



Designation: F382 – 14

Standard Specification and Test Method for Metallic Bone Plates¹

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1. Scope

1.1 This specification and test method is intended to provide a comprehensive reference for bone plates used in the surgical internal fixation of the skeletal system. The standard establishes consistent methods to classify and define the geometric and performance characteristics of bone plates. The standard also presents a catalog of standard specifications that specify material; labeling and handling requirements; and standard test methods for measuring performance related mechanical characteristics determined to be important to the *in vivo* performance of bone plates.

1.2 It is not the intention of the standard to define levels of performance or case-specific clinical performance for bone plates, as insufficient knowledge is available to predict the consequences or their use in individual patients for specific activities of daily living. Furthermore, it is not the intention of the standard to describe or specify specific designs for bone plates used in the surgical internal fixation of the skeletal system.

1.3 This document may not be appropriate for all types of bone plates. The user is cautioned to consider the appropriateness of the standard in view of a particular bone plate and its potential application.

1.4 This document includes the following test methods used in determining the following bone plate mechanical performance characteristics:

1.4.1 Standard Test Method for Single Cycle Bend Testing of Metallic Bone Plates—**Annex A1**, and

1.4.2 Standard Test Method for Determining the Bending Fatigue Properties Of Metallic Bone Plates—**Annex A2**.

1.5 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.6 *Multiple test methods are included in this standard. However, it must be noted that the user is not obligated to test*

using all of the described methods. Instead, the user should only select test methods that are appropriate for a particular device design. In most instances, only a subset of the herein described test methods will be required.

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards:*²

E122 Practice for Calculating Sample Size to Estimate, With Specified Precision, the Average for a Characteristic of a Lot or Process

F67 Specification for Unalloyed Titanium, for Surgical Implant Applications (UNS R50250, UNS R50400, UNS R50550, UNS R50700)

F75 Specification for Cobalt-28 Chromium-6 Molybdenum Alloy Castings and Casting Alloy for Surgical Implants (UNS R30075)

F86 Practice for Surface Preparation and Marking of Metallic Surgical Implants

F90 Specification for Wrought Cobalt-20Chromium-15Tungsten-10Nickel Alloy for Surgical Implant Applications (UNS R30605)

F136 Specification for Wrought Titanium-6Aluminum-4Vanadium ELI (Extra Low Interstitial) Alloy for Surgical Implant Applications (UNS R56401)

F138 Specification for Wrought 18Chromium-14Nickel-2.5Molybdenum Stainless Steel Bar and Wire for Surgical Implants (UNS S31673)

F139 Specification for Wrought 18Chromium-14Nickel-2.5Molybdenum Stainless Steel Sheet and Strip for Surgical Implants (UNS S31673)

F543 Specification and Test Methods for Metallic Medical Bone Screws

F565 Practice for Care and Handling of Orthopedic Implants and Instruments

¹ This specification and test method is under the jurisdiction of ASTM Committee F04 on Medical and Surgical Materials and Devices and is the direct responsibility of Subcommittee F04.21 on Osteosynthesis.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

