



Designation: **B534 – 14 B534 – 14^{ε1}**

Standard Specification for Copper-Cobalt-Beryllium Alloy and Copper-Nickel-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar¹

This standard is issued under the fixed designation B534; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

^{ε1} NOTE—Footnote A in Tables 3 and 4 was corrected editorially in March 2015.

1. Scope*

1.1 This specification establishes the requirements for plate, sheet, strip, and rolled bar. The following alloys are included:²

Copper Alloy UNS No.	Previously Used Designation	Nominal Composition, %			
		Beryllium	Cobalt	Nickel	Iron
C17500	Alloy 10	0.6	2.5
C17510	Alloy 3 or 14	0.4	...	1.8	...
C71700	...	0.5	...	31.0	0.70

1.2 *Units*—The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 The following safety hazard caveat pertains only to the test methods described in this specification:

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 *ASTM Standards*:³

B194 Specification for Copper-Beryllium Alloy Plate, Sheet, Strip, and Rolled Bar

B248 Specification for General Requirements for Wrought Copper and Copper-Alloy Plate, Sheet, Strip, and Rolled Bar

B601 Classification for Temper Designations for Copper and Copper Alloys—Wrought and Cast

B846 Terminology for Copper and Copper Alloys

E8/E8M Test Methods for Tension Testing of Metallic Materials

E18 Test Methods for Rockwell Hardness of Metallic Materials

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

3. General Requirements

3.1 The following sections of Specification **B248** constitute a part of this specification:

3.1.1 Terminology,

3.1.2 Materials and Manufacture,

3.1.3 Dimensions and Permissible Variations,

3.1.4 Workmanship, Finish, and Appearance,

3.1.5 Sampling,

3.1.6 Number of Tests and Retests,

¹ This specification is under the jurisdiction of ASTM Committee **B05** on Copper and Copper Alloys and is the direct responsibility of Subcommittee **B05.01** on Plate, Sheet, and Strip.

Current edition approved April 1, 2014. Published May 2014. Originally approved in 1970. Last previous edition approved in 2012 as B534 – 12. DOI: 10.1520/B0534-14.10.1520/B0534-14E01.

² The UNS system for copper and copper alloys (see Practice **E527**) is a simple expansion of the former standard designation system accomplished by the addition of a prefix “C” and a suffix “00.” The suffix can be used to accommodate composition variations of the base alloy.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

- 3.1.7 Specimen Preparation,
- 3.1.8 Test Methods,
- 3.1.9 Significance of Numerical Limits,
- 3.1.10 Inspection,
- 3.1.11 Rejection and Rehearing,
- 3.1.12 Certification,
- 3.1.13 Mill Test Report,
- 3.1.14 Packaging and Package Marking, and
- 3.1.15 Heat Identification.

3.2 In addition, when a section with a title identical to that referenced in 3.1 appears in this specification, it contains additional requirements that supplement those appearing in Specification B248.

4. Terminology

- 4.1 For definitions of terms relating to copper and copper alloys, refer to Terminology B846.

5. Ordering Information

5.1 Include the following information when placing orders for product under this specification as applicable:

- 5.1.1 ASTM designation and year of issue,
- 5.1.2 Quantity,
- 5.1.3 Copper Alloy UNS Number designation (1.1),
- 5.1.4 Form of material: plate, sheet, strip, or rolled bar,
- 5.1.5 Temper (8.1),
- 5.1.6 Dimensions: thickness and width, and length if applicable,
- 5.1.7 How furnished: rolls, stock lengths with or without ends, specific lengths with or without ends, and
- 5.1.8 When material is ordered for agencies of the U.S. government.

5.2 The following options are available and should be specified in the contract or purchase order when required:

- 5.2.1 Type of edge, if required: slit, sheared, sawed, square corners, rounded corners, rounded edges, or full-rounded edges (12.6),
- 5.2.2 Type of width and straightness tolerances, if required: slit-metal tolerances, square-sheared-metal tolerances, sawed-metal tolerances, straightened or edge-rolled-metal tolerances (12.5),
- 5.2.3 Special thickness tolerances, if required (12.2),
- 5.2.4 Tension test or hardness as applicable (Section 10),
- 5.2.5 Certification if required (see Specification B248),
- 5.2.6 Mill Test Report, if required (see Specification B248),
- 5.2.7 Specification number and year of issue, and
- 5.2.8 Special tests or exceptions, if any.

6. Materials and Manufacture

6.1 *Material:*

- 6.1.1 The material of manufacture shall be Copper Alloy No. C17500, C17510, or C71700 cast and worked, and of such purity and soundness as to be suitable for processing into the products prescribed herein.
- 6.1.2 Heat traceability shall be maintained and reported on the Mill Test Report or Certification.

