



Designation: **B422/B422M – 10^{ε1} B422/B422M – 15**

Standard Specification for Copper-Aluminum-Silicon-Cobalt Alloy, Copper-Nickel-Silicon-Magnesium Alloy, Copper-Nickel-Silicon Alloy, Copper-Nickel-Aluminum-Magnesium Alloy, and Copper-Nickel-Tin Alloy Sheet and Strip¹

This standard is issued under the fixed designation B422/B422M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reappraisal. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reappraisal.

This standard has been approved for use by agencies of the U.S. Department of Defense.

ϵ^1 NOTE—Units information and designation were corrected editorially in October 2013.

1. Scope*

1.1 This specification establishes the requirements for² Copper Alloy UNS Nos. C19002, C19010, C19015, ~~C19020~~, C19020, C19025, C63800, C64725, C70250, C70260, C70265, and C70310 sheet and strip.

1.2 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

~~1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.~~

1.3 The following safety hazard caveat pertains only to the test method(s) described in this specification.

~~1.3.1 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.~~

2. Referenced Documents

2.1 The following documents of the issue in effect on date of material purchase form a part of this specification to the extent referenced herein:

2.1 ASTM Standards:³

B248 Specification for General Requirements for Wrought Copper and Copper-Alloy Plate, Sheet, Strip, and Rolled Bar

B248M Specification for General Requirements for Wrought Copper and Copper-Alloy Plate, Sheet, Strip, and Rolled Bar (Metric)

B846 Terminology for Copper and Copper Alloys

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

3. General Requirements

3.1 Material furnished to this specification shall be in accordance with the applicable requirements of the current edition of Specification **B248** or **B248M**.

¹ This specification is under the jurisdiction of ASTM Committee B05 on Copper and Copper Alloys and is the direct responsibility of Subcommittee B05.01 on Plate, Sheet, and Strip.

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² The UNS system for copper and copper alloys (see Practice E527) is a simple expansion of the former standard designation system accomplished by the addition of a prefix “C” and a suffix “00.” The suffix can be used to accommodate composition variations of the base alloy.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard’s Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard

4. Terminology

4.1 *Definitions*—For definitions of terms related to copper and copper alloys, refer to Terminology **B846**.

5. Ordering Information

5.1 ~~Orders for material under this specification should include the following information:~~ Include the following specified choices when placing orders for product under this specification, as applicable.

5.1.1 ~~Quantity (of each size);~~ ASTM designation and year of issue.

5.1.2 ~~Alloy: Copper Alloy~~ [Alloy] UNS No. designation (Section 1),

5.1.3 ~~Form of material (sheet or strip);~~

5.1.4 ~~Temper (see 7.1),~~

5.1.5 ~~Dimensions (thickness, width, length (if applicable),~~

5.1.6 ~~How furnished (rolls, specific lengths with or without ends, stock lengths with or without ends),~~

5.1.7 ~~Quantity—total weight or total length or number of pieces of each size,~~

5.1.8 ~~Form of material (sheet or strip),~~

5.1.9 ~~Type of edge, if required (slit, sheared, sawed, square corners, rounded corners, rounded edges, or full-rounded edges (see 10.6),~~

5.1.10 ~~Type of width and straightness tolerances, if required (slit-metal tolerances, square sheared-metal tolerances, sawed-metal tolerances, straightened or edge-rolled-metal tolerances) (Section 10),-and~~

5.1.11 ~~ASTM specification number and year of issue.~~

5.2 ~~In addition, when material~~ If product is purchased for agencies of the U.S. government, it shall conform to the Supplementary Requirements as defined in Specification **B248** or **B248M** when specified in the contract or purchase order.

6. Chemical Composition

6.1 ~~The materials~~ material shall conform to the ~~compositions~~ chemical composition requirements prescribed in **Table 1**. ~~for the copper [alloy] UNS No. designation specified in the ordering information.~~

6.2 ~~These specification~~ composition limits do not preclude the presence of other elements. ~~Limits for unnamed elements~~ By agreement between the manufacturer and purchaser, limits may be established by agreement between manufacturer or supplier and purchaser, and analysis required for unnamed elements.

6.3 ~~When~~ For alloys in which copper is listed as remainder, copper may be taken as “remainder,” copper is the difference between the sum of results of all the elements analyzed ~~determined~~ and 100 %. When all the elements in **Table 1** for Alloys C19002, C19010, C63800, C64725, C70250, C70260, C70265, and C70310 are analyzed, ~~their sum~~ determined, the sum of the results shall be 99.5 % min. When all the elements in **Table 1** for Alloy C19025 are analyzed, ~~their sum~~ determined, the sum of the results shall be 99.7 % min. When all the elements in **Table 1** for Alloys C19015 and C19020 are analyzed, ~~their sum~~ determined, the sum of the results shall be 99.8 % min.

