ASTM Standards*:<sup>2</sup>

**B830 Specification for Uniform Test Methods and Frequency**

## 3. Terminology

3.1 *Definitions of Terms Specific to This Standard:*

3.1.1 *lot, n*—a lot is any amount of stranded conductor of one type and size presented for acceptance at one time.

3.1.2 *sample, n*—a sample is a quantity of production units (reels, spools, coils, and so forth) selected at random from the

lot for the purpose of determining conformance of the lot to the requirements of this test method.

3.1.3 *specimen, n*—a specimen is a length of stranded conductor removed for test purposes from any individual production unit of the sample.

## 4. Apparatus

4.1 *Balance, for measurement of mass*, accurate to 0.1 %.

4.2 *Steel Scale, for measurement of length*, with smallest divisions not greater than  $\frac{1}{32}$  in. [1 mm].

4.3 *Jig, or equivalent equipment*, for cutting the conductor to length and at right angles to its axis.

## 5. Sampling

5.1 Samples shall be taken from the outer end of reel or spool lengths, or from either end of coiled lengths.

5.2 Unless otherwise specified by the purchaser at the time of placing the order, a sample shall consist of the number of production units (reels or coils) shown in **Table 1** or in accordance with Specification **B830**.

## 6. Test Specimens

6.1 The length of test specimens shall be as follows:

Nominal Size of Test Specimen, cmil [mm <sup>2</sup> ]	Length of Test Specimen min, ft [mm]
Up to 17 000 [9], incl	4 [1220]
Over 17 000 [9]	2 [610]

## 7. Procedure

7.1 Cut the test specimen, making sure that the ends are at the right angles to the axis of the conductor.

7.2 Measure the length of the specimen at room temperature (see Note) to the nearest  $\frac{1}{32}$  in. [1 mm], and measure the mass to within  $\pm 0.1$  %, converting to pounds [grams] if weighed in other units.

NOTE 1—Correction for temperature variation need not be made, since the error introduced in the length measurement by the temperature variation is less than the required accuracy of the length measurement.

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee B01 on Electrical Conductors and is the direct responsibility of Subcommittee B01.02 on Methods of Test and Sampling Procedure.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.