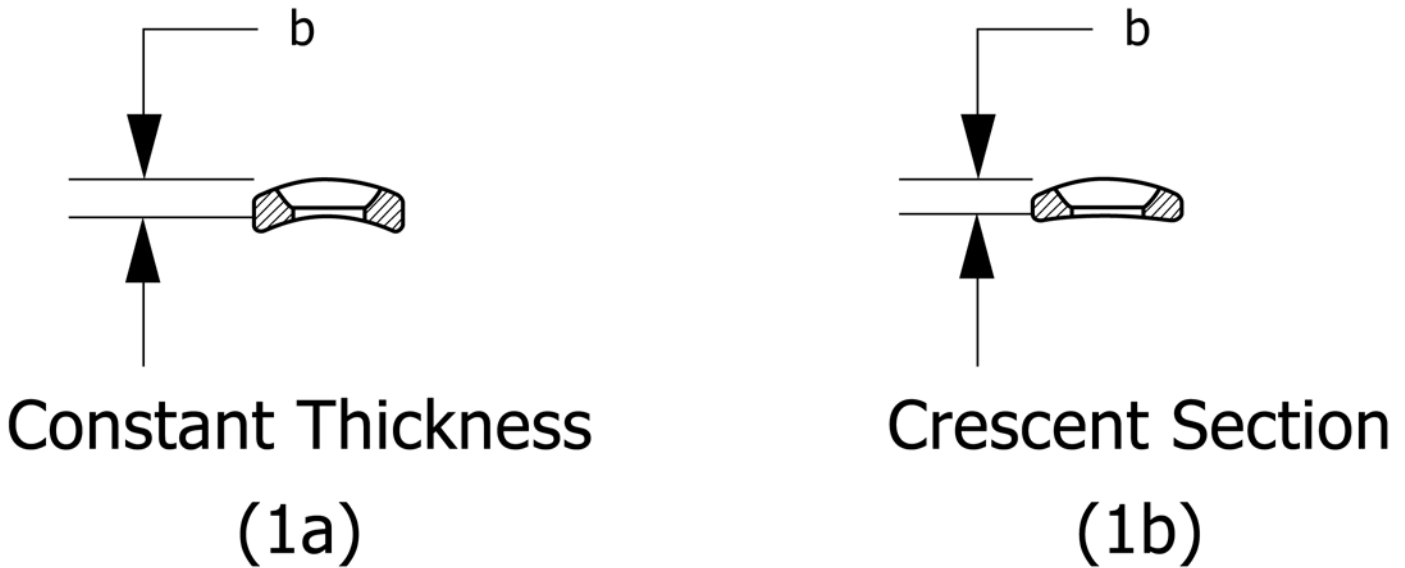


FIG. 1 Bone Plate Cross-sections

F620 Specification for Titanium Alloy Forgings for Surgical Implants in the Alpha Plus Beta Condition

F621 Specification for Stainless Steel Forgings for Surgical Implants

F983 Practice for Permanent Marking of Orthopaedic Implant Components

F1295 Specification for Wrought Titanium-6Aluminum-7Niobium Alloy for Surgical Implant Applications (UNS R56700)

F1314 Specification for Wrought Nitrogen Strengthened 22 Chromium-13 Nickel-5 Manganese-2.5 Molybdenum Stainless Steel Alloy Bar and Wire for Surgical Implants (UNS S20910)

F1472 Specification for Wrought Titanium-6Aluminum-4Vanadium Alloy for Surgical Implant Applications (UNS R56400)

F1713 Specification for Wrought Titanium-13Niobium-13Zirconium Alloy for Surgical Implant Applications (UNS R58130)

2.2 ISO Standard:³

ISO 9585 Implants for Surgery—Determination of Bending Strength and Stiffness of Bone Plates

ISO 14602 Non-active surgical implants—Implants for Osteosynthesis particular requirements.

3. Terminology

3.1 Definitions—Geometric:

3.1.1 *auto compression*—a type of bone plate that by its design can generate a compressive force between adjacent unconnected bone fragments through the use of one or more ramped holes or another type of slot geometry. This ramp or slot geometry contacts the underside of the screw head, and induces compressive force as the screw is inserted and tightened to the bone plate.

³ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036, <http://www.ansi.org>.

3.1.2 *bone plate*—a metallic device with two or more holes or slot(s), or both, and a cross section that consists of at least two dimensions (width and thickness) which generally are not the same in magnitude. The device is intended to provide alignment and fixation of two or more bone sections, primarily by spanning the fracture or defect. The device is typically fixed to the bone through the use of bone screws or cerclage wire. A partial list of general types of bone plates is given in Section 4.1.

3.1.3 *bone plate length, L (mm)*—the linear dimension of the bone plate measured along the longitudinal axis as illustrated in Fig. 2.

3.1.4 *bone plate thickness, b (mm)*—the linear dimension of the bone plate measured parallel to the screw hole axis as shown Figs. 1a, 1b, and 2. For a bone plate with a crescent section, the thickness is measured at the thickest point along the section.

3.1.5 *bone plate width, w (mm)*—the linear dimension of the bone plate measured perpendicular to both the length and thickness axes as shown in Fig. 2.

3.1.6 *contouring*—the manipulation and bending of a bone plate, either pre-operatively or intra-operatively, to match the anatomic geometry of the intended fixation location.

3.1.7 *crescent section*—a bone plate cross-section shape (perpendicular to the long axis of the bone plate) where the thickness is not constant along the section. Typically the section is thickest along the bone plate's centerline and tapers to a smaller thickness at the bone plate's edges (see Fig. 1b).

