



## Designation: ~~A1010/A1010M – 01 (Reapproved 2009)~~ A1010/A1010M – 13

# Standard Specification for Higher-Strength Martensitic Stainless Steel Plate, Sheet, and Strip<sup>1</sup>

This standard is issued under the fixed designation A1010/A1010M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope—Scope\*

1.1 This specification covers martensitic stainless steels for various structural, architectural, pressure vessel, and heat-resisting applications. The mechanical properties of these steels are customarily, but not necessarily, developed by a suitable heat treatment generally referred to as tempering.

1.2 Steel products under this specification are available in two grades:

Grade	Yield Strength, min, ksi [MPa]
40 [275]	40 [275]
<del>50 [350]</del>	<del>50 [350]</del>
50 [345]	<u>50 [345]</u>

1.3 The maximum thickness of plates is limited only by the capacity of the composition to meet the specified mechanical property requirements; however, current practice normally limits the maximum thickness of plates furnished under this specification to  $\pm 2$  in. [ $\pm 25$  [50 mm]].

1.4 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

## 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

[A480/A480M](#) Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip

[A673/A673M](#) Specification for Sampling Procedure for Impact Testing of Structural Steel

[E527](#) Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.2 *Other Document*:

[SAE J1086](#) Recommended Practice for Numbering Metals and Alloys<sup>3</sup>

## 3. General Requirements

3.1 The following requirements for orders for material furnished under this specification shall conform to the applicable requirements of the current edition of Specification [A480/A480M](#).

- 3.1.1 Terminology,
- 3.1.2 Ordering Information,
- 3.1.3 Process,
- 3.1.4 Heat Analysis,
- 3.1.5 Product Analysis,
- 3.1.6 Finish for Sheet,
- 3.1.7 Finish for Strip,
- 3.1.8 Finish for Plates,
- 3.1.9 Test Specimens,

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.17 on Flat-Rolled and Wrought Stainless Steel.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>3</sup> Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001, <http://www.sae.org>.

\*A Summary of Changes section appears at the end of this standard