



Designation: E1641 – 13

# Standard Test Method for Decomposition Kinetics by Thermogravimetry Using the Ozawa/Flynn/Wall Method<sup>1</sup>

This standard is issued under the fixed designation E1641; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method describes the determination of the kinetic parameters, Arrhenius activation energy, and preexponential factor by thermogravimetry, based on the assumption that the decomposition obeys first-order kinetics using the Ozawa/Flynn/Wall isoconversional method (1).<sup>2</sup>

1.2 This test method is generally applicable to materials with well-defined decomposition profiles, namely, a smooth, continuous mass change with a single maximum rate.

1.3 This test method is normally applicable to decomposition occurring in the range from 400 to 1300K (nominally 100 to 1000°C). The temperature range may be extended depending on the instrumentation used.

1.4 This method is similar to ISO 11358-2 but differs in its mathematical treatment.

1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.6 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>3</sup>

E473 Terminology Relating to Thermal Analysis and Rheology

E691 Practice for Conducting an Interlaboratory Study to

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee E37 on Thermal Measurements and is the direct responsibility of Subcommittee E37.01 on Calorimetry and Mass Loss.

Current edition approved Aug. 1, 2013. Published September 2013. Originally approved in 1994. Last previous edition approved in 2012 as E1641 – 07 (2012). DOI: 10.1520/E1641-13.

<sup>2</sup> The boldface numbers in parentheses refer to the list of references at the end of this standard.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

Determine the Precision of a Test Method

E1142 Terminology Relating to Thermophysical Properties

E1582 Practice for Calibration of Temperature Scale for Thermogravimetry

E1877 Practice for Calculating Thermal Endurance of Materials from Thermogravimetric Decomposition Data

E1970 Practice for Statistical Treatment of Thermoanalytical Data

E2040 Test Method for Mass Scale Calibration of Thermogravimetric Analyzers

2.2 *Other Standard:*<sup>4</sup>

ISO 11358-2 Plastics Thermogravimetry (TG) of Polymers Part 2: Determination of Kinetic Parameters

## 3. Terminology

3.1 *Definitions*—Technical terms used in this test method are defined in Terminologies E473 and E1142 and include *activation energy, Celsius, failure, failure criterion, and thermogravimetric analyzer.*

## 4. Summary of Test Method

4.1 This test method consists of heating a series of four or more test specimens, taken from the original sample, each at a different heating rate between 1 and 10 K/min, through their decomposition region. The specimen mass is recorded continuously as a function of temperature. The temperatures for constant conversion are determined from the resultant mass loss curves. The Arrhenius activation energy is then determined from a plot of the logarithm of heating rate versus the reciprocal of the absolute temperature at constant conversion level.

4.2 This activation energy may then be used to calculate thermal endurance and an estimate of the lifetime of the material at a certain temperature using Test Method E1877.

## 5. Significance and Use

5.1 Thermogravimetry provides a rapid method for determining the temperature-decomposition profile of a material.

<sup>4</sup> Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, http://www.ansi.org.

5.2 This test method can be used for estimating lifetimes of materials, using Test Method E1877 provided that a relationship has been established between the thermal endurance test results and actual lifetime tests.

## 6. Apparatus

6.1 The essential equipment required to provide the minimum thermogravimetric analytical capability of this test method includes:

6.1.1 A *thermobalance*, composed of (a) a *furnace* to provide uniform controlled heating of a specimen at a constant rate within the temperature range from ambient to 1300 K; (b) a *temperature* sensor to provide an indication of the specimen/furnace temperature to  $\pm 0.1$  K; (c) an *electrobalance* to continuously measure the specimen mass with a minimum capacity of 20 mg and a sensitivity of  $\pm 50$   $\mu$ g; and (d) a means of sustaining the specimen/container under *atmospheric control* of an inert or reactive purge gas of 99.99 % purity at a rate of 20 to 50  $\pm 5$  mL/min.

6.1.2 A *temperature controller*, capable of executing a specific temperature program by operating the furnace between selected temperature limits at a rate of temperature change between 1 and 10 K/min to within  $\pm 0.1$  K/min.

NOTE 1—The precision of results is strongly dependent upon the precision of the heating rate; the greater the heating rate precision, the greater the precision of results. The precision described here should be considered to be the minimum suitable for this test.

6.1.3 A *data collection device*, to provide a means of acquiring, storing, and displaying measured or calculated signals, or both. The minimum output signals required for this method are mass, temperature, and time.

6.1.4 *Containers (pans, crucibles, and so forth)* which are inert to the specimen and that will remain dimensionally stable over the temperature range from ambient to 1300 K.

6.2 *High-Purity (99.99 %) Nitrogen Supply*, for purge gas.

NOTE 2—Other atmospheres may be used but shall be reported.

6.3 Auxiliary apparatus considered necessary or useful in conducting this test method include:

6.3.1 *Cryogenic Mill* to grind or mill test specimens to a fine powder at temperatures below  $-173$  K ( $-100^\circ\text{C}$ ).

## 7. Precautions

7.1 It is essential that the samples be representative since milligram quantities of specimen are to be used.

7.2 The value of the calculated activation energy is independent of reaction order in the early stages of decomposition. This assumption does not hold for the later stages and shall be used with caution. An upper limit of 10 % decomposition is suggested, although 20 % is justified in certain cases. It is strongly suggested that calculations be made at several different levels of decomposition, for example, 5, 10, 15, and 20 %. Variations in the results among these determinations could indicate the inapplicability of one of them. For instance, volatile, low-level impurities would affect the results of the lowest conversion determination more than those at higher conversions. Consistent results for all conversions validate the method for the range of conversions examined.

7.3 Toxic or corrosive effluents, or both, may be released during the heating process and may be harmful to the personnel or apparatus.

## 8. Sampling

8.1 Powdered or granular specimens that have a high surface-to-volume ratio, are preferred, although films, fibers, and fabrics may be used providing that care is taken to make all of the specimens uniform in size and shape. Under circumstances in which material parts are available, the specimens should be prepared by filing or rasping the part. All specimens should be mixed thoroughly prior to sampling if possible, and they should be sampled by removing portions from various parts of the container. These portions should in turn be combined and mixed well to ensure a representative specimen for the determination.

NOTE 3—Care should be exercised during sample preparation to avoid contamination.

NOTE 4—The specimen size and surface-to-volume ratio are known to affect the results of this test. A narrow range of specimen sizes should be used, as noted in 10.1. Uniformity in particle size can be achieved, without the loss of volatiles, by using a cryogenic mill to grind the sample to a fine powder. To prevent the condensation of moisture, the mill should be opened only after returning fully to ambient temperature, or the operation should be performed in a glove box filled with dry gas.

8.2 In the absence of other information, the samples are assumed to be analyzed as received except for the mechanical treatment noted in 8.1. If some heat treatment, such as drying, is applied to the sample prior to analysis, this treatment and any resulting mass loss must be noted in the report.

8.3 Certain materials require more sophisticated conditioning, such as maintaining the sample at a specified room temperature and relative humidity for an extended period of time. Such conditioning may be conducted, but procedural details shall be included in the report.

## 9. Calibration

9.1 Prepare the thermogravimetric analyzer using any procedures described in the manufacturer's Operations manual.

9.2 Place the temperature sensor within 2 mm of the outside of the specimen holder. Care must be taken to ensure that the specimen holder is not touched in any way by the sensor and that it is not moved after temperature calibration.

9.3 Maintain a constant flow rate of purge gas in the range from 20 to 50 mL/min throughout the experiment.

NOTE 5—In the case of samples that may be sensitive to oxidative degradation, it will be necessary to maintain inert gas purging for a time sufficient to ensure that all residual oxygen is removed from the system prior to the start of the temperature program. It may be necessary to evacuate the system prior to initiating inert gas purging for some instruments.

9.4 Calibrate the instrument furnace temperature in accordance with the calibration procedure in Practice E1582 using the same heating rate, purge gas, and flow rate to be used for the specimens. The temperature calibration shall be performed both prior to every change in heating rate and at that heating rate.

9.5 Calibrate the mass signal using Test Method E2040.

**10. Procedure**

10.1 Place  $3 \pm 1$  mg of the specimen under test into a clean, tared instrument specimen holder.

NOTE 6—Other specimen sizes may be used but shall be indicated in the report.

NOTE 7—The specimen holder should be tared in the fully assembled system, with the purge gas flowing.

NOTE 8—Powdered or granular specimens should be distributed evenly over the specimen holder so as to maximize the exposed surface. A one-grain thick layer would be optimal.

10.2 Select an equilibrium temperature based upon the heating rate and known decomposition temperature of the specimen, where the equilibrium temperature equals the decomposition temperature – (10 min  $\times$  heating rate). If the percentage mass loss is to be recorded, establish zero percent loss at this time.

NOTE 9—If zero percent mass loss is established at the time at which the specimen is placed into the instrument, the specimen mass at the equilibration temperature can be greater than 100 % due to buoyancy effects. A blank should be run for accurate determination of the buoyancy effect throughout the temperature range of the experiment. The blank can be a piece of platinum of approximately the same volume as the specimen. The balance drift at any temperature can be determined in this manner.

10.3 Heat the specimen at a constant rate through the decomposition profile until a constant mass is obtained or the temperature is well beyond the useful temperature range of the material tested. Record the accompanying thermal curve, with mass or percentage mass loss displayed on the ordinate and specimen temperature on the abscissa.

10.4 Once the decomposition of the test specimen is complete, cool the instrument to room temperature, remove, clean, and replace the specimen holder, and retare the instrument in preparation for additional experiments. Use the same specimen holder for the entire series of runs to eliminate buoyancy problems.

10.5 Repeat the procedures described in 10.1 – 10.4 at three additional heating rates covering the range from 1 to 10 K/min.

NOTE 10—Other heating rates, and more than four, may be used but shall be noted in the report.

NOTE 11—The use of heating rates greater than 10 K/min affects both the precision of the temperature measurement and the kinetics of the decomposition. Diffusion of volatiles from the sample may become the rate-controlling process at high heating rates.

**11. Calculation**

11.1 Select some mass loss (conversion) as the failure criterion.

NOTE 12—5 % mass loss is commonly selected as the failure criterion. Other values may be used but shall be reported.

11.2 From each of the thermal curves obtained in 10.1 – 10.5, determine the absolute temperature at constant conversion,  $\alpha$ , for each of the constant conversion values to be used in the calculations as noted in 7.2. For example, see Fig. 1. The temperature corresponding to other conversion levels (not greater than 20 %) may be used in the determination, but it must be noted in the report.

NOTE 13—These calculations are simplified if the percent mass loss rather than actual mass is recorded on the ordinate.

NOTE 14—The value is determined from the difference of the initial and final sample conversion, with the initial mass taken as the mass at the equilibration temperature and the final mass taken once the plateau has been reached at the end of weight loss. For example, if the initial mass is 100.3 % and the final mass is 80 %, 100 % decomposition corresponds to (100.3 to 80.0) or 20.3 % mass loss. Thus, 5 % decomposition occurs at (0.05  $\times$  20.3) or 1.02 % mass loss, which occurs on the ordinate at 99.3 % (100.3 % – 1.02 % = 99.28 %).

11.3 Display the logarithm of the heating rate expressed in K/min against the reciprocal of the absolute temperature in K at which the conversion level (failure criterion), selected in

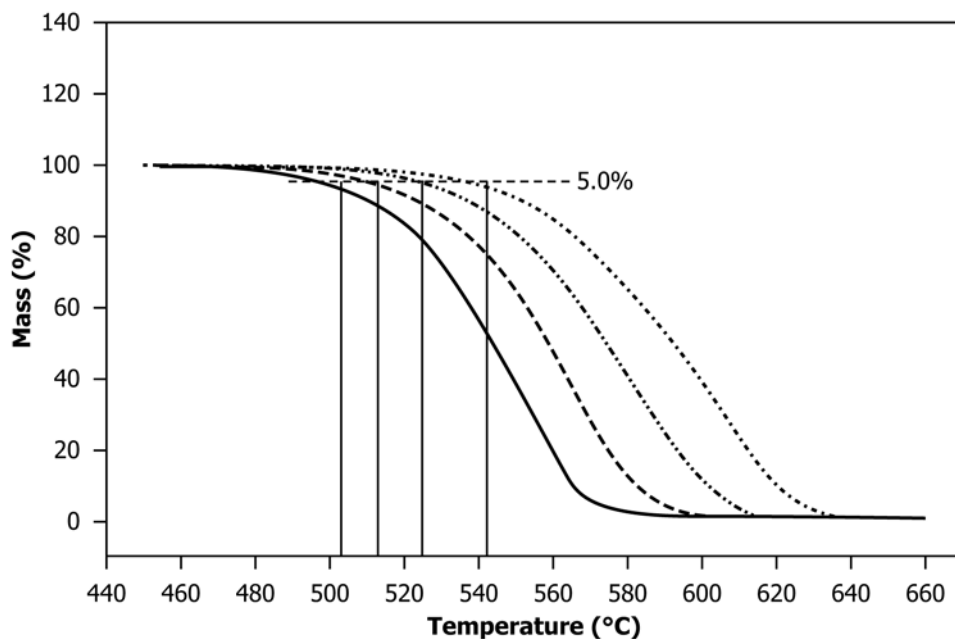


FIG. 1 Examples of Mass Loss Curves at the Following Heating Rates: 1°C/min, 2°C/min, 5°C/min, 10°C/min