3.1.8 *uniform width*—referring to a bone plate where the width is constant along the bone plate's length.

3.2 Definitions—Mechanical/Structural:

3.2.1 *bending stiffness, K (N/mm)*—of a bone plate, the maximum slope of the linear elastic portion of the load versus load-point displacement curve for a bone plate when tested according to the test method of Annex A1.

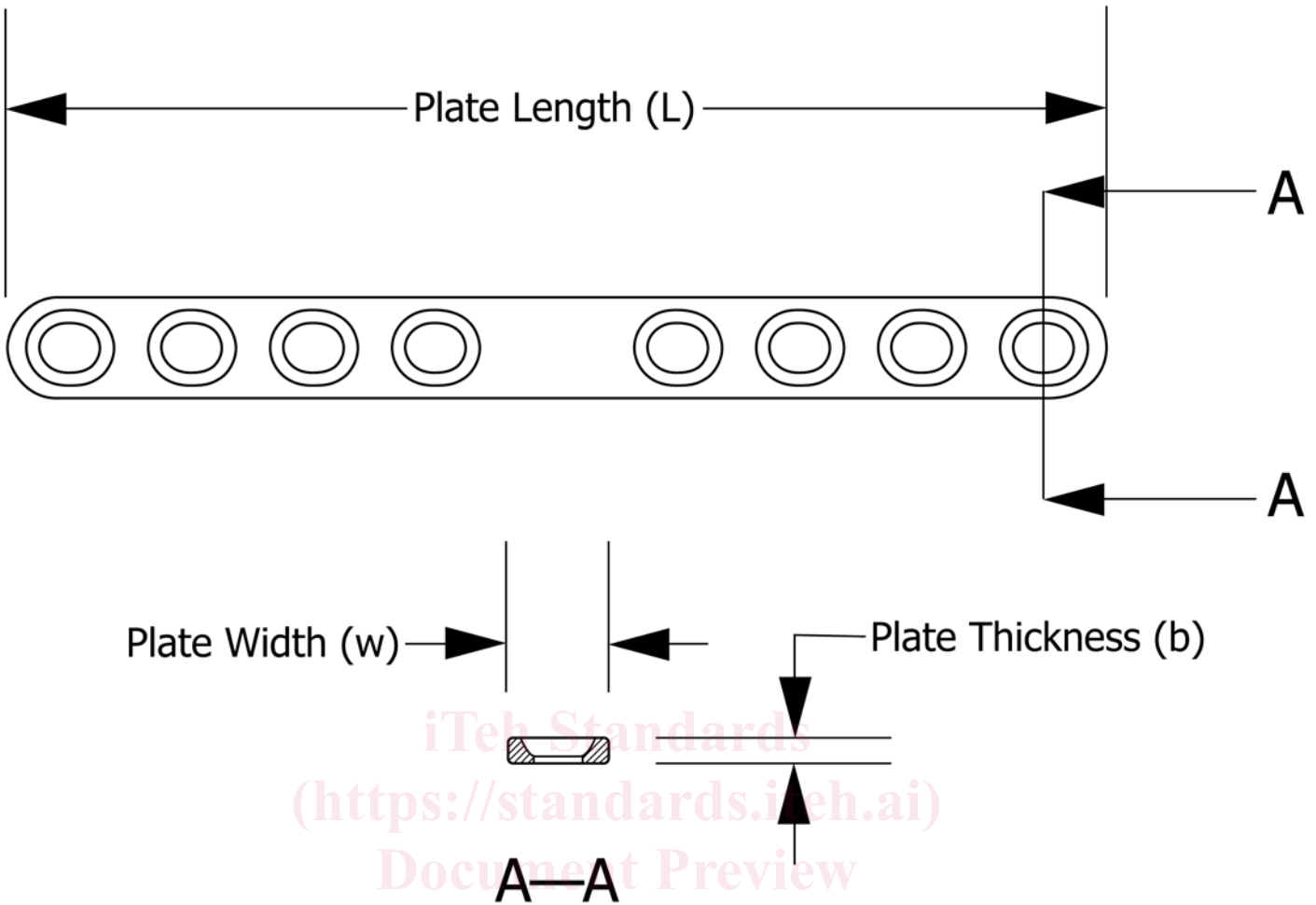


FIG. 2 Bone Plate Dimensions

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3.2.2 *bending strength ($N\cdot m$)*—of a bone plate, the bending moment necessary to produce a 0.2 % offset displacement in the bone plate when tested as described in Annex A1.

