



Designation: D7935/D7935M – 14

# Standard Test Method for Corrosion Test for Non-Aqueous Engine Coolants in Glassware<sup>1</sup>

This standard is issued under the fixed designation D7935/D7935M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers a simple beaker-type procedure for evaluating the effects of non-aqueous engine coolants on metal specimens under controlled laboratory conditions (see [Appendix X1](#)).

NOTE 1—For more information on aqueous and non-aqueous engine coolants, see (Refs [1-9](#)).<sup>2</sup>

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard. Some values have only SI units because the inch-pound equivalents are not used in practice.

1.3 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* Some specific hazards statements are given in [10.1.7.2](#), [10.1.7.3](#), and [10.1.7.4](#).

## 2. Referenced Documents

2.1 *ASTM Standards:*<sup>3</sup>

[B32](#) Specification for Solder Metal

[B36/B36M](#) Specification for Brass Plate, Sheet, Strip, and Rolled Bar

[D1176](#) Practice for Sampling and Preparing Aqueous Solutions of Engine Coolants or Antirusts for Testing Purposes

[D1384](#) Test Method for Corrosion Test for Engine Coolants in Glassware

[E1](#) Specification for ASTM Liquid-in-Glass Thermometers

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee [D15](#) on Engine Coolants and Related Fluids and is the direct responsibility of Subcommittee [D15.22](#) on Non-Aqueous Coolants.

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<sup>2</sup> The boldface numbers in parentheses refer to the list of references at the end of this standard.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[E178](#) Practice for Dealing With Outlying Observations  
[E230/E230M](#) Specification for Temperature-Electromotive Force (emf) Tables for Standardized Thermocouples

2.2 *ASTM Adjunct:*<sup>4</sup>

All-glass apparatus for corrosion test (2 drawings)

## 3. Summary of Test Method

3.1 In this test method, specimens of metals typical of those present in engine cooling systems are totally immersed in aerated engine coolant solutions for 336 h at 96°C [205°F]. The corrosion-inhibitive properties of the test solution are evaluated on the basis of the weight changes incurred by the specimens. Each test is run in triplicate, and the average weight change is determined for each metal. A single test may occasionally be completely out of line (see [11.3](#)).

## 4. Significance and Use

4.1 This test method will generally distinguish between non-aqueous coolants that are definitely deleterious from the corrosion standpoint and those that are suitable for further evaluation. However, the results of this test method cannot stand alone as evidence of satisfactory corrosion inhibition. The actual service value of an engine coolant formulation can be determined only by more comprehensive bench, dynamometer, and field tests.

## 5. Apparatus

5.1 *Container*, a 1000-mL, tall-form, spoutless beaker, made of heat-resistant glass, for containing the non-aqueous engine coolant solution and test specimens. The beaker shall be tightly closed with a No. 15 rubber stopper, having drill holes to accommodate a water condenser, an aerator tube, and a temperature measuring instrument as shown in [Fig. 1](#). Optionally, an all-glass apparatus may be used.<sup>4</sup>

5.2 *Condenser*, a water condenser of the reflux, glass-tube type, having a 400-mm [16-in.] condenser jacket.

<sup>4</sup> Available from ASTM International Headquarters. Order Adjunct No. [ADJD1384](#). Original adjunct produced in 1980.

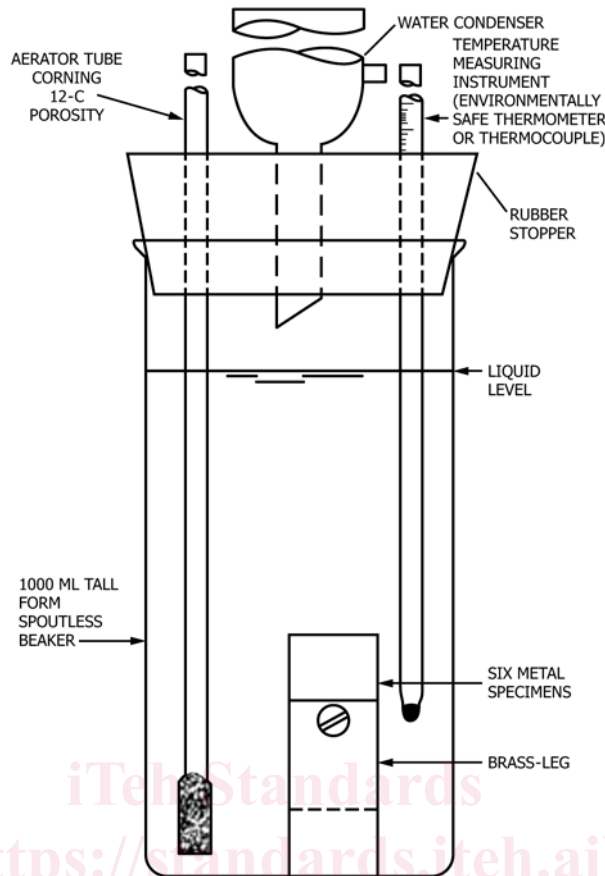


FIG. 1 Metal Specimens and Equipment for 336-h Corrosion Test

5.3 *Aerator Tube*, a gas-dispersion tube, porosity size 12-C,<sup>5</sup> to ensure continuous aeration without plugging.

