

Designation: D1600 - 13 D1600 - 14

# Standard Terminology for Abbreviated Terms Relating to Plastics<sup>1</sup>

This standard is issued under the fixed designation D1600; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

## 1. Scope\*

- 1.1 The purpose of this terminology is to provide uniform contractions of terms relating to plastics. Abbreviated terminology has evolved through widespread common usage. This compilation has been prepared to avoid both the occurrence of more than one abbreviated term for a given plastics term and multiple meanings for abbreviated terms.
- 1.2 The scope of these abbreviated terms includes plastics terms pertaining to composition and relating to type or kind according to mode of preparation or principle distinguishing characteristics. Also included are abbreviated terms for terms relating to copolymers, blends and alloys of plastics, and additives such as plasticizers, fillers, etc.

Note 1—A code relating to the composition of rubbers is given in Practice D1418.

- 1.3 No attempt is made here to systematize formally a shorthand terminology for polymers. Terminology, including nomenclature, codes, symbols, and formula designations for use in scientific literature in the field of natural and synthetic polymers, are being studied and standardized by the International Union of Pure and Applied Chemistry.<sup>2</sup>
- 1.4 These abbreviated terms are by no means all-inclusive of plastics terminology. They represent, in general, those terms that have come into established use. Since it is recognized that abbreviated terms serve no useful purpose unless they are generally accepted and used, no attempt has been made to establish a rigorous code for devising standard abbreviated terms. This would result in awkward departures from established usage of existing and accepted abbreviated terms and lead to cumbersome combinations in the future, which would not be likely to receive widespread acceptance. The abbreviated terms now in use have grown naturally out of the need for convenient, readily comprehended shorthand for long chemical names. This process can be expected to continue along the natural lines of least resistance and will serve as a basis for further standardization as the need arises. A general guide for the preparation of abbreviated terms appears desirable, however, to facilitate more organized and uniform standardization in the future. An appendix is attached, which suggests a uniform way to prepare abbreviated terms.
  - 1.5 Note that the uppercase letter F should be used to designate phosphate and that other elements may also be designated F.
- 1.6 An abbreviated term (FR) and code numbers are provided to identify classes of materials used as flame retardants added to plastics. The system is provided for use in situations where marking of plastics products is desired.
- Note 2—Many of the abbreviated terms, codes, numbers, and symbols in ISO 1043 parts 1 through 34 and in ISO/DIS 1043-4 are the same as the corresponding item in ASTM D1600. D1600 includes a number of abbreviated terms that are not in ISO 1043.

#### 2. Referenced Documents

2.1 ASTM Standards:<sup>3</sup>

D883 Terminology Relating to Plastics

D1418 Practice for Rubber and Rubber Latices—Nomenclature

D1972 Practice for Generic Marking of Plastic Products (Withdrawn 2014)<sup>4</sup>

2.2 ISO Standards:<sup>5</sup>

ISO 472:1988 Plastics—Vocabulary

ISO 1043-1:2001 Plastics—Symbols—Part 1: Basic Polymers and Their Special Characteristics

<sup>&</sup>lt;sup>1</sup> This terminology is under the jurisdiction of ASTM Committee D20 on Plastics and is the direct responsibility of Subcommittee D20.92 on Terminology. Current edition approved April 15, 2013Feb. 1, 2014. Published April 2013March 2014. Originally approved in 1958. Last previous edition approved in 20082013 as D1600 - 13. DOI: 10.1520/D1600-13.10.1520/D1600-14.

<sup>&</sup>lt;sup>2</sup> "Report on Nomenclature in the Field of Macromolecules," Journal of Polymer Science, Vol VIII, 1952, pp. 257–277.

<sup>&</sup>lt;sup>3</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>&</sup>lt;sup>4</sup> The last approved version of this historical standard is referenced on www.astm.org.

<sup>&</sup>lt;sup>5</sup> Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, http://www.ansi.org.



ISO 1043-2:2000 Plastics—Symbols—Part 2: Fillers and Reinforcing Materials
ISO 1043-3:1996 Plastics—Symbols—Part 3: Plasticizers
ISO/DISISO 1043-4:1998 Plastics—Symbols and Abbreviated Terms—Part 4: Flame Retardants
ISO 11469:2000 Plastics—Generic Identification and Marking of Plastics Products<sup>5</sup>

# 3. Terminology

- 3.1 Definitions:
- 3.1.1 For definitions of general terms, see Terminology D883.
- 3.2 Definitions of Terms Specific to This Standard:
- 3.2.1 flame retardant, FR, n—a substance that markedly retards the propagation of a flame. (See ISO 472.)

