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## Standard Specification for Ferromanganese<sup>1</sup>

This standard is issued under the fixed designation A99; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This specification covers ten grades of ferromanganese, designated as follows:

Standard ferromanganese	Grade A Grade B Grade C
Medium-carbon ferromanganese	Grades A,B,C, and D Nitrided
Low-carbon ferromanganese	Grade A Grade B

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

### 2. Referenced Documents

2.1 *ASTM Standards*:<sup>2</sup>

[A1025/A1025M Specification for Ferroalloys and Other Alloying Materials, General Requirements](#)

[E11 Specification for Woven Wire Test Sieve Cloth and Test Sieves](#)

<sup>1</sup> This specification is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.18 on Castings.

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<sup>2</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

### 3. General Conditions for Delivery

3.1 Materials furnished to this specification shall conform to the requirements of Specification [A1025/A1025M](#), including any supplementary requirements that are indicated in the purchase order. Failure to comply with the general requirements of Specification [A1025/A1025M](#) constitutes nonconformance with this specification. In case of conflict between the requirements of this specification and Specification [A1025/A1025M](#), this specification shall prevail.

### 4. Chemical Composition

4.1 The material shall conform to the requirements as to chemical composition specified in [Table 1](#).

4.2 The manufacturer shall furnish an analysis of each shipment showing the percentage of each element specified.

### 5. Size

5.1 The various grades are available in sizes as listed in [Table 2](#).

5.2 The sizes and friability ratings listed in [Table 2](#) are typical as shipped from the manufacturer's plant. These alloys exhibit varying degrees of friability; therefore, some attrition may be expected in transit, storage, and handling. A code system has been developed. Therefore, for this purpose, a number rating for each product type is shown in the last column of [Table 2](#). Definitions applicable to these code numbers are given in Specification [A1025/A1025M](#).

### 6. Keywords

6.1 ferroalloy; ferromanganese