5.4 *Temperature Measuring Instrument (Environmentally Safe Thermometer or Thermocouple)*, an ASTM Partial Immersion Temperature Measuring Instrument having a range from -20 to 150°C [0 to 302°F] and conforming to the requirements for Thermometer 1°C [1°F], as prescribed in Specification E1 or Thermocouple as summarized in Specification E230/E230M.

5.5 *Heater*, a constant-temperature bath containing a high-boiling liquid that is capable of giving continuous service with the specified temperature control.<sup>6</sup> The size of the bath will be determined by the number of corrosion tests that are to be run concurrently.

<sup>5</sup> The sole source of supply of the apparatus known to the committee at this time is Corning Glass Works, 44-5 Crystal St., Corning, NY 14830. Gas-dispersion tube No. 39533, manufactured by Corning Glass Works, has generally been found satisfactory for this purpose. Optionally, a capillary tip bleed tube with 7-mm [0.28-in.] bore and 280-mm [11.2-in.] length may be used when consistent early plugging of gas dispersion tubes occurs. The tube, catalog No. 7815-19, may be obtained from Corning Glass Works. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.

<sup>6</sup> If a water bath is used, a significant reduction in evaporation rate is achieved by addition of floating plastic chips on the water surface.

## 6. Metal Test Specimens

NOTE 2—The specimens prescribed in this test method have been accepted by automobile manufacturers, but their composition may not be the same as that of alloys currently used for engine cooling system components. Therefore, specimens other than those designated in this test method may be used by mutual agreement of the parties involved.

6.1 *Type*—The following metal test specimens,<sup>7</sup> representative of cooling system metals, shall be used:

6.1.1 *Steel*, UNS G10200 (SAE 1020),<sup>8</sup> cut from 1.59-mm [ $\frac{1}{16}$ -in.] cold-rolled sheet stock to size 50.8 by 25.4 mm [2 by 1 in.]. Chemical composition of the carbon steel is as follows: carbon, 0.17 to 0.23 %; manganese, 0.30 to 0.60 %; phosphorus, 0.040 % maximum; sulfur, 0.050 % maximum.

6.1.2 *Copper*, conforming to UNS C11000 (SAE CA110)<sup>8</sup> or UNS C11300 (SAE CA113).<sup>8</sup> Cold-rolled, cut from 1.59-mm [ $\frac{1}{16}$ -in.] sheet stock to size 50.8 by 25.4 mm [2 by 1 in.].

6.1.3 *Brass*, conforming to Alloy UNS C26000 (SAE CA 260). Half-hard, cut from 1.59-mm [ $\frac{1}{16}$ -in.] sheet stock to size 50.8 by 25.4 mm [2 by 1 in.].

<sup>7</sup> Complete sets or individual metal test specimens are available from (a) Chemical Specialties Manufacturers Association, Inc., Suite 1120, 1001 Connecticut Ave., N.W., Washington, DC 20036; (b) Astro-Mechanics, Inc., 8500 Research Blvd., Austin, TX 78766; (c) The Metaspac Company, P.O. Box 27707, San Antonio, TX 78227; or (d) Metal Samples Co. Inc., P.O. Box 8, Munford, AL 36268.

<sup>8</sup> Unified Numbering System for Metals and Alloys, SAE-ASTM, July 1995

6.1.4 *Solder*—A brass specimen as described in 6.1.3, coated with solder conforming to Alloy Grade 30A (SAE 3A) of Specification B32. Solder-coated specimens may be prepared, or used specimens recoated for reuse, by the procedure given in Annex A1. A solid solder specimen cut from 1.59-mm [ $\frac{1}{16}$ -in.] sheet stock of Alloy Grade 30A (SAE 3A) to size 50.8 by 25.4 mm [2 by 1 in.] may be used subject to mutual agreement of the parties involved. The use of a solid solder specimen must be reported along with the metal specimen weight loss results.

6.1.4.1 When agreed upon between the supplier and the purchaser of engine coolants, the standard solder specimen may be replaced with one having a different alloy composition than standard Alloy Grade 30A or 30B. Use of specimens other than standard Alloy Grade 30A or 30B shall be noted in the test report.

NOTE 3—Where non-standard alloy is used, the standard flux shown in A1.1.5 may not be satisfactory. A low corrosive flux may be required.

