



Designation: **A580/A580M – 14** **A580/A580M – 15**

Standard Specification for Stainless Steel Wire¹

This standard is issued under the fixed designation A580/A580M; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the U.S. Department of Defense.

1. Scope*

1.1 This specification covers stainless steel wire, except the free-machining types. It includes round, square, octagon, hexagon, and shape wire in coils only for the more commonly used types of stainless steels for general corrosion resistance and high-temperature service. For bars in straightened and cut lengths, see Specifications **A276** or **A479/A479M**.

NOTE 1—For free-machining stainless wire, designed especially for optimum machinability, see Specification **A581/A581M**.

1.2 Unless the order specifies the applicable “M” specification designation, the material shall be furnished to the inch-pound units.

1.3 The values stated in either SI units or inch-pound units are to be regarded separately as standard. The values stated in each system may not be exact equivalents; therefore, each system shall be used independently of the other. Combining values from the two systems may result in non-conformance with the standard.

2. Referenced Documents

2.1 ASTM Standards:²

A276 Specification for Stainless Steel Bars and Shapes

A370 Test Methods and Definitions for Mechanical Testing of Steel Products

A479/A479M Specification for Stainless Steel Bars and Shapes for Use in Boilers and Other Pressure Vessels

A555/A555M Specification for General Requirements for Stainless Steel Wire and Wire Rods

A581/A581M Specification for Free-Machining Stainless Steel Wire and Wire Rods

E527 Practice for Numbering Metals and Alloys in the Unified Numbering System (UNS)

2.2 Society of Automotive Engineers Standard:³

J 1086 Numbering Metals and Alloys

3. Ordering Information

3.1 It is the responsibility of the purchaser to specify all requirements that are necessary for material ordered under this specification. Such requirements may include, but are not limited to, the following:

3.1.1 Quantity (weight),

3.1.2 Name of material (stainless steel),

3.1.3 Type or UNS designation (**Table 1**),

3.1.4 Condition (**4.1**),

3.1.5 Finish (**4.2**),

3.1.6 Cross section (round, square, and so forth),

3.1.7 Applicable dimensions including size, thickness, and width,

3.1.8 ASTM designation A580/A580M and date of issue,

3.1.9 Coil diameter (inside or outside diameter, or both) and coil weight, and

3.1.10 Special requirements.

¹ This specification is under the jurisdiction of ASTM Committee **A01** on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee **A01.17** on Flat-Rolled and Wrought Stainless Steel.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from Society of Automotive Engineers (SAE), 400 Commonwealth Dr., Warrendale, PA 15096-0001, http://www.sae.org.

*A Summary of Changes section appears at the end of this standard



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TABLE 1 Chemical Requirements^A

