



International
Standard

ISO 4378-1

**Plain bearings — Terms, definitions,
classification and symbols —**

Part 1:
**Design, bearing materials and their
properties**

*Paliers lisses — Termes, définitions, classification et symboles —
Partie 1: Conception, matériaux pour paliers et leurs propriétés*

**Fifth edition
2024-11**

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO document should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee TC 123, *Plain bearings*, Subcommittee SC 6, *Terms and common items*.

This fifth edition cancels and replaces the fourth edition (ISO 4378-1:2017), which has been technically revised.

The main changes are as follows:

— addition of several new terms, key references and an alphabetical index.

A list of all parts in the ISO 4378 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

As there is a large number of multiple designations in the domain of plain bearings, there is a considerable risk of error in the interpretation of standards and technical literature.

This document is an attempt to establish a uniform basic system of designations of design, bearing materials and their properties.

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Plain bearings — Terms, definitions, classification and symbols —

Part 1: Design, bearing materials and their properties

1 Scope

This document specifies the most commonly used terms relating to design, bearing materials and their properties of plain bearings with their definitions and classification.

For some terms and word combinations, their short forms are given, which can be used where they are unambiguous.

2 Normative references

There are no normative references in this document.

3 Terms and definitions

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1 General terms

3.1.1 bearing

mechanical component by means of which a part in relative motion is supported and/or guided with respect to other parts of a mechanism

3.1.2 plain bearing sliding bearing

bearing (3.1.1) in which the type of relative motion is sliding

3.1.3 plain bearing unit

mechanical component of a tribological system including a *plain bearing* (3.1.2), its supporting part (e.g. a housing), a shaft and a lubricating system

3.2 Terms related to types of plain bearings and classification

3.2.1 Classification according to the type of load

3.2.1.1 statically loaded plain bearing

plain bearing (3.1.2) operating under a load constant in magnitude and direction

3.2.1.2

dynamically loaded plain bearing

plain bearing (3.1.2) operating under a load changing in magnitude and/or direction

3.2.2 Classification according to the direction of the acting load

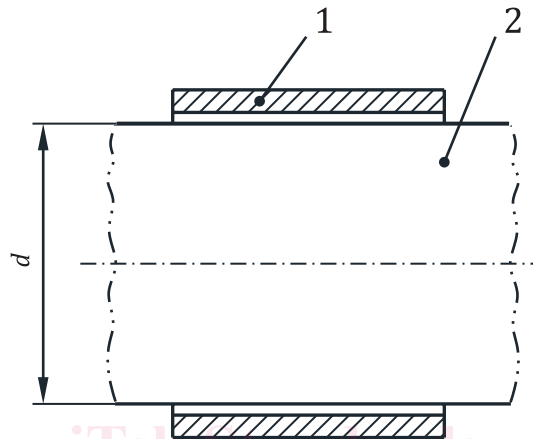
3.2.2.1

plain journal bearing

journal bearing

plain bearing (3.1.2) in which the load acts radially to the axis of the rotating shaft

Note 1 to entry: See [Figures 1](#) and [3](#).



Key

1 plain journal bearing

2 journal (3.3.8)

d journal diameter (3.5.32), shaft diameter (3.5.33)

Figure 1 — Plain journal bearing

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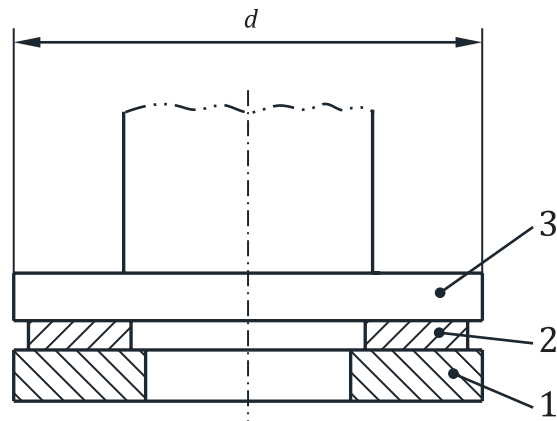
3.2.2.2

plain thrust bearing

thrust bearing

plain bearing (3.1.2) in which the load acts along the axis of the rotating shaft

Note 1 to entry: See [Figure 2](#).



