



Designation: A1092 – 15

Standard Specification for Steel Sheet, as Cold-Reduced, for Conversion to Annealed Cold-Rolled Steel Sheet, and Hot Dip Metallic-Coated Steel Sheet¹

This standard is issued under the fixed designation A1092; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope

1.1 This specification covers the requirements for as cold-reduced, steel sheet in coils intended for conversion into cold-rolled steel sheet on continuous annealing lines, and metallic-coated steel sheet on continuous hot-dip coating lines.

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

2. Referenced Documents

2.1 ASTM Standards:

- A308/A308M Specification for Steel Sheet, Terne (Lead-Tin Alloy) Coated by the Hot-Dip Process
- A463/A463M Specification for Steel Sheet, Aluminum-Coated, by the Hot-Dip Process
- A568/A568M Specification for Steel, Sheet, Carbon, Structural, and High-Strength, Low-Alloy, Hot-Rolled and Cold-Rolled, General Requirements for
- A653/A653M Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process
- A792/A792M Specification for Steel Sheet, 55 % Aluminum-Zinc Alloy-Coated by the Hot-Dip Process
- A875/A875M Specification for Steel Sheet, Zinc-5 % Aluminum Alloy-Coated by the Hot-Dip Process
- A924/A924M Specification for General Requirements for Steel Sheet, Metallic-Coated by the Hot-Dip Process
- A929/A929M Specification for Steel Sheet, Metallic-Coated by the Hot-Dip Process for Corrugated Steel Pipe
- A1008/A1008M Specification for Steel, Sheet, Cold-Rolled, Carbon, Structural, High-Strength Low-Alloy, High-Strength Low-Alloy with Improved Formability, Solution Hardened, and Bake Hardenable

A1046/A1046M Specification for Steel Sheet, Zinc-Aluminum-Magnesium Alloy-Coated by the Hot-Dip Process

A1063/A1063M Specification for Steel Sheet, Twin-Roll Cast, Zinc-Coated (Galvanized) by the Hot-Dip Process

A1079 Specification for Steel Sheet, Complex Phase (CP), Dual Phase (DP) and Transformation Induced Plasticity (TRIP), Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process

A1088 Specification for Steel, Sheet, Cold-Rolled, Complex Phase (CP), Dual Phase (DP) and Transformation Induced Plasticity (TRIP)

3. Terminology

3.1 *as cold-reduced steel sheet, n*—an as-rolled product intended for conversion to annealed cold-rolled steel sheet product, or hot-dip metallic-coated steel sheet product.

3.1.1 *Discussion*—As a result of the high degree of cold reduction as cold-reduced steel sheet exhibits high tensile strength with very minimal ductility.

4. Classification

4.1 The material is in a semi-finished form intended for conversion to cold-rolled steel sheet, or hot-dip metallic-coated sheet steel whose designations are described in the following specifications:

4.1.1 A308/A308M Specification for Steel Sheet, Terne (Lead-Tin Alloy) Coated by the Hot-Dip Process,

4.1.2 A463/A463M Specification for Steel Sheet, Aluminum-coated, by the Hot-Dip Process,

4.1.3 A653/A653M Specification for Steel Sheet, Zinc-Coated (Galvanized) or Zinc-Iron Alloy-Coated (Galvannealed) by the Hot-Dip Process,

4.1.4 A792/A792M Specification for Steel Sheet, 55 % Aluminum-Zinc Alloy-Coated by the Hot-Dip Process,

4.1.5 A875/A875M Specification for Steel Sheet, Zinc-5 % Aluminum Alloy-Coated by the Hot-Dip Process,

4.1.6 A929/A929M Specification for Steel Sheet, Metallic-Coated by the Hot-Dip Process for Corrugated Steel Pipe,

¹ This test method is under the jurisdiction of ASTM Committee A01 on Steel, Stainless Steel and Related Alloys and is the direct responsibility of Subcommittee A01.19 on Steel Sheet and Strip.

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