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Standard Specification for High-Octane Unleaded Fuel¹

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1. Scope*

- 1.1 This specification covers formulating specifications for purchases of a high-octane (MON) unleaded fuel under contract and is intended solely for use by purchasing agencies.²
- 1.2 This specification defines a specific type of high-octane (MON) unleaded fuel for use as an aviation spark-ignition fuel. It does not include all fuels satisfactory for reciprocating aviation engines. Certain equipment or conditions of use may permit a wider, or require a narrower, range of characteristics than is shown by this specification.
- 1.3 This specification, unless otherwise provided, prescribes the required properties of unleaded fuel at the time and place of delivery.
 - 1.4 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.
- 1.5 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.

2. Referenced Documents

iTeh Standards

2.1 ASTM Standards:³

D86 Test Method for Distillation of Petroleum Products at Atmospheric Pressure

D130 Test Method for Corrosiveness to Copper from Petroleum Products by Copper Strip Test

D323 Test Method for Vapor Pressure of Petroleum Products (Reid Method)

D873 Test Method for Oxidation Stability of Aviation Fuels (Potential Residue Method)

D1094 Test Method for Water Reaction of Aviation Fuels

D1266 Test Method for Sulfur in Petroleum Products (Lamp Method)

D1298 Test Method for Density, Relative Density, or API Gravity of Crude Petroleum and Liquid Petroleum Products by Hydrometer Method

D2386 Test Method for Freezing Point of Aviation Fuels

D2622 Test Method for Sulfur in Petroleum Products by Wavelength Dispersive X-ray Fluorescence Spectrometry

D2624 Test Methods for Electrical Conductivity of Aviation and Distillate Fuels

D2700 Test Method for Motor Octane Number of Spark-Ignition Engine Fuel

D3237 Test Method for Lead in Gasoline by Atomic Absorption Spectroscopy

D4052 Test Method for Density, Relative Density, and API Gravity of Liquids by Digital Density Meter

D4057 Practice for Manual Sampling of Petroleum and Petroleum Products

D4171 Specification for Fuel System Icing Inhibitors

D4177 Practice for Automatic Sampling of Petroleum and Petroleum Products

D4306 Practice for Aviation Fuel Sample Containers for Tests Affected by Trace Contamination

D4809 Test Method for Heat of Combustion of Liquid Hydrocarbon Fuels by Bomb Calorimeter (Precision Method)

D4814 Specification for Automotive Spark-Ignition Engine Fuel

D5006 Test Method for Measurement of Fuel System Icing Inhibitors (Ether Type) in Aviation Fuels

¹ This specification is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02_J0D02_J0.02 on Aviation_J2 Spark and Compression Ignition Aviation Engine Fuels.

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² Supporting data have been filed at ASTM International Headquarters and may be obtained by requesting Research Report RR:D02-1721.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.



D5059 Test Methods for Lead in Gasoline by X-Ray Spectroscopy

D5190 Test Method for Vapor Pressure of Petroleum Products (Automatic Method) (Withdrawn 2012)⁴

D5191 Test Method for Vapor Pressure of Petroleum Products (Mini Method)

E29 Practice for Using Significant Digits in Test Data to Determine Conformance with Specifications

3. Terminology

- 3.1 Definitions:
- 3.1.1 aviation gasoline fuel, n—fuel possessing specific properties suitable for operating aircraft powered by reciprocating spark-ignition engines.
 - 3.1.2 binary, adj—characterized by, or consisting of, two components.
- 3.1.3 *biomass*, *n*—biological material including any material other than fossil fuels which is or was a living organism or component or product of a living organism.
 - 3.1.4 high-octane, adj—possessing a Motor octane number (MON) greater than 100.

4. General

4.1 This specification, unless otherwise provided, prescribes the required properties of a binary aviation fuel at the time and place of delivery.

5. Classification

5.1 One grade of high-octane unleaded fuel is provided, known as UL102.

6. Materials and Manufacture

- 6.1 High-octane unleaded fuel, except as otherwise specified in this specification, shall consist of blends of refined reformate hydrocarbons. The sources for these hydrocarbons include biomass, natural gas, or crude petroleum.
 - 6.1.1 See Appendix X1 for one particular composition that meets the parameters of Table 1.
- 6.2 Additives—These can be added to each grade of high-octane unleaded aviation fuel in the amount, and of the composition, specified in the following list of approved materials:
 - 6.2.1 Dyes—The total maximum concentration of dye in the fuel is 6.0 mg/L.
 - 6.2.1.1 The only blue dye present in the finished fuel shall be essentially 1,4-dialkylaminoanthraquinone.
- 6.2.1.2 The only yellow dyes in the finished fuel shall be essentially p-diethylaminoazobenzene (Color Index No. 11021) or 1,3-benzenediol 2,4-bis [(alkylphenyl)azo-].

https://standards.itch.ai/caTABLE 1 Detailed Requirements for High-Octane Unleaded Fuel (d433a9/astm-d7719-14

Octane Ratings		Grade UL102	ASTM Test Method	
Knock value, Motor Octane Number	min	102.2	D2700	
Density at 15°C, kg/m3	min max	790 825	D1298 or D4052	
Distillation			D86	
Initial boiling point, °C	Report		D86	
Fuel Evaporated	•		D86	
10 volume % at °C	max	75	D86	
40 volume % at °C	min	75	D86	
50 volume % at °C	max	165	D86	
90 volume % at °C	max	165	D86	
Final boiling point, °C	max	180	D86	
Sum of 10 % + 50 % evaporated	min	135	D86	
temperatures, °C				
Recovery, volume %	min	97	D86	
Residue, volume %	max	1.5	D86	
Loss, volume %	max	1.5	D86	
Vapor pressure, 37.8°C, kPa	min	38.0	D323, D5190, orD5191	
Vapor pressure, 37.8°C, kPa	<u>min</u>	<u>38.0</u>		D323 orD519
	max	49.0		D323 01D313
Freezing point, °C	max	-58	D2386	
Sulfur, mass %	max	0.05	D1266 or D2622	
Net heat of combustion, MJ/kg	min	41.5	D4809	
Corrosion, copper strip, 2 h at 100°C	max	No. 1	D130	
Oxidation stability (5 h aging)			D873	
Potential gum, mg/100 mL	max	6	D010	
Water reaction			D1094	
Volume change, mL	max	±2		
Electrical conductivity, pS/m	max	450	D2624	
Tetraethyl Lead, g Pb/L	max	0.013	D3237 or D5059	