Key

- 1 support ring
- 2 thrust pad (3.3.7.2)
- 3 thrust collar (3.3.9)
- d collar diameter (3.5.34)

Figure 2 — Plain thrust bearing

3.2.2.3

journal thrust bearing

flanged bearing

plain bearing (3.1.2) capable of supporting a load in both the axial and radial directions

3.2.3 Classification according to the type of lubrication

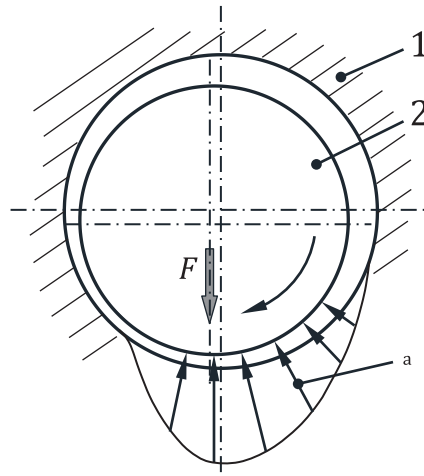
3.2.3.1

hydrodynamic bearing

plain bearing (3.1.2) operating under conditions of hydrodynamic lubrication

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Note 1 to entry: See [Figure 3](#). <https://standards.iso/ba52f1e0-df9f-4074-b277-44a4d8d750b2/iso-4378-1-2024>



Key

- 1 plain journal bearing (3.2.2.1)
- 2 journal (3.3.8)
- F load
- a Fluid film pressure distribution.

Figure 3 — Hydrodynamic bearing

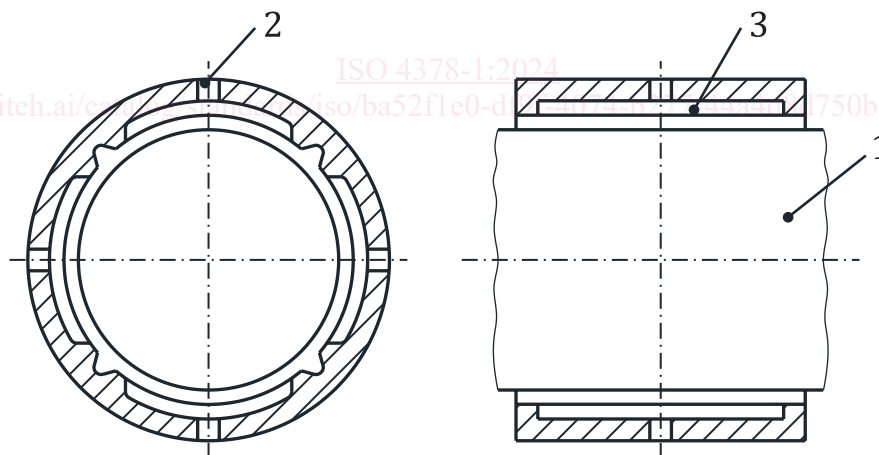
3.2.3.2

hydrostatic bearing

externally pressurized bearing

plain bearing (3.1.2) operating under conditions of hydrostatic lubrication

Note 1 to entry: See [Figure 4](#).



