Designation: ~~D3461 – 97 (Reapproved 2012)~~ D3461 – 14

Standard Test Method for Softening Point of Asphalt and Pitch (Mettler Cup-and-Ball Method)[1]

This standard is issued under the fixed designation D3461; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ε) indicates an editorial change since the last revision or reapproval.

1. ~~Scope~~ Scope*

1.1 This test method covers the determination of the softening point of asphalt and pitch in the range from ~~50~~50 °C to ~~180°C~~180 °C by the cup-and-ball apparatus, and gives results comparable to those obtained by Test Method D36.

~~NOTE 1—If the softening point of asphalt by this Mettler cup-and-ball method fails to meet specified requirements, tests may be rerun using the Test Method D36 (ring-and-ball) softening point apparatus as a referee method.~~

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1.2 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*[2]

A314 Specification for Stainless Steel Billets and Bars for Forging
D36 Test Method for Softening Point of Bitumen (Ring-and-Ball Apparatus)
D140 Practice for Sampling Bituminous Materials
D4296 Practice for Sampling Pitch

3. Summary of Test Method

3.1 In this test method the softening point is defined as the temperature at which the specimen, suspended in a cylindrical cup with a ~~6.5-mm~~ 6.5 mm hole in the bottom and with a lead ball, ~~8 mm~~ 8 mm in diameter, centered on top of the sample in the cup, flows downward a distance of 19 mm to interrupt a light beam, as the sample is heated at a linear rate in air.

4. Significance and Use

4.1 Asphalt and pitch do not go through a solid-liquid phase change when heated, and therefore do not have true melting points. As the temperature is raised, they gradually soften or become less viscous. For this reason, the determination of the softening point must be made by an arbitrary, but closely defined, method if the test values are to be reproducible.

4.2 This test method is useful in determining the consistency as one element in establishing the uniformity of shipments or sources of supply.

5. Apparatus

5.1 A ~~Mettler~~ METTLER TOLEDO dropping point cell[3] can be used to determine softening points by this test method. These commercially available instruments consist of a control unit with a digital temperature ~~indicator, matched furnace,~~ indicator with

[1] This test method is under the jurisdiction of ASTM Committee D02 on Petroleum ~~Products~~ Products, Liquid Fuels, and Lubricantsand is the direct responsibility of Subcommittee D02.05 on Properties of Fuels, Petroleum Coke and Carbon Material.

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[2] For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

[3] ~~Available from the Mettler-Toledo, Inc.,~~The sole source of supply of the apparatus known to the committee at this time is available from Mettler-Toledo, LLC., 1900 Polaris Pkwy, Columbus, OH 43240, www.mt.com. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee,[1] ~~Balances and Instruments, 69 Princeton-Hightstown Rd., Hightstown, NJ 08520-0071.~~which you may attend.