UNS Designation ^B	Type	Composition, %									
		Carbon,	Manganese,	Phosphorus,	Sulfur,	Silicon,	Chromium	Nickel	Molybdenum	Nitrogen	Other Elements
Austenitic Grades											
N08926	...	0.020	2.00	0.030	0.010	0.50	19.0–21.0	24.0–26.0	6.0–7.0	0.15–0.25	Cu 0.50–1.50
N08367	...	0.030	2.00	0.040	0.030	1.00	20.0–22.0	23.5–25.5	6.0–7.0	0.18–0.25	Cu 0.75 max
N08700	...	0.040	2.00	0.040	0.030	1.00	19.0–23.0	24.0–26.0	4.3–5.0	...	Cu 0.50 max Cb 8xC-0.40
S20161	...	0.15	4.0–6.0	0.040	0.040	3.0–4.0	15.0–18.0	4.0–6.0	...	0.08–0.20	...
S20910	XM-19	0.06	4.0–6.0	0.040	0.030	1.00	20.5–23.5	11.5–13.5	1.50–3.00	0.20–0.40	Cb 0.10–0.30 V 0.10–0.30
S21400	XM-31	0.12	14.0–16.0	0.045	0.030	0.30–1.00	17.0–18.5	1.00	...	0.35	...
S21800	...	0.10	7.0–9.0	0.060	0.030	3.5–4.5	16.0–18.0	8.0–9.0	...	0.08–0.18	...
S21900	XM-10	0.08	8.0–10.0	0.060	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S21904	XM-11	0.04	8.0–10.0	0.060	0.030	1.00	19.0–21.5	5.5–7.5	...	0.15–0.40	...
S24000	XM-29	0.08	11.5–14.5	0.060	0.030	1.00	17.0–19.0	2.3–3.7	...	0.20–0.40	...
S24100	XM-28	0.15	11.0–14.0	0.040	0.030	1.00	16.5–19.0	0.5–2.50	...	0.20–0.45	...
S28200	...	0.15	17.0–19.0	0.045	0.030	1.00	17.0–19.0	...	0.75–1.25	0.40–0.60	Cu 0.75–1.25
S30200	302	0.15	2.00	0.045	0.030	1.00	17.0–19.0	8.0–10.0	...	0.10	...
S30215	302B	0.15	2.00	0.045	0.030	2.00–3.00	17.0–19.0	8.0–10.0
S30400	304	0.08	2.00	0.045	0.030	1.00	18.0–20.0	8.0–10.5	...	0.10	...
S30403	304L ^C	0.030	2.00	0.045	0.030	1.00	18.0–20.0	8.0–12.0	...	0.10	...
S30500	305	0.12	2.00	0.045	0.030	1.00	17.0–19.0	10.5–13.0
S30800	308	0.08	2.00	0.045	0.030	1.00	19.0–21.0	10.0–12.0
S30900	309	0.20	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30908	309S	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–15.0
S30940	309Cb	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–16.0	...	0.10	Cb+Ta 10xC min;
S30940	309Cb	0.08	2.00	0.045	0.030	1.00	22.0–24.0	12.0–16.0	...	0.10	Cb 10xC min,
...	–1.10
...	Cb 1.10 max
S31000	310	0.25	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31008	310S	0.08	2.00	0.045	0.030	1.50	24.0–26.0	19.0–22.0
S31400	314	0.25	2.00	0.045	0.030	1.50–3.00	23.0–26.0	19.0–22.0
S31277	...	0.020	3.00	0.030	0.010	0.50	20.5–23.0	26.0–28.0	6.5–8.0	0.30–0.40	Cu 0.50–1.50
S31600	316	0.08	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...
S31603	316L ^C	0.030	2.00	0.045	0.030	1.00	16.0–18.0	10.0–14.0	2.00–3.00	0.10	...
S31700	317	0.08	2.00	0.045	0.030	1.00	18.0–20.0	11.0–15.0	3.0–4.0	0.10	...
S31730	...	0.030	2.00	0.040	0.010	1.00	17.0–19.0	15.0–16.5	3.0–4.0	0.045	Cu 4.0–5.0
S32100	321	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Ti 5xC min
S34700	347	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb+Ta 10xC min
S31700	317	0.08	2.00	0.045	0.030	1.00	18.0–20.0	11.0–15.0	3.0–4.0	0.10	...
S31730	...	0.030	2.00	0.040	0.010	1.00	17.0–19.0	15.0–16.5	3.0–4.0	0.045	Cu 4.0–5.0
S32100	321	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–12.0	Ti 5xC min
S34700	347	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb 10xC min Cb 1.10 max
S34751	347LN 0.005–0.020	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	...	0.06–0.10	0.06–0.10	Cb 0.20–0.50, 15xC, min
S34751	347LN 0.005–0.020	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	...	0.06–0.10	0.06–0.10	Cb 0.20–0.50, Cb 15xC, min
S34800	348	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb+Ta 10xC min
S34800	348	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Ta 1.10 Co 0.20
S34800	348	0.08	2.00	0.045	0.030	1.00	17.0–19.0	9.0–13.0	Cb 10xC min, Cb 1.0 max, Ta 0.10 Co 0.20
Austenitic-Ferritic (Duplex) Grades											
S32202	...	0.030	2.00	0.040	0.010	1.00	21.5–24.0	1.00–2.80	0.45	0.18–0.26	...
S82441	...	0.030	2.50–4.00	0.035	0.005	0.70	23.0–25.0	3.0–4.5	1.00–2.00	0.20–0.30	Cu 0.10–0.80
Ferritic Grades											
S40500	405	0.08	1.00	0.040	0.030	1.00	11.5–14.5	Al 0.10–0.30
S40976	...	0.030	1.00	0.040	0.030	1.00	10.5–11.7	0.75–1.00	...	0.040	Cb 10x(C+N) –0.80
S43000	430	0.12	1.00	0.040	0.030	1.00	16.0–18.0
S44400	...	0.025	1.00	0.040	0.030	1.00	17.5–19.5	1.00	1.75–2.50	0.035	[Ti+Cb] 0.20+4(C+N)–0.80
S44600	446	0.20	1.50	0.040	0.030	1.00	23.0–27.0	0.25	...
S44700	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	0.15	3.5–4.2	0.020	C+N 0.025 Cu 0.15
S44800	...	0.010	0.30	0.025	0.020	0.20	28.0–30.0	2.00–2.50	3.5–4.2	0.020	C+N 0.025 Cu 0.15
S44535	...	0.030	0.30–0.80	0.050	0.020	0.50	20.0–24.0	Cu 0.50, Al 0.50 La 0.04–0.20 Ti 0.03–0.20
Martensitic Grades											