TABLE 1 Chemical Requirements Composition %

Element	C19002	C19010	C19015	C19020	C19025	C63800	C64725	C70250	C70260	C70265	C70310
Nickel	1.4–1.7 ^A	0.8–1.8	0.50–2.4	0.50–3.0	0.80–1.2	0.20 max.	1.3–2.7 ^A	2.2–4.2 ^B	1.0–3.0 ^B	1.0–3.0 ^B	1.0–4.0 ^A
Nickel	1.4–1.7 ^A	0.8–1.8	0.50–2.4	0.50–3.0	0.8–1.2	0.20 max.	1.3–2.7 ^A	2.2–4.2 ^A	1.0–3.0 ^A	1.0–3.0 ^A	1.0–4.0 ^A
Silicon	0.20–0.35	0.15–0.35	0.10–.40	1.5–2.1	0.20–0.8	0.25–1.2	0.20–0.7	0.20–0.7	0.08–1.0
Lead, max	0.05	0.05	0.01	0.05	...	0.05	0.05
Iron, max	0.10	0.10	0.20	0.25	0.20	0.10
Zinc, max	0.04–0.35	0.20	0.8	0.50–1.5	1.0	...	0.30	2.0
Zinc	0.04–0.35	0.20 max	0.8 max	0.50–1.5	1.0 max	...	0.30 max	2.0 max
Aluminum	2.5–3.1
Copper ^A	remainder	remainder	remainder	remainder	remainder	remainder	95.0 min	remainder	remainder	remainder	remainder
Copper ^B	remainder	remainder	remainder	remainder	remainder	remainder	95.0 min	remainder	remainder	remainder	remainder
Cobalt	0.25–0.55
Manganese, max	0.10	...	0.10
Magnesium	0.04	...	0.02–0.15	0.20 max	0.05–0.30	0.04
Magnesium	0.01 max	...	0.02–0.15	0.20 max	0.05–0.30	0.10 max
Tin	0.02–0.30	0.30–0.9	0.7–1.1	...	0.20–0.8	0.05–0.8	1.0 max
Phosphorus	.05	0.01–0.05	...	0.01–0.20	0.03–0.07	0.01 max	0.01 max	0.05
Phosphorus	0.05 max	0.01–0.05	0.02–0.20	0.01–0.20	0.03–0.07	0.01 max	0.01 max	0.05 max
Calcium	0.01 max
Chromium	0.09 max
Silver	0.02–0.50	0.02–0.50
Zirconium	0.005–0.05	0.005–0.05

^A Including silver, cobalt.

^B Including cobalt, silver.



7. Temper

7.1 ~~Tempers available under~~ The standard tempers for products described in this specification are as designated given in Tables 2-7.

8. Mechanical Properties Property Requirements

8.1 Copper Alloy UNS No. C63800 is a dispersion-strengthened alloy which does not require heat treatment. The annealed and rolled tempers shall conform to the tensile property requirements prescribed in Table 2.

8.2 Copper Alloy UNS No. C70250 is supplied in a mill-hardened, or cold-worked and precipitation heat-treated, or precipitation heat-treated or spinodal heat-treated, 1/2 Hd and stress-relieved tempers. The 0.2 % offset yield strength shall be the standard tests for these tempers and shall conform to the requirements specified in Table 3.

8.2.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.3 Copper Alloys UNS No. C70260 and C70265 are supplied in a mill-hardened temper. The 0.2 % offset yield strength shall be the standard test for the mill-hardened tempers TM00, TM02, TM03, and TM04 and shall conform to the requirements specified in Table 4. The tensile strength shall be the standard test for the mill-hardened temper TM01 and shall conform to the requirements specified in Table 4.

8.3.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.4 Copper Alloy UNS Nos. C19020 and C19025 are supplied in cold-worked, stress-relieved temper. These tempers shall conform to the tensile strength and elongation requirements in Table 5. The 0.2 % offset yield strength shall be the standard test for the mill-hardened tempers and shall conform to the requirements specified in Table 7 and Table 5, respectively.