Key

- 1 journal (3.3.8)
- 2 oil hole, lubrication hole (3.4.1)
- 3 oil pocket, lubrication indentation (3.4.3)

Figure 4 — Hydrostatic bearing

3.2.3.3

hydrodynamic gas bearing

hydrodynamic air bearing

aerodynamic bearing

plain bearing (3.1.2) operating under conditions of hydrodynamic gas/air lubrication

3.2.3.4

hydrostatic gas bearing

hydrostatic air bearing

aerostatic bearing

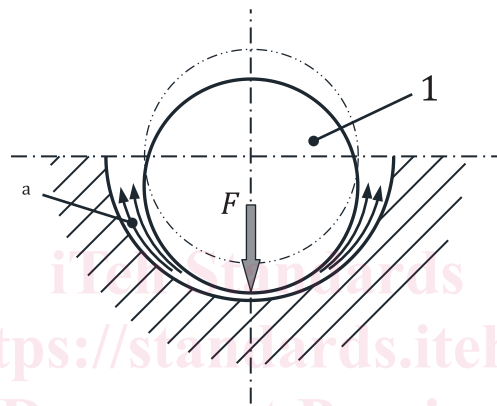
plain bearing (3.1.2) operating under conditions of hydrostatic gas/air lubrication

3.2.3.5

squeeze film bearing

plain bearing (3.1.2) in which complete separation of sliding surfaces is caused by the pressure developed in the lubricant film as a result of their approach in the direction normal to the surface

Note 1 to entry: See [Figure 5](#).



Key

1 *journal* (3.3.8)

F load

a Squeezed fluid flow.

Figure 5 — Squeeze film bearing

3.2.3.6

hybrid bearing

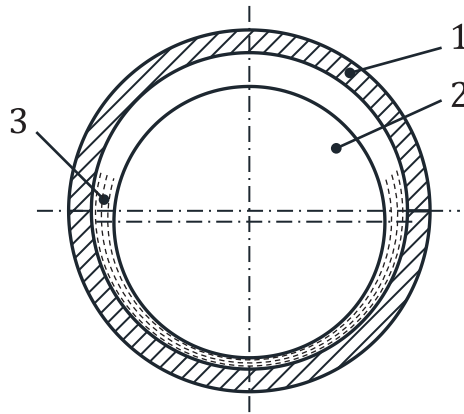
plain bearing (3.1.2) operating under conditions of both hydrostatic and hydrodynamic lubrication

3.2.3.7

solid-film lubricated bearing

plain bearing (3.1.2) operating with a solid lubricant

Note 1 to entry: See [Figure 6](#).



Key

- 1 *plain bearing* (3.1.2)
- 2 *journal* (3.3.8)
- 3 *solid lubricant*

Figure 6 — Solid film lubricated bearing

3.2.3.8

unlubricated bearing

plain bearing (3.1.2) operating without a lubricant

3.2.3.9

self-lubricating bearing

plain bearing (3.1.2) lubricated by the *bearing material* (3.6.1), by the material components or by solid lubricant overlays

3.2.3.10

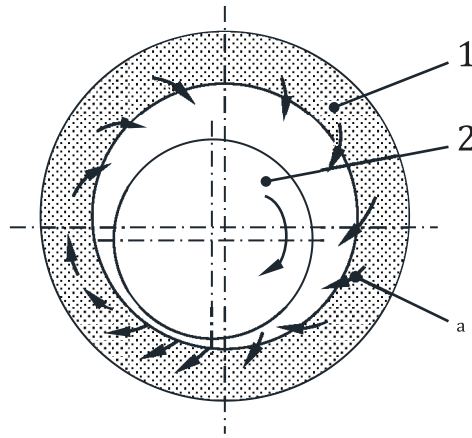
porous self-lubricating bearing

sintered bearing

oil-impregnated sintered bearing

plain bearing (3.1.2), the sliding part of which consists of material having communicating pores filled with lubricant

Note 1 to entry: See [Figure 7](#).



Key

- 1 porous bearing
- 2 journal (3.3.8)
- a Fluid flow.

Figure 7 — Porous self-lubricating bearing

3.2.3.11

self-contained plain bearing assembly

bearing assembly with a lubricant reservoir and means of circulating the lubricant to the bearing surface

Note 1 to entry: See *plain bearing assembly* (3.2.4.9).