3.2.3 *bending structural stiffness, EI ($N\cdot m^2$)*—of a bone plate, the bone plate's normalized effective bending stiffness that takes into consideration the effects of the test setup's configuration when tested according to the method described in Annex A1.

3.2.4 *fatigue life, n* —the number of loading cycles of a specified character that a given specimen sustains before failure of a specified nature occurs.

3.2.5 *fatigue strength at N cycles*—An estimate of the cyclic forcing parameter (for example, load, moment, torque, stress, and so on) at a given load ratio, for which 50 % of the specimens within a given sample population would be expected to survive N loading cycles.

4. Classification

4.1 Bone plates used in general orthopaedic surgery can be categorized into general types according to the following classifications:

4.1.1 *Cloverleaf Plate*—A bone plate that has one three-lobed end which contains screw holes.

4.1.2 *Cobra Head Plate*—A bone plate that has one flared triangular or trapezoidal end which contains multiple screw holes or slots, or both. This type of bone plate is often used for hip arthrodesis.

4.1.3 *Reconstruction Plate*—A bone plate that does not have a uniform width, but usually has a smaller cross-section between the screw holes or slots. The reduced cross-section between screw holes/slots facilitates contouring the bone plate in several planes. Reconstruction plates are often used in fractures of the pelvis and acetabulum.

4.1.4 *Straight Plate*—A bone plate with uniform width and a straight longitudinal axis. Straight plates are often used for fractures of the diaphyses of long bones.

4.1.5 *Tubular Plate*—A bone plate whose cross-section resembles a portion of a tube, and which has a constant thickness or a crescent section. Tubular plates are often used for fractures of the smaller long bones (that is, radius, ulna, fibula).

5. Marking, Packaging, Labeling, and Handling

5.1 Dimensions of bone plates should be designated by the standard definitions given in Section 3.1.

5.2 Bone plates shall be marked using a method specified in accordance with either Practice **F983** or ISO 14602 **ISO 14602**.

5.3 Markings on bone plates shall identify the manufacturer or distributor and shall be located away from the most highly stressed areas, where possible.

5.4 Packaging shall be adequate to protect the bone plates during shipment.

5.5 Package labeling for bone plates shall include when possible the following information:

- 5.5.1 Manufacturer and product name;
- 5.5.2 Catalog number;
- 5.5.3 Lot or serial number;
- 5.5.4 Material and, where applicable, its associated ASTM specification designation number;
- 5.5.5 Number of screw holes;
- 5.5.6 Bone plate width;
- 5.5.7 Bone plate length;
- 5.5.8 Bone plate thickness; and
- 5.5.9 ASTM specification designation number.

5.6 Bone plates should be cared for and handled in accordance with Practice **F565**, as appropriate.

6. Materials

6.1 All bone plates made of materials which have an ASTM committee F04 standard designation shall meet those requirements given in the ASTM standards. A majority of materials

having ASTM specifications can be found in the list of referenced ASTM standards of Section 2.1.

6.2 Bone plates of forged Specification **F136** shall meet the requirements of Specification **F620**.

6.3 Bone plates of forged Specification **F138** shall meet the requirements of Specification **F621**.

7. General Requirements and Performance Considerations

7.1 *Geometric Considerations*—Bone plates that are intended to be used with bone screws shall have design features (screw holes or slots) that conform or appropriately fit the corresponding bone screw.

7.2 *Pending Properties*—This is a critical characteristic of bone plates for orthopedic applications since the bone plate provides the primary means of stabilizing the bone fragments. Additionally, the bending stiffness of the bone plate may directly affect the rate and completeness of healing.

7.2.1 The relevant bending properties (bending stiffness, bending structural stiffness, and bending strength) shall be determined using the standard test method of **Annex A1**.

7.2.2 The relevant bending fatigue properties shall be determined in accordance with the methods described in **Annex A2**.