#### 3.2.1.1 Discussion—

Flame retardants may be incorporated in plastics as additives (external flame retardant) or as chemical groups in the base polymer by use of reactive intermediates in the polymerization process (internal flame retardant). The code numbers in this standard are restricted to external flame retardants.

#### 4. Terms and Abbreviated Terms

# 4.1 Plastics and Resins:<sup>6</sup>

Term	Abbreviated
	Term
Acrylonitrile/butadiene plastics	AB
Acrylonitrile-butadiene-acrylate plastics	ABA
Acrylonitrile-butadiene-styrene plastics	ABS
Acrylonitrile-chlorinated polyethylene-styrene plastics	ACPES
A an denity il a ethylane at your plactics	AES
Acrylonitrile-ethylene-styrene plastics Acrylonitrile-methyl acrylate-acrylonitrile-butadiene rubber	AMAB
Acrylonitrile-methyl methacrylate plastics	AMMA
Acrylonitrile-styrene-acrylate plastics  Acrylonitrile-styrene-acrylate plastics	ASA
Acrylonitrile/ethylene-propylene-diene/styrene	AEPDMS
Aromatic polyester	ARP
Albinatic polyester	Anr
Carboxymethyl cellulose Document Preview	CMC
Carboxymetriyi ceriulose Casein	CS
	CSF
Caseine-formaldehyde resin	
Cellulose acetate Cellulose acetate butyrate ASTM D1600-14	CA
Centrose acetate-butyrate	CAB
https://stancellulose acetate propionate standards/sist/251faeec-cac4-4c75-99df-31bd2	2fdeCAP 9/astm-d1600-14
Cellulose formaldehyde	CEF
Cellulose nitrate	CN
Cellulose plastics, general	CE
Cellulose propionate	CP
Cellulose triacetate	CTA
Chlorinated poly(vinyl chloride)	CPVC
Chlorinated polyethylene	CPE
Cresol-formaldehyde resin	CF
Epoxy, epoxide	EP
Ethyl cellulose	EC
Ethylene acrylate	EA
Ethylene-chlorotrifluoroethylene copolymer	E-CTFE
Ethylene-ethyl acrylate plastics	EEA
Ethylene-methacrylic acid plastics	EMA
Ethylene-propylene polymer	EPM
Ethylene-propylene-diene plastics	EPD
Ethylene-tetrafluoroethylene copolymer	ETFE
Ethylene-vinyl acetate plastics	EVA
Ethylene-vinyl alcohol copolymer	EVOH
Fluorocarbon perfluoromethoxy	MPA
Furan formaldehyde resin	FF
i drait formatue riyue resiri	1.1
General purpose polystyrene	<u>GPPS</u>
High density polyethylene plastics	HDPE
High impact-resistant polystyrene	HIPS
Thigh impact resistant polystyrene	1111 3

<sup>&</sup>lt;sup>6</sup> To prevent any confusion with or misuse of the registered trademark, PET® Milk, the guidelines of 8.1 shall be followed.