6.2 *Manufacture:*

- 6.2.1 The product shall be produced with a combination of hot working, cold working, and thermal processing to produce a uniform wrought structure, and the specified temper.

7. Chemical Composition

- 7.1 The material shall conform to the chemical requirements specified in Table 1.
- 7.2 These specification limits do not preclude the presence of other elements. Limits for unnamed elements may be established by agreement between manufacturer or supplier and purchaser.
- 7.3 Copper may be given as remainder and may be taken as the difference between the sum of all elements analyzed and 100 %.
- 7.4 When all the elements in Table 1 are analyzed, their sum shall be 99.5 % minimum.

8. Temper

8.1 Standard tempers for product described in this specification are given in Tables 2-6. Tempers are TB00 (solution heat treated), or TD02 and TD04 (varying degrees of cold work), TF00 or TH02 and TH04 (precipitation heat treated from the appropriate tempers), or TM02 and TM04 (mill hardened).

TABLE 1 Chemical Requirements

Element	Composition, %		
	Copper Alloy UNS No. C17500	Copper Alloy UNS No. C17510	Copper Alloy UNS No. C71700
Beryllium	0.4–0.7	0.2–0.6	0.30–0.7
Cobalt	2.4–2.7	0.3 max	...
Silicon, max	0.20	0.20	...
Nickel	...	1.4–2.2	29.0–33.0 (Incl Co)
Iron	0.10 max	0.10 max	0.40–1.0
Aluminum, max	0.20	0.20	...
Manganese, max	1.0
Zinc, max	1.0
Copper	balance	balance	balance

TABLE 2 Mechanical Property Requirements for Material in the Solution-Heat-Treated or Solution-Heat-Treated and Cold-Worked Condition

Temper Designation	Standard ^C	Tensile Strength		Elongation ^A in 2 in. (50 mm), %	Rockwell Hardness ^B	
		ksi ^D	MPa ^E		B	30T
Copper Alloy UNS No. C17500 and C17510						
TB00	A	35–55	(240–380)	20–35	45 max	45 max
TD02	½ H	60–75	(415–520)	5–10	65–77	60–68
TD04	H	70–85	(480–585)	2–8	78–88	69–75
Copper Alloy UNS No. C71700						
TD04	H	84–112	(580–770)	2–8	85–100	73–83

^A Elongation requirement applies only to material 0.004 in. (0.102 mm) and thicker.

^B The thickness that may be tested in the case of the Rockwell hardness scales is as follows:

B Scale 0.045 in. (1.14 mm) and over.

30 T Scale 0.032 to 0.045 in. (0.812 to 1.14 mm), excl.

Hardness values shown apply only to direct determinations, not converted values.

^C Standard designations defined in Classification B601.

^D ksi = 1000 psi.

^E See Appendix X1.

9. Precipitation Heat Treatment Requirements

9.1 Solution-heat-treated or solution-heat-treated and cold-worked material is normally precipitation hardened by the purchaser after forming or machining. For the purpose of determining conformance to specified mechanical properties of Table 3, a sample of this material shall be heat treated as shown in Table 6. Other heat-treating temperatures and times may be preferred for end products of this material.

9.2 Special combinations of properties may be obtained by special precipitation heat-treating techniques. Mechanical property requirements of Table 3 do not apply to material so treated.

10. Mechanical Property Requirements

10.1 Tensile Strength Requirements:

10.1.1 When specified, product furnished under this specification shall conform to the tensile requirements prescribed in Tables 2–4 when tested in accordance with Test Method E8/E8M. Values in Table 2 are in the solution-heat-treated, and solution-heat-treated and cold-worked condition, in Table 3 after precipitation heat treatment and in Table 4 in the mill-hardened conditions. Precipitation heat treatment parameters are specified in Section 9.

10.1.2 Tension tests are required for material equal to or less than 0.050 in. (1.27 mm) in thickness.

10.2 Rockwell Hardness Requirements:

10.2.1 For material thicker than 0.050 in. (1.27 mm), and except when the tension test is specified by the purchaser at the time the order is placed or when agreement cannot be reached on hardness values, products furnished under this specification shall conform to the Rockwell hardness requirements prescribed in Tables 2 and 3, when tested in accordance with Test Methods E18.

11. Performance Requirements

11.1 Electrical Conductivity:

11.1.1 The electrical conductivity of this material after precipitation heat-treatment in accordance with Section 9 shall conform to Table 5.