8. Keywords

8.1 bend testing—surgical implants; fatigue test; bone plate; orthopedic medical devices—bone plates; surgical devices; test methods—surgical implants

ANNEXES

A1. STANDARD TEST METHOD FOR SINGLE CYCLE BEND TESTING OF METALLIC BONE PLATES¹

A1.1 *Scope*:

A1.1.1 This test method describes methods for single cycle bend testing in order to determine the intrinsic, structural properties of metallic bone plates. The test method measures the bending stiffness, bending structural stiffness, and bending strength of bone plates.

A1.1.2 This test method is intended to provide a means to characterize mechanically different bone plate designs. It is not the intention of this standard to define levels of performance for bone plates as insufficient knowledge is available to predict the consequences of the use of particular bone plate designs.

A1.1.3 This test method is intended to evaluate the bending strength, bending structural stiffness, or the bending stiffness of the bone plate, and may not be appropriate for all situations. When the structurally critical region of the bone plate is shown to be located through a non-uniform region of the bone plate (i.e., a peri-prosthetic, contoured plate), it may be necessary to evaluate the bending strength, bending structural stiffness, or bending stiffness of this region of the bone plate using a different test method. This is because it may not be physically possible to fit the non-uniform region between the loading rollers of a four-point bend test. Structurally critical regions

may be identified through such methods as hand calculations, Finite Element Analysis, etc. Screw holes or other interlocking features or contoured regions may be located at the proximal or distal extremities of a bone plate, and may result in structurally critical regions at these locations.

A1.1.4 *Units*—The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

A1.1.5 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

NOTE A1.1—There is currently an ISO standard (ISO 9585—Implants for Surgery—Determination of Bending Strength and Stiffness of Bone Plates) that is similar, but not equivalent to this test method.

A1.2 *Referenced Documents*:

A1.2.1 *ASTM Standards*:²

E4 Practices for Load Verification of Testing Machines

E122 Practice for Choice of Sample Size to Estimate the Average Quality of a Lot or Process

A1.3 Terminology:

A1.3.1 Definitions:

A1.3.1.1 0.2 % offset displacement, q (mm)—permanent deformation equal to 0.2 % of the center loading span distance. (point B in Fig. A1.1).

A1.3.1.2 bending strength ($N\cdot m$)—of a bone plate, the bending moment necessary to produce a 0.2 % offset displacement in the bone plate when tested as described in Section A1.8 (the bending moment corresponding to point D in Fig. A1.1.). If the bone plate fractures before the proof point is attained the bending strength shall be defined as the bending moment at fracture.

A1.3.1.3 bending structural stiffness, (EI_e) ($N\cdot m^2$)—of a bone plate, the bone plate’s normalized effective bending stiffness that takes into consideration the effects of the test setup’s configuration. For this test method, the bending structural stiffness is determined from the single cycle bending response of the bone plate and the testing configuration.

A1.3.1.4 bending stiffness, K (N/mm)—of a bone plate, the maximum slope of the linear elastic portion of the load versus load-point curve when tested as described in section A1.8. (See the slope of line Om in Fig. A1.1).

A1.3.1.5 bone plate width, w (mm)—the width of the bone plate as shown in Fig. A1.3.

A1.3.1.6 center span, a (mm)—the distance between the two loading rollers as shown in Fig. A1.2.

A1.3.1.7 fracture load, F_{max} (N)—the applied load at the time when the bone plate fractures.

A1.3.1.8 loading span, h (mm)—the distance between the loading roller and the nearest support as shown in Fig. A1.2.

A1.3.1.9 permanent deformation (mm)—the vertical displacement of the point of load application remaining after the applied load has been removed.

A1.3.1.10 proof load, P (N)—the applied load at the intersection point of line BC with the load versus load-point displacement curve (see Fig. A1.1).

A1.3.1.11 proof point displacement (mm)—the load-point displacement associated with the bone plate’s bending strength (see point A in Fig. A1.1).

A1.3.1.12 total deformation (mm)—the vertical displacement of the point of application of the load when specified load is applied.

A1.4 Summary of Test Method:

A1.4.1 Bone plates are subjected to a single cycle four-point bending load. The bending stiffness, bending structural stiffness, and bending strength of the bone plate are then derived from the test record generated during the test and the testing configuration.

A1.5 Significance and Use:

A1.5.1 This bend test is used to determine values for the mechanical response of bone plates to a specific type of bending load. The information resulting from this test method can give the surgeon some insight into the mechanical response of a given bone plate.