Term	Abbreviated Term
Impact resistant polystyrene	IPS
Linear low density polyethylene plastics Linear medium density polyethylene plastics Liquid crystal polymer Low density polyethylene plastics	LLDPE LMDPE LCP LDPE
Medium density polyethylene plastics Melamine-formaldehyde resin Melamine/phenol-formaldehyde resin Methacrylate-butadiene-styrene plastics Methyl cellulose Methyl methacrylate-acrylonitrile-butadiene-styrene resin	MDPE MF MPF MBS MC MMABS
Nylon (see also polyamide)	PA
Perfluoro(alkoxy alkane) Perfluoro(ethylene-propylene) copolymer Perfluoromethoxy resin Phenol-formaldehyde resin Phenol-furfural resin Poly(acrylic acid) Poly(allyl diglycol carbonate) Poly(butyl acrylate) Poly(butylene adipate-co-succinate) Poly(butylene adipate-co-terephthalate) Poly(butylene adipate-co-terephthalate) Poly(butylene terephthalate) Poly(cyclohexylenedimethylene cyclohexandicar-boxylate), glycoland acid comonomer Poly(cyclohexylenedimethylene terephthalate) Poly(cyclohexylenedimethylene terephthalate) Poly(cyclohexylenedimethylene terephthalate) Poly(cyclohexylenedimethylene terephthalate) Poly(cyclohexylenedimethylene terephthalate), acid comonomer Poly(cyclohexylenedimethylene terephthalate), acid comonomer Poly(cyclohexylenedimethylene terephthalate), plycol Poly(ester urethane) Poly(ester urethane) Poly(ether sulfone) Poly(ether sulfone) Poly(ether sulfone) Poly(ethylane irrepatha)	PFA FEP MFA PF PFF PAA PADC PAEK PBA PBAS PBAT PBS PBT PCCE  PCT PCTA  PCTG PDAP PAUR PEBA PES PEUR PES PEUR PEF
Poly(ethylene oxide) Poly(ethylene oxide) Poly(ethylene terephthalate) Poly(ethylene terephthalate) Poly(ethylene terephthalate) acid comonomer Poly(ethylene terephthalate) glycol comonomer Poly(ethylene terephthalate) glycol comonomer Poly(methyl methacrylate) Poly(methyl methacrylate) Poly(methyl methacrylate) Poly(phenyl sulfone) Poly(phenylene ether) (or Poly(phenylene oxide), a deprecated term) Poly(phenylene sulfide) Poly(phenylene sulfide) Poly(propylene oxide) Poly(vinyl acetate) Poly(vinyl aclohol) Poly(vinyl aclohol) Poly(vinyl butyral) Poly(vinyl carbazole) Poly(vinyl chloride) Poly(vinyl chloride) Poly(vinyl fluoride) Poly(vinyl fluoride) Poly(vinyl fluoride) Poly(vinyl idene chloride) Poly(vinylidene chloride) Poly(x-carpolactone) Poly-a-methylstyrene Poly-a-methylstyrene Poly-a-methylstyrene Poly-acytonitrile Polyamide (nylon) Polyamide (nylon) Polyamide (nylon)	PEF PEOX / astm-d1600-14 PET6 PETA PETG PLA PMMA PMMI PMCA PPSU PPE  PPS PPSU PPOX PVOH PVB PVK PVC PVCA PVF PVFM PVF PVFM PVP PVDC PVDF PCL PMP PMS POB PAN PA PA10

Term	Abbreviated
Polyamida 1010	Term
Polyamide 1010 Polyamide 11	PA1010 PA11
Polyamide 12	PA12
Polyamide 1212	PA1212
Polyamide 46	PA46
Polyamide 410	PA410
Polyamide 6	PA6
Polyamide 610	PA610
Polyamide 612	PA612
Polyamide 66	PA66
Polyamide 69	PA69 PA6I
Polyamide 6I Polyamide 6T	PA6T
Polyamide-imide	PAI
Polyarylate	PAR
Polyaryl amide	PARA
Polyarylether	PAE
Polyarylsulfone Polyarylsulfone	PASU
Polyarylsulfone Polyhytadiana pandanitrila	PAS PBAN
Polybutadiene-acrylonitrile Polybutadiene-styrene	PBS
Polybutene-1	PB
Polycarbonate	PC
Polychlorotrifluoroethylene	PCTFE
Polyester alkyd (or polyacrylate)	PAK
Polyetheretherketone	PEEK
Polyetheretherketoneketone	PEEKK
Polyetherketonetherketoneketone	PEKEKK
Polyetherketoneketone Polyetherimide	PEKK PEI
Polyetherketone	PEK
Polyethylene Pophthelete)	PE
Poly(ethylene naphthalate)	PEN
Polyhydroxy butyrate	PHB
Polyimide Polyimide Polyimidesulfone Standards item all	PI
	PISU
Polyisobutylene	PIB PIR
Polyisocyanurate Polyketone Polyketone	PK PK
Polymethacrylimide	PMI
Polyoxymethylene, polyacetal	POM
Polyphenylene	PPH
Polyphthalamide ASTM D1600-14	PPA
Polypropylene Homopolymer polypropylene and and s/sist/251 facec-cac4-4c75-99df-31bd2fdd	PP 9/astm-d1600-14
Random copolymer polypropylene	RPP
Impact copolymer polypropylene	CPP
Polystyrene	PS
Polysulfone	PSU
Polytetrafluoroethylene	PTFE
Polyurethane	PUR
Saturated polyester plastic	SP
Silicone plastics	SI
Styrene-α-methylstyrene plastic	SMS
Styrene-acrylonitrile plastic	SAN
Styrene-butadiene plastic	SB
Styrene-butadiene-styrene block copolymer	SBS
Styrene-ethylene/butylene-styrene block copolymer	SEBS SEPS
Styrene-ethylene/propylene-styrene block copolymer Styrene-isoprene-styrene block copolymer	SIS
Styrene-maleic anhydride plastics	S/MA
Styrene-rubber plastics	SRP
Thermoplastic elastomer	TPE
Thermoplastic elastomer, ether-ester	TEEE FCEA
Thermoplastic elastomer, fully crosslinked elastomer alloy	IOLA
Thermoplastic elastomer, highly crosslinked	HCTPV
thermoplastic vulcanizate	
Thermoplastic elastomer, olefinic	TEO
Thermoplastic elastomer, polyether block amide	PEBA
Thermoplastic elastomer, styrenic	TES
Thermoplastic elastomer styrenic, saturated Thermoplastic elastomer styrenic, unsaturated	TESS TESU
Thermoplastic elastomer styrenic, unsaturated Thermoplastic polyester	TPES