TABLE 1 Continued

UNS Designation ^B	Type	Composition, %									
		Carbon,	Manganese,	Phosphorus,	Sulfur,	Silicon,	Chromium	Nickel	Molybdenum	Nitrogen	Other Elements
S40300	403	0.15	1.00	0.040	0.030	0.50	11.5–13.0
S41000	410	0.15	1.00	0.040	0.030	1.00	11.5–13.5
S41400	414	0.15	1.00	0.040	0.030	1.00	11.5–13.5	1.25–2.50
S42000	420	over 0.15	1.00	0.040	0.030	1.00	12.0–14.0
S43100	431	0.20	1.00	0.040	0.030	1.00	15.0–17.0	1.25–2.50
S44002	440A	0.60–0.75	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75
S44003	440B	0.75–0.95	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75
S44004	440C	0.95–1.20	1.00	0.040	0.030	1.00	16.0–18.0	...	0.75

^A Maximum, Minimum or range, unless otherwise indicated. Where ellipses appear in this table, there is no requirement and the element need not be analyzed for or reported.

^B New designation—Designation established in accordance with Practice E527 and SAE J 1086.

^C For some applications, the substitution of Type 304L for Type 304, or Type 316L for Type 316, may be undesirable because of design, fabrication, or service requirements. In such cases, the purchaser should so indicate on the order.

NOTE 2—A typical ordering description is as follows: 5000 lb [2000 kg] Type 304, wire, annealed and cold drawn, ½ in. [13 mm] round, ASTM Specification A580/A 580M dated _____. End use: machined hydraulic coupling parts.

4. Manufacture

4.1 Condition (Table 2):

4.1.1 *Condition A*—Annealed as a final heat treatment. Material in Condition A may be given a final cold drawing for size control or finish, or both, slightly raising tensile strength.

4.1.2 *Condition B*—Cold worked to higher strength.

4.1.3 *Condition T*—Heat treated to an intermediate temper generally by austenitizing, quenching, and tempering at a relatively low temperature.

4.1.4 *Condition H*—Heat treated to a hard temper generally by austenitizing, quenching, and tempering at a relatively low temperature.

4.2 Finish:

4.2.1 *Cold Drawn*—A finish resulting from a final cold drawing pass, generally with cold drawing lubricant left on. Special bright finishes, lubricant removal, and so forth, for special end uses must be negotiated with the producer.

4.2.2 *Annealed and Pickled*—A dull matte appearance necessarily associated with the dead-soft condition when no final cold drawing is permitted.

5. Chemical Composition

5.1 The steel shall conform to the requirements as to chemical composition specified in Table 1.

6. Mechanical Requirements

6.1 The material shall conform to the mechanical test requirements specified in Table 2.

6.2 The martensitic grades shall be capable of meeting the hardness requirements, after heat treating, as specified in Table 3.

TABLE 3 Response to Heat Treatment

Type ^A	Heat Treatment ^B Temperature °F [°C]	Quenchant	Hardness HRC, min
403	1750 [955]	Air	35
410	1750 [955]	Air	35
414	1750 [955]	Oil	42
420	1825 [1000]	Air	50
431	1875 [1025]	Oil	40
440A	1875 [1025]	Air	55
440B	1875 [1025]	Oil	56
440C	1875 [1025]	Air	58

^A Samples for testing shall be in the form of a section not exceeding ¾ in. (9.50 mm) in thickness.

^B Temperature tolerance is ±25°F [±15°C].