A1.5.2 Since the loading on the bone plate *in situ* will, in general differ from the loading configuration used in this method, the results obtained from this test method cannot be used directly to predict *in vivo* performance of the bone plate being tested. Such mechanical property data can be used to conduct relative comparisons of different bone plates designs.

A1.5.3 The bending strength of the bone plate, as defined in Section A1.3.1.2, identifies the bending moment that shall be applied to the bone plate in order to produce a specific amount of permanent deformation.

A1.5.4 The bending structural stiffness of the bone plate, as defined in Section A1.3.1.3, is an indicator of the bone plate’s stiffness that is independent of the test configuration. Bending structural stiffness is simply related to the bone plate’s geometry and the material used in manufacturing the bone plate.

A1.5.5 This test method assumes that linear-elastic material behavior will be observed and therefore, the method is not applicable for the testing of materials that exhibit non-linear elastic behavior.

A1.6 Apparatus:

A1.6.1 The typical test configuration is illustrated in Fig. A1.2.

A1.6.1.1 All loads shall be applied through rollers of equal diameters within the range of 6 to 12 mm. The selected roller diameter should not be greater than the distance between two adjacent screw holes in the bone plate to be tested.

A1.6.1.2 Cylindrical rollers shall be used to test flat bone plates and bone plates of curved cross-section, in which the deviation from flatness at the center of the bone plate does not exceed $w/6$. Test other bone plates using rollers of profiled form corresponding to the cross-section of the bone plate to be tested (see Fig. A1.3).

A1.6.1.3 The loading and support rollers shall be positioned as follows:

A1.6.1.3.1 The loading rollers shall be positioned so that two screw holes will be located between the loading rollers. Record the center span distance.

A1.6.1.3.2 The support rollers shall be located equal distances away from the adjacent loading roller so that two screw

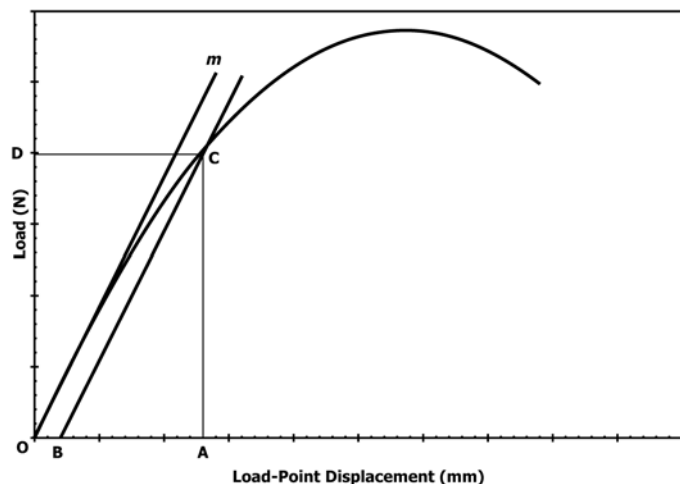


FIG. A1.1 Diagram Illustrating Methods for Determining the Bending Properties of Bone Plates