6.1.5 *Cast Aluminum*, conforming to Alloy UNS A23190 (SAE 329).<sup>8</sup> Specimen size, 50.8 by 25.4 by 3.18 mm [2 by 1 by  $\frac{1}{8}$  in.].

6.1.6 *Cast Iron*, conforming to Alloy UNS F10007 (SAE G3500).<sup>7</sup> Specimen size, 50.8 by 25.4 by 3.18 mm [2 by 1 by  $\frac{1}{8}$  in.].

6.2 *Arrangement* (See Fig. 2):

6.2.1 *Metal Specimen Arrangement*—None of the hardware used in metal specimen arrangement (metal specimen, screws, washers, metal spacers, insulating sleeves, insulating spacers and nuts) can be reused for a test. The metal test specimens shall be drilled through the center with a 6.75-mm [ $\frac{1}{16}$ -in.] drill to accommodate a 50.8-mm [2-in.] 10–24 brass machine screw covered with a thin-walled insulating sleeve. Polytetrafluoroethylene tubing with a 6.35-mm [ $\frac{1}{4}$ -in.] outside diameter 1.59-mm [ $\frac{1}{16}$ -in.] wide and a wall thickness of 0.4 mm [ $\frac{1}{64}$ -in.] is satisfactory. Two half-hard brass legs shall be cut from 1.59-mm [ $\frac{1}{16}$ -in.] sheet stock to size 50.8 by 25.4 mm [2 by 1 in.]. A 6.35-mm [ $\frac{1}{4}$ -in.] diameter hole shall be drilled in each leg with the center 6.35 mm [ $\frac{1}{4}$  in.] from the top and 12.7

mm [ $\frac{1}{2}$  in.] from each side. The test “bundle” shall be made up on the insulated screw with the specimens in the following order: brass leg, copper, solder, brass, steel, cast iron, cast aluminum, and brass leg. The specimens shall be separated by 4.76-mm [ $\frac{3}{16}$ -in.] thick solid metal spacers having a 6.75-mm [ $\frac{1}{16}$ -in.] inside diameter and a 11.11-mm [ $\frac{7}{16}$ -in.] outside diameter. Insulating spacers made from polytetrafluoroethylene shall be used between the brass legs and the specimen “bundle,” and between the brass and steel specimens. Brass spacers shall be used between the brass, solder, and copper specimens, and steel spacers between the cast iron, steel, and cast aluminum specimens. The nut shall be tightened firmly to ensure good electrical contact between the test specimens in each section of the “bundle.”

6.2.2 *Alternate Metal Specimen Arrangement*—When agreed upon between the supplier and the purchaser, an alternate metal specimen arrangement may be used to evaluate multiple solder alloys, such as high lead Alloy Grade L50113 consisting of 97 % lead, 2.5 % tin, 0.3 % silver, concurrently with Standard Alloy Grade 30A or 30B. It is recommended that the metal specimen arrangement be modified by replacing the copper specimen with the high lead solder specimen and arranging specimens in the bundle as follows:

High Lead Solder	Brass	Alloy Grade 30A or 30B	Steel	Cast Iron	Cast Aluminum
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Use of alternate specimens and metal specimens arrangements shall be noted in the test report.

7. Preparation of Test Specimens

7.1 Sand the cast iron and cast aluminum specimens on the 25.4 by 50.8-mm [1 by 2-in.] cut surfaces with “coarse” grade (No. 1) emery cloth. Remove any burrs from coupon edges and hole. Scrub all specimens vigorously, using a moistened bristle brush and ground pumice powder or fine silicon carbide grit until the entire metal area is bright, shiny, and free from any visible oxide film or tarnish.

7.2 Rinse the specimens thoroughly with tap water; then rinse with acetone, dry, and weigh to the nearest 1 mg. Cast

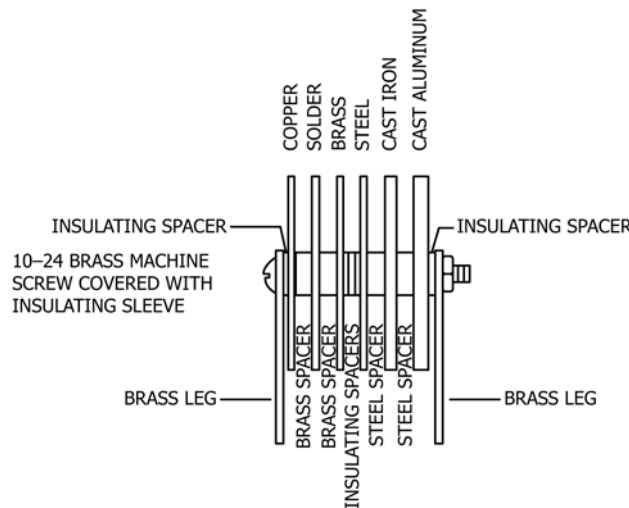


FIG. 2 Metal Specimen Arrangement