Term Abbreviated Thermoplastic polyester: Copolyester [poly(aryl terephthalate)] ARP Polyarylate [poly(aryl terephthalate)]—liquid PAT crystal polymer Thermoplastic polyurethane TPU Thermoplastic polyurethane, reinforced RTPU Thermoplastic starch TPS Thermoset polyurethane TSPU Ultra-high molecular weight polyethylene **UHMWPE** Unsaturated polyester Urea-formaldehyde resin UF Vinyl chloride-ethylene resin VCF Vinyl chloride-ethylene-methyl acrylate resin **VCEMA** Vinyl chloride-ethylene-vinyl acetate resin VCEVAC Vinyl chloride-methyl acrylate resin VCMA VCMMA Vinyl chloride-methyl methacrylate resin Vinyl chloride-octyl acrylate resin VCOA Vinyl chloride-vinyl acetate resin **VCVAC** VCVDC Vinyl chloride-vinylidene chloride resin Vinylidene fluoride **VDF** 4.2 Blends and Alloys of Plastics: Term Abbreviated Term ABA+PMMA Acrylonitrile-butadiene-acrylate plastics + poly(methyl methacrylate) ABA+PVC Acrylonitrile-butadiene-acrylate plastics+poly(vinyl chloride) Acrylonitrile-butadiene-acrylate plastics+polycarbonate ABA+PC ABS+PVC Acrylonitrile-butadiene-styrene plastics+poly(vinyl chloride) Acrylonitrile-butadiene-styrene plastics+polyphenylene ABS+PPSU sulfone Acrylonitrile-butadiene-styrene ABS+PTFE Acrylonitrile-butadiene-styrene plastics+styrene maleic ABS+SMA anhydride Acrylonitrile-butadiene-styrene plastics+thermoplastic ABS+TPU polyurethane Acrylonitrile-butadiene-styrene plastics+polyamide ABS+PA Acrylonitrile-butadiene-styrene plastics+polycarbonate ABS+PC ASA+PMMA -- d1600-14 Acrylonitrile-styrene-acrylate plastics+poly(methyl methacrvlate) Acrylonitrile-styrene-acrylate plastics+polycarbonate ASA+PC Fully crosslinked elastomeric alloy **FCEA** PBT+PET<sup>6</sup> Poly(butylene terephthalate)+poly(ethylene terephthalate) Abbreviated Poly(butylene terephthalate)+rubber PBT+RBR Poly(ethylene naphthalate) PEN Poly(ethylene terephthalate)+poly(methyl PET6 +PMMA methacrylate) PET<sup>6</sup> +PPSU PET<sup>6</sup> +RBR Poly(ethylene terephthalate)+poly(phenylene sulfone) Poly(ethylene terephthalate)+rubber PPE+IPS Poly(phenylene ether)+impact resistant polystyrene Poly(phenylene sulfide)+polytetrafluoroethylene PPS+PTFE Poly(vinyl chloride)+chlorinated polyethylene PVC+CPE Poly(vinyl chloride)+nitrile-butadiene rubber PVC+NBR PVC+PMMA Poly(vinyl chloride)+poly(methyl methacrylate) Poly(vinyl chloride) plastics+polyurethane PVC+PUR Polyamide (amorphous) blend PA+ Polyamide plastics+ethylene-methacrylic acid PA+EMA (ionomer) Polyamide+poly(phenylene ether) PA+PPE PA+PE Polyamide+polyethylene PA+RBR Polyamide+rubber Polyamide+styrene-acrylonitrile plastics PA+SAN Polycarbonate+poly(butylene terephthalate) PC+PBT Polycarbonate+poly(ethylene terephthalate) PC+PET<sup>6</sup> PC+PE Polycarbonate+polyethylene