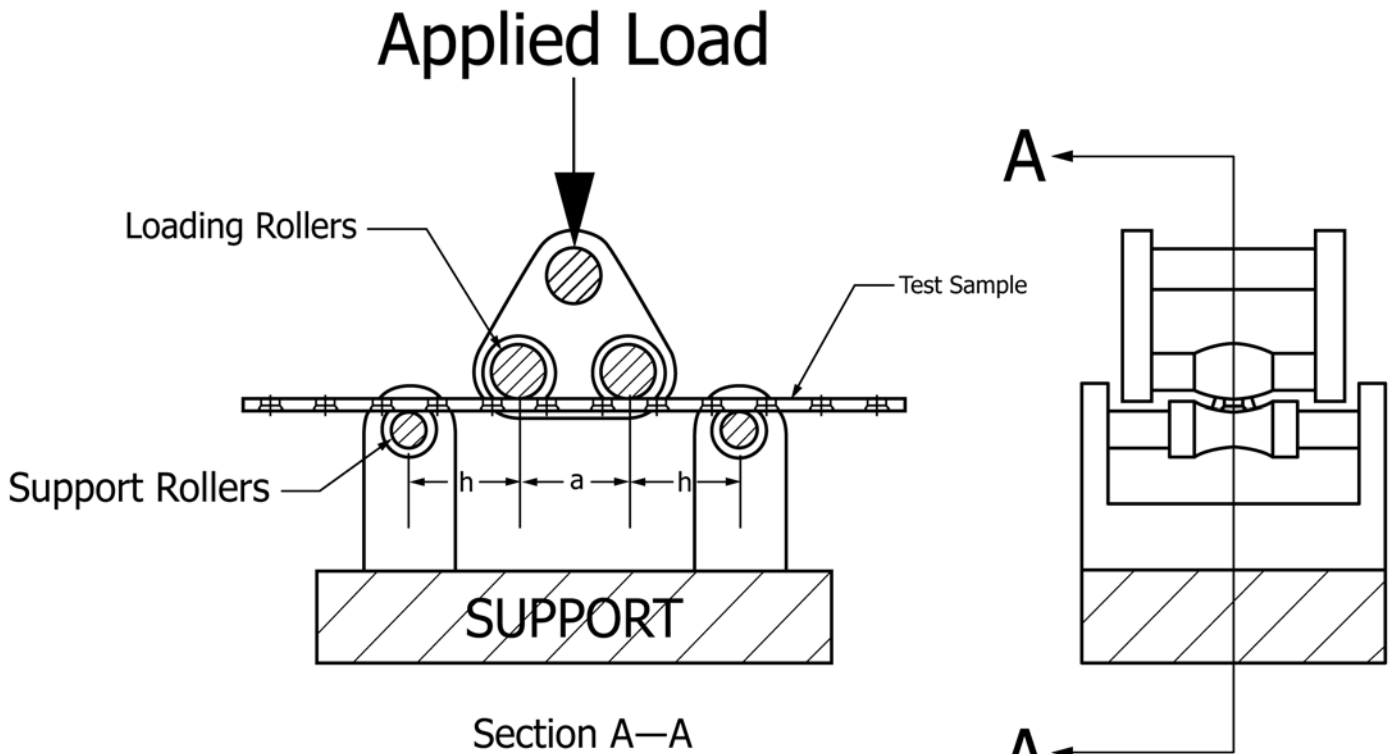


FIG. A1.2 Test Configuration

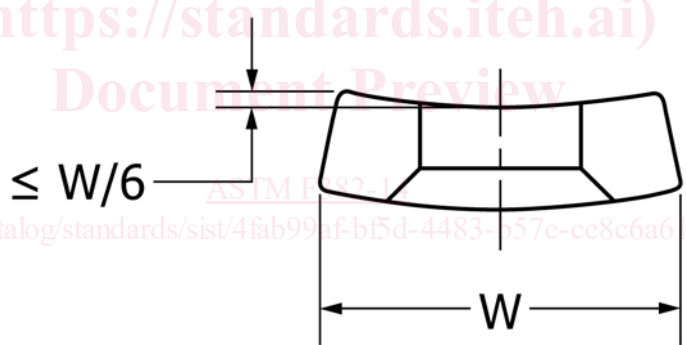


FIG. A1.3 Roller Profiling Requirements

holes will be located between the adjacent loading and support rollers. Record the distance between the loading roller and nearest support roller.

A1.6.1.3.3 The recommended testing configuration locates the two loading rollers at approximately the one-third points between the supporting rollers.

A1.6.1.3.4 The applied load shall be shared equally by both loading rollers.

A1.6.1.4 Machines used for the bending test shall conform to the requirements of Practice E4.

A1.6.2 The user is strongly encouraged to obtain bone plate test specimens of sufficient length that can be tested using the methods described in A1.6.1. However, alternative test configurations can be used to determine the single cycle bending properties of bone plates that do not lend themselves to the

configuration of Sections A1.6.1 and A1.8.1. The user should bear in mind that the results obtained using the alternative method described below are not directly comparable to those obtained using the preferred method.

A1.6.2.1 Bone plates that do not have a sufficiently long section of symmetry or do not have a section of symmetry can be attached to rigid extension segments. The rigid extension segments can be used to effectively lengthen the bone plate so that the bone plate can be tested with the four-point bend test method (see Fig. A1.4 for an illustration). For these tests, the following requirements apply.

A1.6.2.1.1 The rigid extension segments shall be designed so that they do not interfere with the bone plate's deformation during the single cycle bend test.