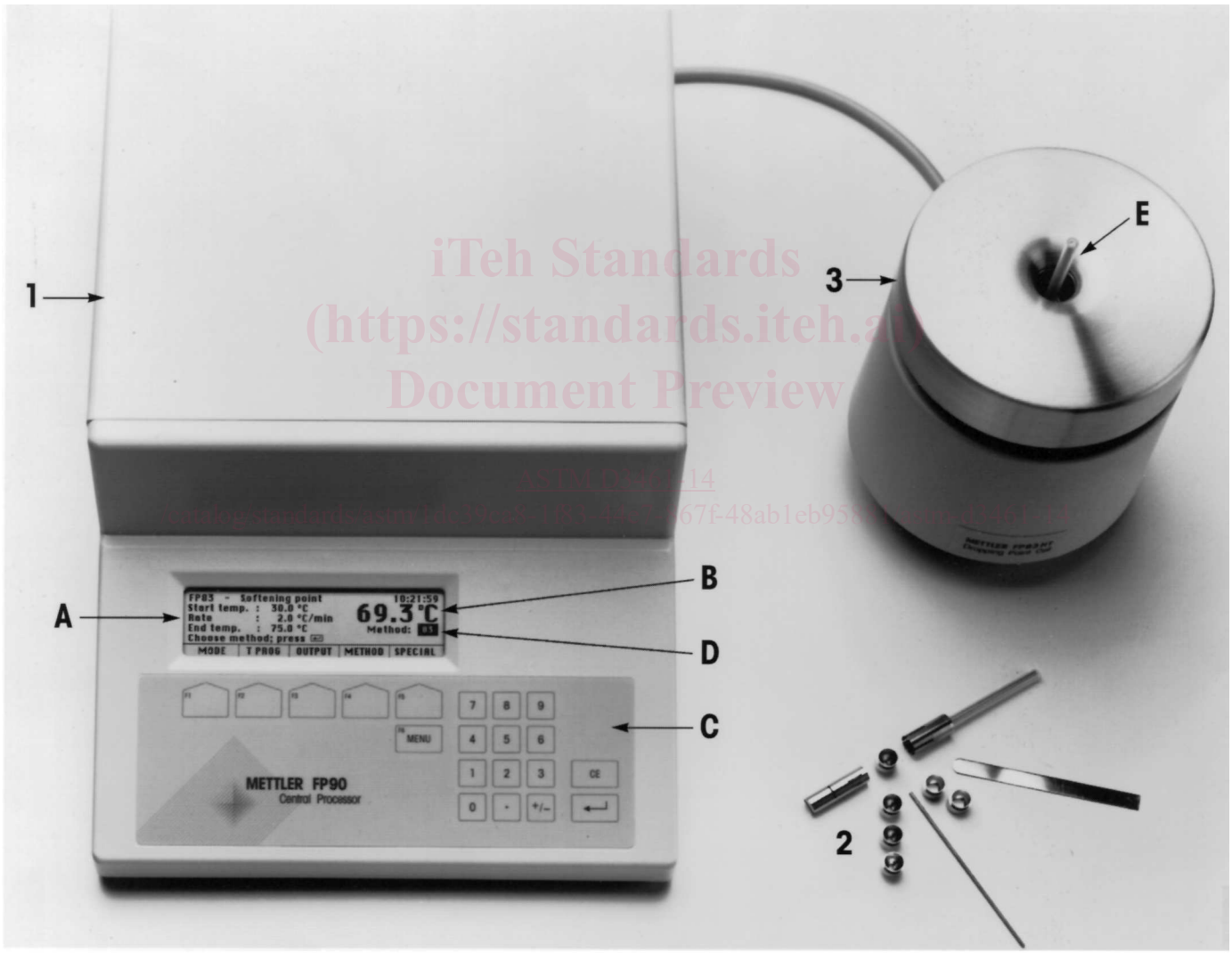
***A Summary of Changes section appears at the end of this standard**

furnace built in or attached, sample cartridges, and accessories. The control unit automatically regulates the heating rate of the furnace. The softening point is indicated on the readout, and the heating program stopped, when the sample flow triggers ~~a photocell detector.~~ the softening point detection. A general view of the components of the ~~Mettler apparatus~~ METTLER TOLEDO softening point instrument is shown in Fig. 1~~.~~ (old instrument) and Fig. 2 (new instrument).

5.1.1 *Integrated or Separate Control Unit*—~~This~~ The control unit shall provide a continuous, linear temperature increase from ~~25~~25 °C to ~~250°C~~250 °C at a rate of ~~2°C/min.~~ 2 °C/min. A digital readout shall indicate the temperature to ~~0.1°C~~ 0.1 °C throughout.

5.1.2 *Integrated or Separate Furnace Unit*—~~This~~ The furnace unit shall be capable of heating ~~a specimen cup assembly,~~one or two sample cup assemblies, as described in 5.1.3, at a linear rate of ~~2~~2 °C ± ~~0.3°C/min.~~0.3 °C/min. It shall include a sensing system capable of detecting the softening point with a precision of ~~0.1°C.~~0.1 °C.

5.1.3 ~~*Specimen*~~*Sample Cup Assembly*—A cup of chromium-plated brass, or of aluminum, or of stainless steel conforming to the requirements for Type 303 (UNS ~~530300)~~ S30300) stainless steel as prescribed in Specification A314, with the dimensions shown in Fig. ~~2~~3. It shall be placed in the assembly so that the ~~test specimen will flow~~ pitch sample softening point will be detected when it has flowed down a distance of 19 ~~mm before interrupting a light beam and stopping the heating program as the softening point is reached.~~mm.



General View of the METTLER TOLEDO FP90/FP83HT

1 Control and evaluation unit
- **A** LCD with guide for operator
- **B** Temperature display
- **C** Keyboard with function keys F1 to F6
- **D** Selected method number

2 Cartridges with accessories

3 Measuring cell FP83HT
- **E** Sample holder

FIG. 1 General View of the ~~Mettler FP-5/53~~METTLER TOLEDO FP90 Control Unit with Heater FP83HT