PC+SMA

Polycarbonate+styrene-maleic anhydride



Term Abbreviated Polycarbonate+thermoplastic polyurethane PC+TPU Polyoxymethylene+polytetrafluoroethylene POM+PTFE POM+RBR Polyoxymethylene+rubber PUR+PIR Polyurethane+polyisocyanate Styrene-maleic anhydride plastics+impact resistant SMA+IPS polystyrene Thermoplastic elastomer-chlorinated ethylene alloy TECEA

Note 3—In general, blends and alloys of plastics shall be identified as Abbreviation 1+ Abbreviation 2+ ..... Abbreviation n, where abbreviation n represents the abbreviation for component n, and the percentage, by weight, of component 1> the percentage, by weight of component 2> the percentage, by weight of component n.

## 4.3 Plastic and Resin Additives:

Term	Abbreviated
Alkylsulfonic acid ester	Term ASE
Benzyl butyl phthalate	BBP
Benzyl octyl adipate (benzyl 2-ethylhexyl adipate)	BOA
Benzyl octyl phthalate (benzyl 2-ethylhexyl phthalate)	ВОР
Di-n-octyl phthalate	DNOP
Dibutylphthalate Dibutyl sebacate	DBP DBS
Dicapryl phthalate	DCP
Dicylohexyl phthalate	DCHP
Didecyl phthalate	DDP
Diethyl phthalate Diheptyl phthalate	DEP DHP
Dihexyl phthalate	DHXP
Diisobutyl phthalate	DIBP
Diisodecyl adipate Diisodecyl phthalate	DIDA DIDP
Dijechentyl nhthalate	DIHP
Diisoheyl phthalate Diisononyl adipate  This Standards Ten 21	DIHXP
	DINA
Diisononyl phthalate Diisonotyl adipate	DINP DIOA
Diisooctyl adipate Diisooctyl phthalate	DIOP
Diisopentyl phthalate	DIPP
Diisotridecyl phthalate	DITDP
Dimethyl phthalate Dinonyl phthalate  ASTM D1600-14	DMP DNP
	DOA
Dioctyl azelate V Catalog Standards/SISV25 Haeec-Cac4-4C/3-99df-5 Fbd21d6	DOZ 9/astm-d1600-14
Dioctyl isophthalate (di-2-ethylhexyl isophthalate)	DOIP DOP
Dioctyl phthalate Dioctyl sebacate	DOS
Dioctyl terephthalate (di-2-ethylhexyl terephthalate)	DOTP
Diphenyl octyl phosphate	DPOF
Diphenyl cresyl phosphate Diphenyl 2-ethylhexyl phosphate	DPCF DPOF
Diundecyl phthalate	DUP
- · · · · · · · · · · · · · · · · · · ·	EL 0
Epoxidized linseed oil Epoxidized soya bean oil	ELO ESO
Epokidizod doya bodii dii	200
Heptyl nonyl undecyl adipate	HNUA
Heptyl nonyl undecyl phthalate Hexyl octyl decyl adipate	HNUP HXODA
Hexyl octyl decyl phthalate	HXODP
n-Octyl decyl trimellitate	ODTM
Nonyl undecyl adipate Nonyl undecyl phthalate	NUA NUP
Torry analog, printate	
Octyl decyl adipate	ODA
Octyl decyl phthalate	ODP
Tetraoctyl pyromellitate (tetra-2-ethylhexyl	TOPM
pyromellitate)	T0==
Trichloroethyl phosphate Tricresyl phosphate (or tritolyl phosphate)	TCEF TCF
Triheptyl trimellitate	THTM
Triisooctyl trimellitate	TIOTM
Trioctyl phosphate	TOF