8.4.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.5 Copper Alloy UNS No. C19010 is supplied in either precipitation heat-treated (TM03 to TM08) tempers, or mill-hardened (H01 to H10) tempers. The 0.2 % offset yield strength shall be the standard test for the precipitation heat-treated and mill-hardened tempers and shall conform to the requirements specified in Table 6.

8.5.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.6 Copper alloy C64725 is supplied in either mill-hardened temper (TM02–TM08) temper, or cold-worked, stress relieved (HR04) temper. Tempers shall conform to the 0.2 % offset yield requirements specified in Table 8.

8.6.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.7 Copper alloy C19002 is supplied in the mill hardened temper (TM04–TM08) temper. Tempers shall conform to the 0.2 % offset yield requirements specified in Table 9.

8.7.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.8 Copper alloy C19015 is supplied in the mill hardened temper (TM04–TM08) temper. Tempers shall conform to the 0.2% offset yield requirements specified in Table 10.

TABLE 2 Tensile Property Requirements and Approximate Hardness Values for Copper Alloy UNS No. C63800

Designation	Temper		Tensile Strength		Elongation in 2 in. [50.8 mm], %	Approximate Rockwell Hardness ^A	
	Name		ksi ^B	MPa ^C		Rockwell B	Superficial 30T
O60	soft anneal		78 max	540 max	37 min
O61	annealed		77–87	530–600	27–40	...	70–78
H01	1/4 hard		90–102	620–705	...	92–96	76–80
H02	1/2 hard		100–112	690–775	...	95–98	79–81
H02	1/2 hard		100–112	690–770	...	95–98	79–81
H03	3/4 hard		105–117	720–810	...	97–99	80–82
H03	3/4 hard		105–117	725–805	...	97–99	80–82
H04	hard		114–126	785–870	...	98–100	81–83
H06	extra hard		118–130	815–900	...	99–101	81–83
H06	extra hard		118–130	815–895	...	99–101	81–83
H08	spring		123–134	845–925	...	99–101	82–84
H08	spring		123–134	850–925	...	99–101	82–84
H10	extra spring		130 min	900 min	...	100 min	83 min
H10	extra spring		130 min	895 min	...	100 min	83 min

^A Hardness values shown apply only to direct determination, not converted values. They are for information only.

^B ksi = 1000 psi.

^C See Appendix X1.

**TABLE 3 Yield Requirements for Copper Alloy UNS No. C70250**

Temper Designation	Yield Strength at 0.2 % Offset	
	ksi ^A	MPa ^B
TM00	65–90	450–620
TM02	83–110	585–760
TM02	83–110	570–760
TM03	95–120	655–825
TR02	80 min	550 min
TH03	65–85	450–585

^A ksi = 1000 psi.^B See Appendix X1.**TABLE 4 Tensile and Yield Requirements for Copper Alloy UNS No. C70260 and C70265**

Temper Designation	Yield Strength at 0.2 % Offset	
	ksi ^A	MPa ^B
TM00	65–85	450–585
TM02	90–100	620–690
TM03	95–115	653–790
TM03	95–115	655–795
TM04	100–120	687–825
TM04	100–120	690–825
Temper Designation	Tensile Strength	
	ksi ^A	MPa ^B
TM01	90–105	620–720
TM01	90–105	620–725

^A ksi = 1000 psi.^B See Appendix X1.**TABLE 5 Tensile Requirements for Copper Alloy UNS No. C19025**

Designation	Tensile Strength		Elongation in 2 in. [50.8 mm] %
	ksi ^A	MPa ^B	
HR02	63–76	435–525	9–25
HR04	72–83	495–570	5–14
HR06	78 min	540 min	4–12

^A ksi = 1000 psi.^B See Appendix X1.

8.8.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

8.9 Copper alloy C70310 is supplied in the mill hardened temper (TM04–TM08) temper. Tempers shall conform to the 0.2% offset yield requirements specified in Table 11.

8.9.1 If ductility or formability requirements are desired, they shall be negotiated and agreed upon between manufacturer and purchaser.

9. Electrical Properties

9.1 The electrical resistivity of Copper Alloys UNS Nos. C19002, C19010, C19015, C19020, C19025, C63800, C64725, C70250, C70260, C70310, C70265, and C70310 are listed in Table 12 for information only.

10. Dimensions and Permissible Variations

10.1 The dimensions and tolerances for product described by this specification shall be as prescribed in the current edition of Specifications specified in Specification B248 and B248M:

10.2 Thickness:

10.3 Width:

10.3.1 Slit Metal and Slit Metal with Rolled Edges

10.3.2 Square-Sheared Metal

10.3.3 Sawed Metal

10.4 Length: