International Standard

ISO 28721-2

Third edition
2025-02

Vitreous and porcelain enamels — Glass-lined apparatus for process plants —

Part 2: Designation and specification of resistance to chemical attack and thermal shock

Émaux vitrifiés — Appareils émaillés pour les installations industrielles —
Partie 2: Désignation et spécifications de la résistance à l'attaque chimique et au choc thermique

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Foreword

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This document was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 262, *Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 28721-2:2015), which has been technically revised.

The main changes are as follows:

— The normative references have been updated.

— Terms and definitions have been added.

— The crack formation temperature determination has been updated.

A list of all parts in the ISO 28721 series can be found on the ISO website.

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Introduction

The performance of an enamelled article can be influenced by both the chemical composition of a vitreous enamel and the specific enamelling process. In order to ascribe measurable attributes to enamel besides its general designation, the manufacturer conducts standardized tests. The enamel is categorized in terms of the resulting resistance to corrosion and thermal shock.

The quality requirements specified in this document represent the minimum requirements a chemical enamel is expected to meet based on the current state of the art.