3.2.3.12

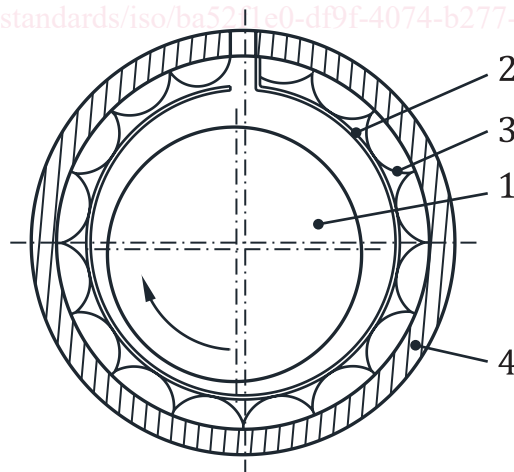
foil bearing

hydrodynamic bearing (3.2.3.1) consisting of a thin *solid material* (3.6.2) with low bending stiffness, which supports a load while allowing deflection of the thin solid material

Note 1 to entry: See [Figure 8](#).

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Key

- 1 journal (3.3.8)
- 2 top foil
- 3 bump foil
- 4 housing (3.3.11)

Figure 8 — Foil bearing

3.2.3.13

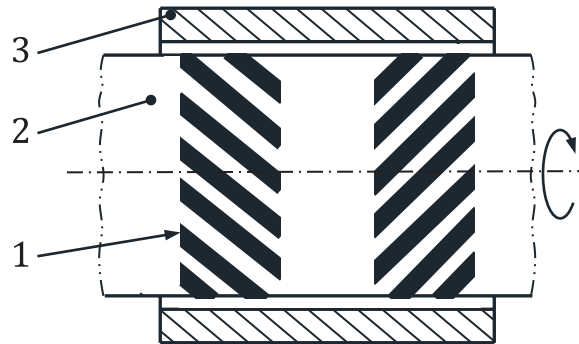
helical groove bearing

spiral groove bearing

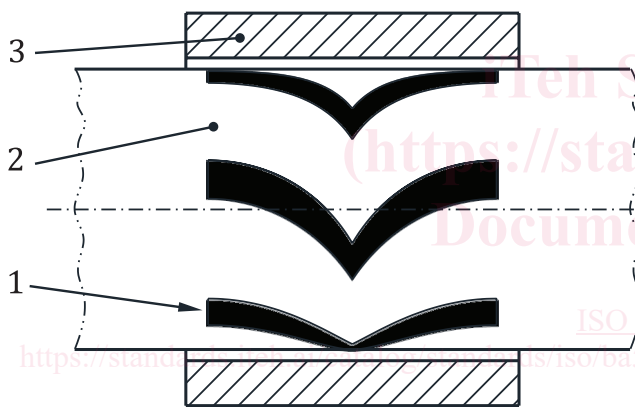
hydrodynamic bearing (3.2.3.1) system with many shallow helical grooves on the surface of the bearing or the shaft

Note 1 to entry: See [Figure 9](#).

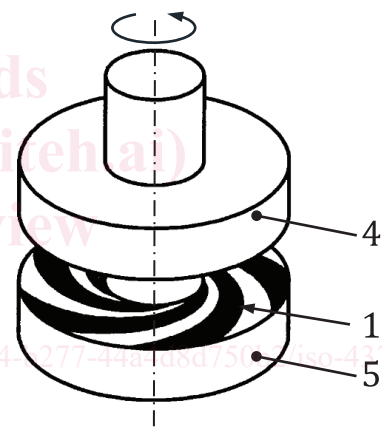
Note 2 to entry: The term “spiral groove bearing” is commonly used, although the design in Subfigures a) and b) make use of helical grooves. In case of Subfigure c) the grooves are spiral shaped.



a) Spiral groove on the shaft surface: A



b) Spiral groove on the shaft surface: B



c) Spiral groove on the thrust bearing surface

Key

- 1 grooves
- 2 *journal* (3.3.8)
- 3 *plain journal bearing* (3.2.2.1)
- 4 *thrust collar* (3.3.9)
- 5 *plain thrust bearing* (3.2.2.2)

Figure 9 — Spiral groove bearing